

UPC



E6349862

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Please U.S. Pat. & Tx. Off. Marks Registered. Marque Deposee.

SERIAL NO.
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46 ORDER NO.
25705

25DR

5705 E6349862

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MODEL 700™ M24
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SERIAL NO.
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349862

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	L90 R60	9-22-97	AK
	A) MALFUNCTIONS		9-22-97	AK
	B) PIERCED PRIMERS		9-22-97	AK
645	INSPECT FOR LIVE AMMO		9-22-97	# of VM
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.64</u> <u>2.54</u> <u>2.57</u> <u>2.47</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349862
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0583333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.049
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0761825

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

0	TO	1	.613209
1	TO	2	.885057
1	TO	3	.805522

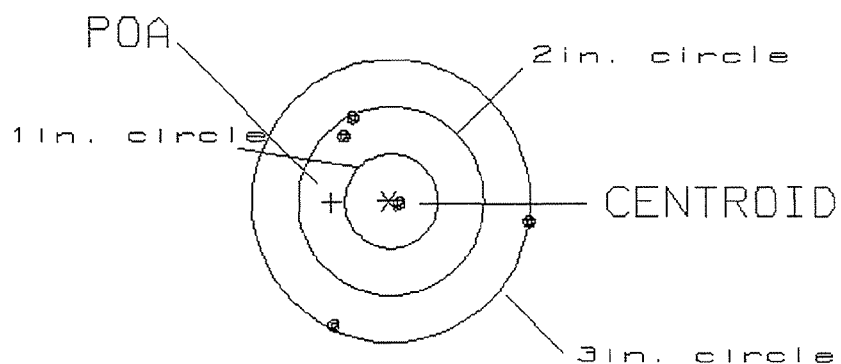
$\frac{2}{3} + \quad \leftarrow \text{---POA}$

PATTERN #: 1
 POA TO CENTROID: .613
 MIN RADIUS : .081
 MEAN RADIUS : .978
 MAX RADIUS : 1.497
 CENTROID X : .613
 CENTROID Y : .016

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349862

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.11
 VS= 2.21
 GS= 2.40

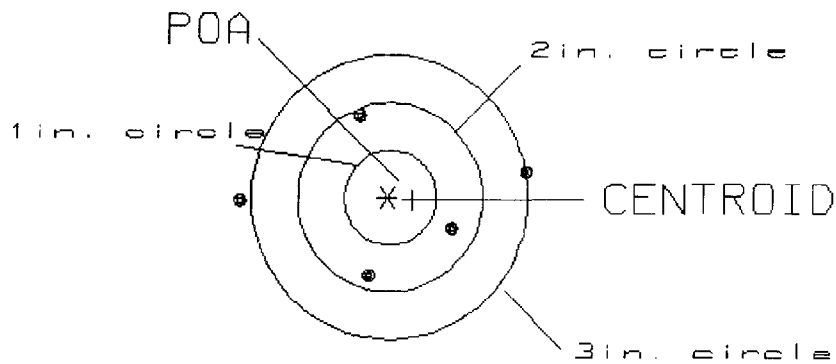
1
 3
 5

PATTERN #: 12
 POA TO CENTROID: .274
 MIN RADIUS : .748
 MEAN RADIUS : 1.130
 MAX RADIUS : 1.603
 CENTROID X : -.272
 CENTROID Y : .026

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349862

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.05

0

VS= 1.75

3

GS= 3.06

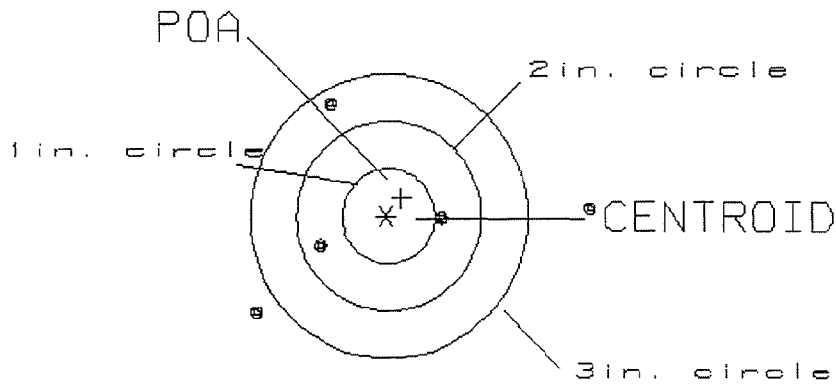
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .251
 MIN RADIUS : .571
 MEAN RADIUS : 1.337
 MAX RADIUS : 2.204
 CENTROID X : -.166
 CENTROID Y : -.189

22 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.63
 VS= 2.26
 GS= 3.81

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349862

DATE 9-4-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.41	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.35	2.56	
PULL #3	2.60	2.49	2.54	
PULL #4	2.63	2.46	2.50	
PULL #5	2.59	2.43	2.47	
TOTAL	12.85	12.14	12.64	
AVG.	2.570	2.428	2.528	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.18	
PULL #2	3.29	3.24	
PULL #3	3.13	3.22	
PULL #4	3.28	3.24	
PULL #5	3.18	3.17	
TOTAL	16.04	16.05	
AVG.	3.208	3.210	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.87		4.01
PULL #2	3.88	4.08		4.07
PULL #3	4.15	4.07		4.10
PULL #4	3.93	4.06		4.11
PULL #5	3.98	3.96		4.07
TOTAL	19.86	20.04		20.36
AVG.	3.972	4.008		4.072