

UPC



E6349864

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. SLAMMER

Do Not Use

VERY IMPORTANT: Instruction book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349864

46 ORDER NO.
25705

12DR

5705 E6349864

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MODEL 700™ M24

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SERIAL NO.



E6349864

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349864
DATE 6-16-97
TESTER C.R

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.36	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.69	2.52	
PULL #3	2.52	2.63	2.43	
PULL #4	2.52	2.66	2.40	
PULL #5	2.47	2.57	2.47	
TOTAL	12.46	12.91	12.26	
AVG.	2.492	2.582	2.452	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.79	2.87	
PULL #2	2.86	2.87	
PULL #3	2.85	2.86	
PULL #4	2.94	2.86	
PULL #5	2.92	2.99	
TOTAL	14.36	14.45	
AVG.	2.872	2.89	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.31		3.93
PULL #2	4.04	4.13		3.91
PULL #3	4.07	4.07		3.90
PULL #4	3.96	4.08		4.08
PULL #5	4.07	4.14		4.08
TOTAL	20.17	20.73		19.9
AVG.	4.034	4.146		3.98

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349864
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.236667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .006
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .236743

THE AMR FOR THIS RIFLE IS: .8863

CENTROIDAL DISTANCES

Ø TO	1	.230931
1 TO	2	.416347
1 TO	3	.976525

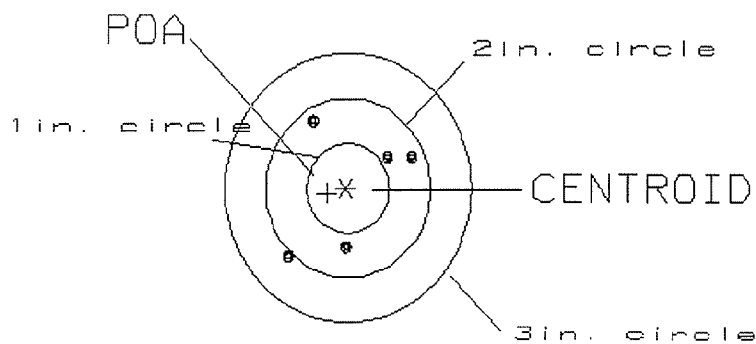
3 2 + 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .231
 MIN RADIUS : .588
 MEAN RADIUS : .810
 MAX RADIUS : 1.109
 CENTROID X : .225
 CENTROID Y : .052

3 Sep 1997

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349864

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.53
 VS= 1.54
 GS= 1.92

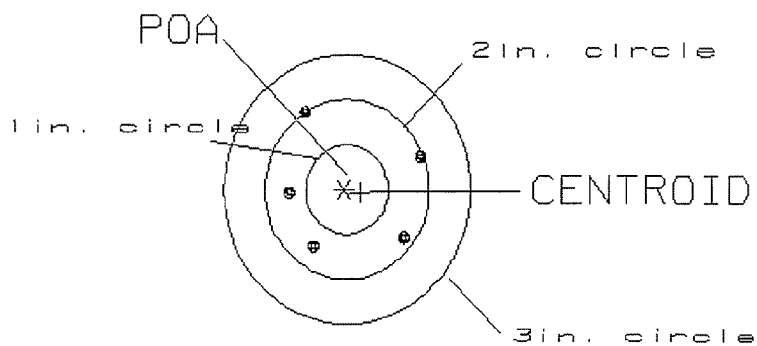
0
 4
 5

PATTERN #: 2
 POA TO CENTROID: .194
 MIN RADIUS : .731
 MEAN RADIUS : .866
 MAX RADIUS : .971
 CENTROID X : -.191
 CENTROID Y : .035

3 Sep 1997

FILE:/hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349864

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 1.48
 GS= 1.85

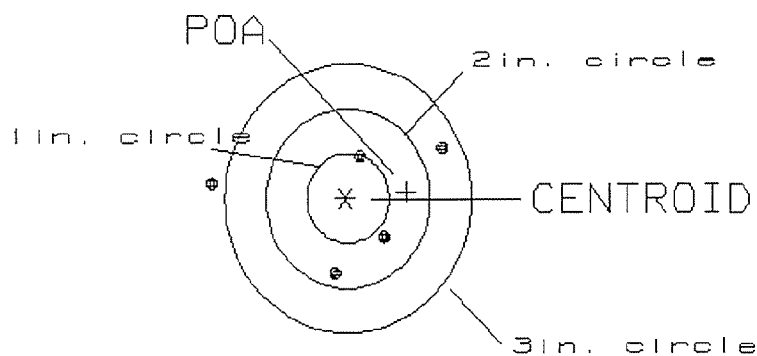
0
 5
 5

PATTERN #: 3
 POA TO CENTROID: .747
 MIN RADIUS : .539
 MEAN RADIUS : .983
 MAX RADIUS : 1.628
 CENTROID X : -.744
 CENTROID Y : -.069

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349864

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.78
 VS= 1.37
 GS= 2.80

0
 3
 4

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # *E6349864*

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		<i>3/12/97</i>	<i>WJT</i>
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		<i>3/12/97</i>	<i>WJT</i>
618	Polish Barrel		<i>3/12/97</i>	<i>WJT</i>
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3⁵</u> <u>4</u> <u>4</u>	<u>7-16-97</u>	<u>CLC</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3⁵</u> <u>3</u>	<u>7-16-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY		7-16-97	
	I) FIRING PIN INDENT	<u>.021</u> <u>.0225</u> <u>.0215</u>	<u>7-16-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>7-15-97</u>	<u>CLC</u>
	K) ASSEMBLE SWIVEL STUDS		<u>9-10-97</u>	<u>CK</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>7-15-97</u>	<u>CLC</u>
	M) IRON SIGHT ALIGNMENT		<u>7-15-97</u>	<u>CLC</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>7-15-97</u>	<u>CK</u>
640	GALLERY TEST AND TARGET	<u>Right</u> 50 <u>Left</u> <u>100</u>	<u>9-3-97</u>	<u>AC</u>
	A) MALFUNCTIONS		<u>9-3-97</u>	<u>AC</u>
	B) PIERCED PRIMERS		<u>9-3-97</u>	<u>AC</u>
645	INSPECT FOR LIVE AMMO		<u>9-3-97</u>	<u>TM</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>9-10-97</u>	<u>CLC</u>
	B) TRIGGER PULL	<u>2.46</u> <u>2.41</u> <u>2.40</u> <u>2.39</u> <u>2.41</u>	<u>9/6/97</u>	<u>TM</u>
	FUNCTION		<u>9-10-97</u>	<u>CLC</u>
660	PACK			