

UPC



E6349865

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

KINZING 1 IN NUMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6349865

48 ORDER NO
25705

23PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 E6349865



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

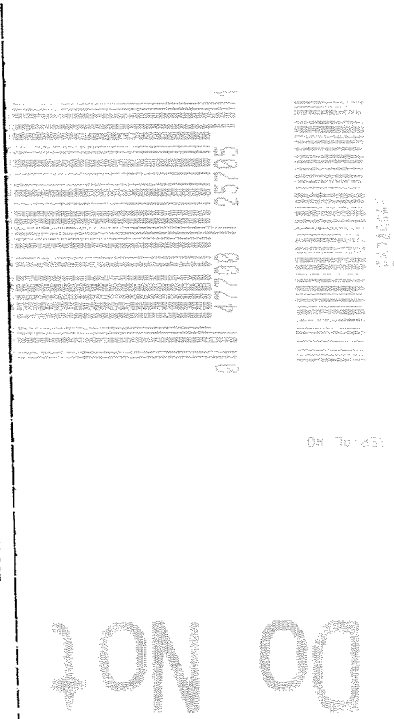
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349865

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/25/97	WJT
618	POLISH BARREL		3/25/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	6-4-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/12/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET		6-8-97	D/H
	A) MALFUNCTIONS		6-8-97	D/H
	B) PIERCED PRIMERS		6-8-97	D/H
645	INSPECT FOR LIVE AMMO		6/8/97	DA
655	FINAL INSPECTION A) HEADSPACE		6/12/97	RP
	B) TRIGGER PULL	<u>2.60</u> <u>2.70</u> <u>2.86</u> <u>2.77</u> <u>2.83</u>	6-11-97	CK
	C) FUNCTION		6/12/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349865

11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.223333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.079

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .236894

THE AMR FOR THIS RIFLE IS: 1.302

CENTROIDAL DISTANCES

0 TO 1	.150163
1 TO 2	.391216
1 TO 3	.0924446

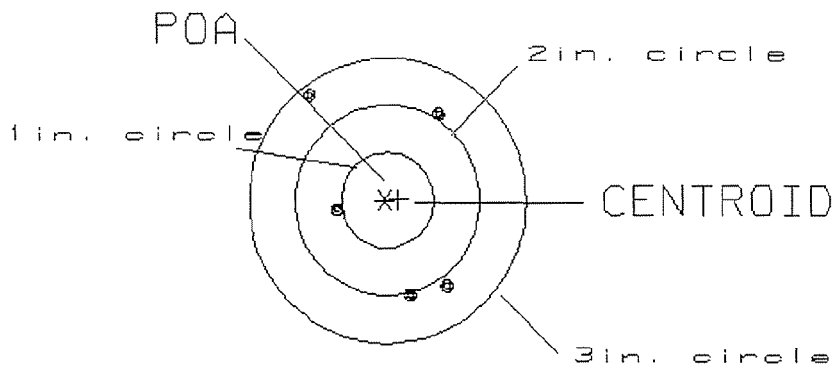
3+ <----POA
2

PATTERN #: 11 E
 POA TO CENTROID: .150
 MIN RADIUS : .565
 MEAN RADIUS : 1.028
 MAX RADIUS : 1.412
 CENTROID X : -.150
 CENTROID Y : -.007

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349865

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.49
 VS= 2.08
 GS= 2.54

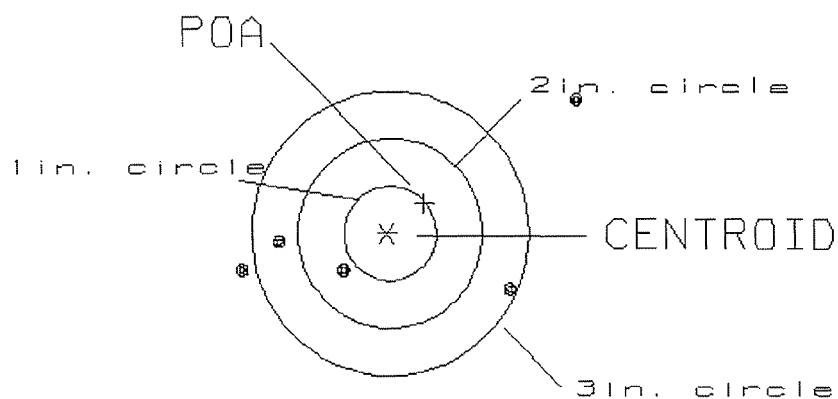
0
 2
 5

PATTERN #: 2
 POA TO CENTROID: .504
 MIN RADIUS : .649
 MEAN RADIUS : 1.472
 MAX RADIUS : 2.468
 CENTROID X : -.395
 CENTROID Y : -.312

11 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.61
 VS= 1.96
 GS= 4.01

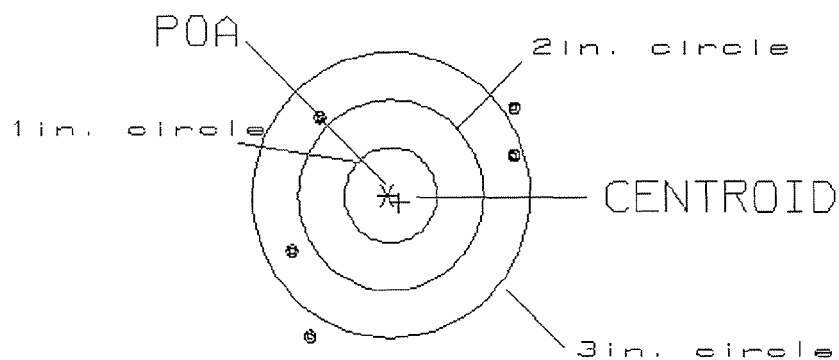
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .150
 MIN RADIUS : 1.088
 MEAN RADIUS : 1.405
 MAX RADIUS : 1.708
 CENTROID X : -.125
 CENTROID Y : .082

11 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 2.37

0

GS= 3.25

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349865
DATE 6-2-97
TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.53	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.51	2.43	
PULL #3	2.38	2.52	2.52	
PULL #4	2.50	2.54	2.68	
PULL #5	2.55	2.57	2.70	
TOTAL	12.13	12.61	12.97	
AVG.	2.426	2.522	2.594	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	2.84	
PULL #2	3.16	2.94	
PULL #3	2.97	3.10	
PULL #4	2.68	3.13	
PULL #5	3.02	2.95	
TOTAL	14.79	14.96	
AVG.	2.958	2.992	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	3.75		4.05
PULL #2	3.96	3.99		3.99
PULL #3	4.05	4.01		4.01
PULL #4	4.06	4.02		4.11
PULL #5	3.97	4.14		3.94
TOTAL	19.91	19.91		20.1
AVG.	3.982	3.982		4.02