

UPC



E6349866

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

SERIAL NO. E6349866
46 ORDER NO. 25705

Reg. U.S. Pat. & Tr. Off. Marks Registered Marque Déposée.

5705 E6349866

26WR

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



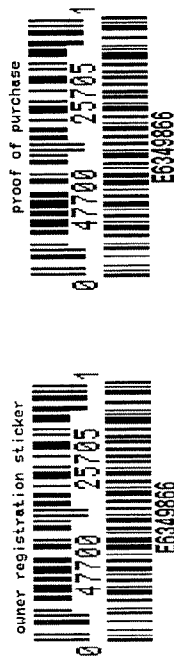
E6349866

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



40N 00

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349866

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/22/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2⁵</u> <u>3</u> <u>3</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.622</u> <u>.023</u> <u>.022</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 87 L 63 R 67 L 83	8-5-97 7/24/97	KT
	A) MALFUNCTIONS	Closes hand on live Round	8-5-97 7/24/97	KT
	B) PIERCED PRIMERS	Truck #1	8-5-97 7/24/97	KT
645	INSPECT FOR LIVE AMMO		8-5-97 7/24/97	KT FW
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.76</u> <u>2.76</u> <u>2.72</u> <u>2.72</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349866

DATE 7/7/97

TESTER Tm

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.52	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.68	2.71	
PULL #3	2.70	2.24	2.63	
PULL #4	2.72	2.72	2.54	
PULL #5	2.64	2.62	2.81	
TOTAL	13.12	12.78	13.07	
AVG.	2.624	2.556	2.614	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.99	
PULL #2	2.95	2.94	
PULL #3	2.93	3.07	
PULL #4	2.87	2.90	
PULL #5	2.93	3.01	
TOTAL	14.66	14.91	
AVG.	2.932	2.982	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.51		4.01
PULL #2	3.85	3.98		3.97
PULL #3	4.08	3.92		4.04
PULL #4	3.87	4.17		4.10
PULL #5	4.06	4.06		4.04
TOTAL	19.86	19.64		20.16
AVG.	3.972	3.928		4.032

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349866
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .025
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .111
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .11378

THE AMR FOR THIS RIFLE IS: .6727

CENTROIDAL DISTANCES

0	TO	1	.123167
1	TO	2	.0530377
1	TO	3	.40702

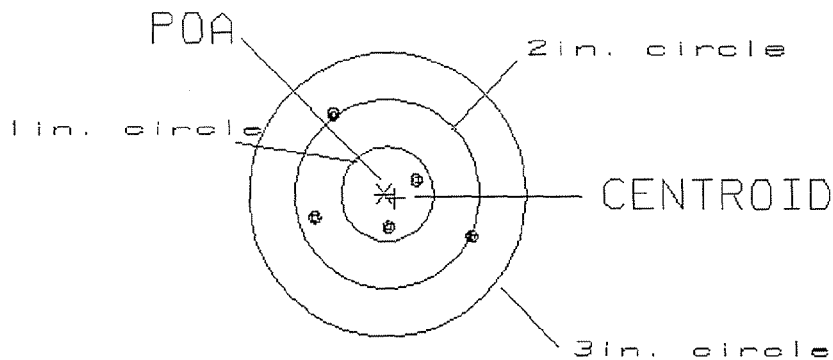
3
12 <----POA

PATTERN #: 1
 POA TO CENTROID: .124
 MIN RADIUS : .310
 MEAN RADIUS : .713
 MAX RADIUS : 1.023
 CENTROID X : -.113
 CENTROID Y : .049

5 Aug 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.68

2

VS= 1.32

3

GS= 1.95

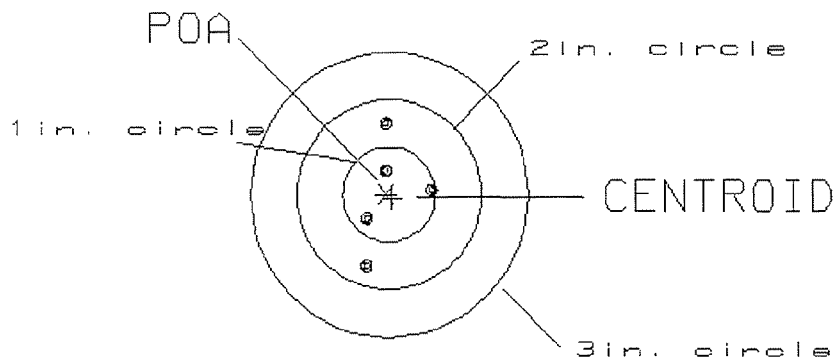
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PATTERN #: 2
 POA TO CENTROID: .076
 MIN RADIUS : .243
 MEAN RADIUS : .543
 MAX RADIUS : .835
 CENTROID X : -.060
 CENTROID Y : .047

5 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .74
 US= 1.59
 GS= 1.61

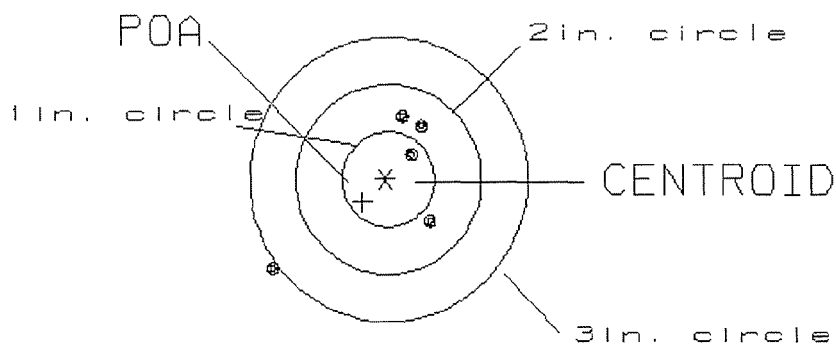
3
 5
 5

PATTERN #: 3
 POA TO CENTROID: .343
 MIN RADIUS : .321
 MEAN RADIUS : .762
 MAX RADIUS : 1.548
 CENTROID X : .248
 CENTROID Y : .237

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349866.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.67

1

VS= 1.59

4

GS= 2.16

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349866
24 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.12133
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 2.05967
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.34513

THE AMR FOR THIS RIFLE IS: 1.587

CENTROIDAL DISTANCES
3

0 TO 1	.852734
1 TO 2	2.81556
1 TO 3	2.85403

1 + <----POA

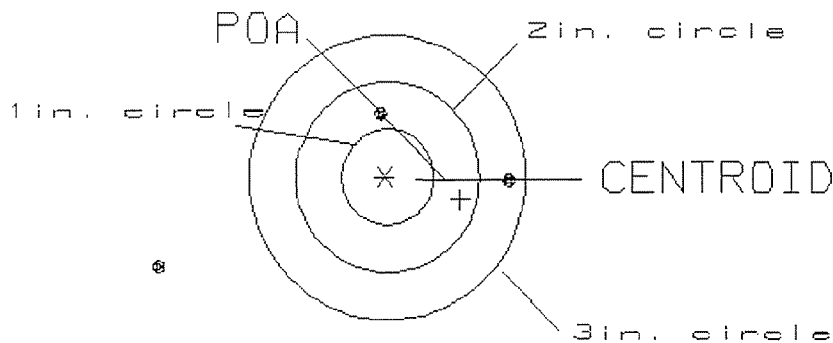
PATTERN #: 1

POA TO CENTROID: .852
 MIN RADIUS : .713
 MEAN RADIUS : 2.190
 MAX RADIUS : 3.588
 CENTROID X : -.820
 CENTROID Y : .234

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349866

CENTERFIRE PATTERN # 1



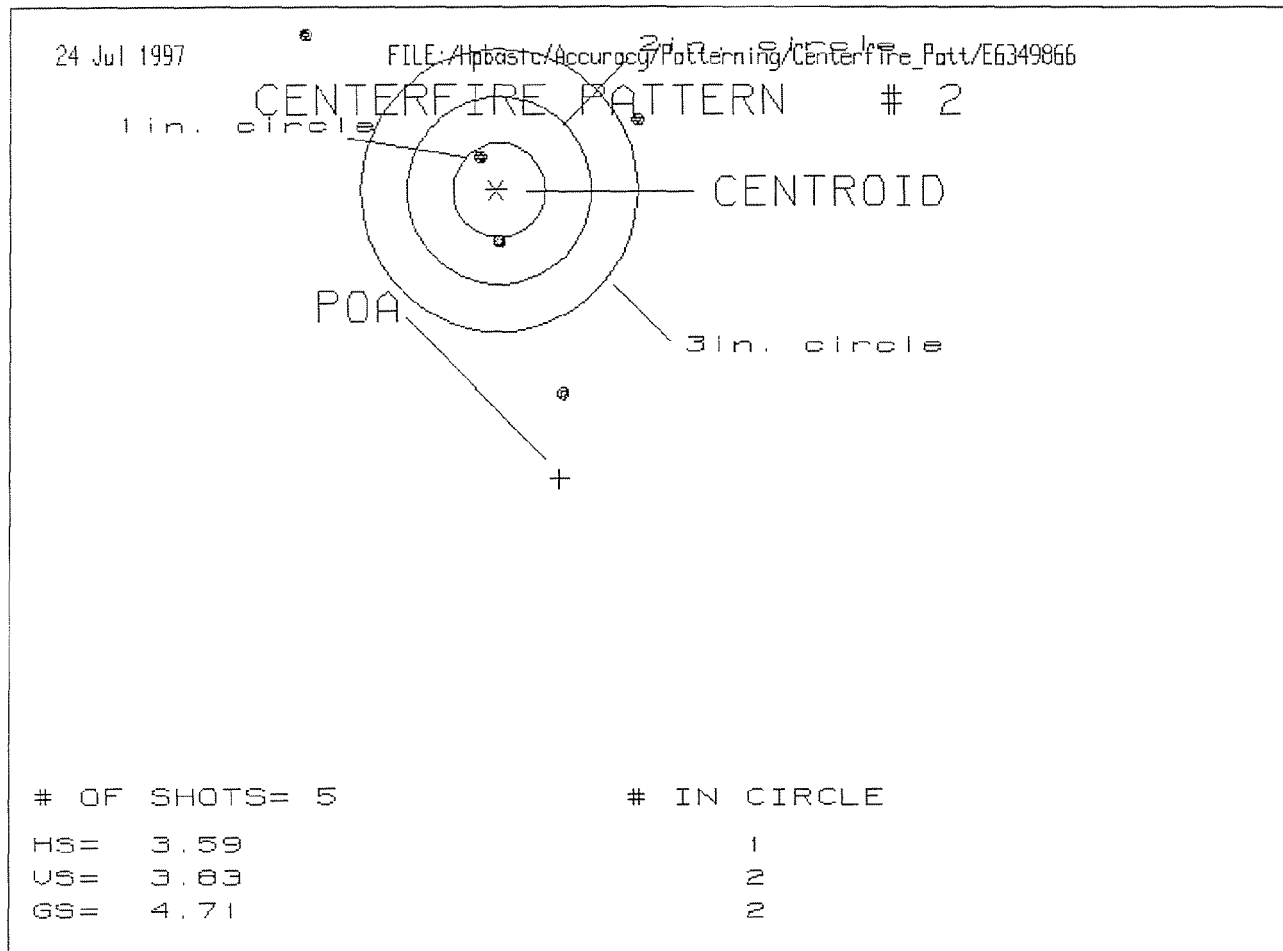
OF SHOTS= 5

IN CIRCLE

HS= 4.73
 VS= 5.23
 GS= 6.24

0
 1
 2

PATTERN #: 2
 POA TO CENTROID: 3.126
 MIN RADIUS : .383
 MEAN RADIUS : 1.513
 MAX RADIUS : 2.660
 CENTROID X : -.700
 CENTROID Y : 3.047



PATTERN #: 3
 POA TO CENTROID: 3.435
 MIN RADIUS : .242
 MEAN RADIUS : 1.058
 MAX RADIUS : 2.323
 CENTROID X : -1.844
 CENTROID Y : 2.898

