

UPC



E6349869

ENCLOSURE 1 IN UNIFORM

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349869
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .229667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.200333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .304763

THE AMR FOR THIS RIFLE IS: 1.226

CENTROIDAL DISTANCES

Ø TO 1 .433036
1 TO 2 .80427
1 TO 3 1.19226

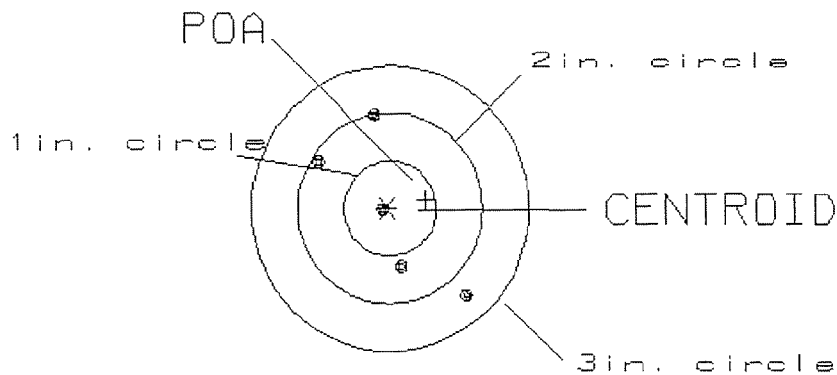
1 + <----POA
2 3

PATTERN #: 1
 POA TO CENTROID: .433
 MIN RADIUS : .050
 MEAN RADIUS : .739
 MAX RADIUS : 1.201
 CENTROID X : -.424
 CENTROID Y : -.088

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349869

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.57

1

VS= 1.81

4

GS= 2.10

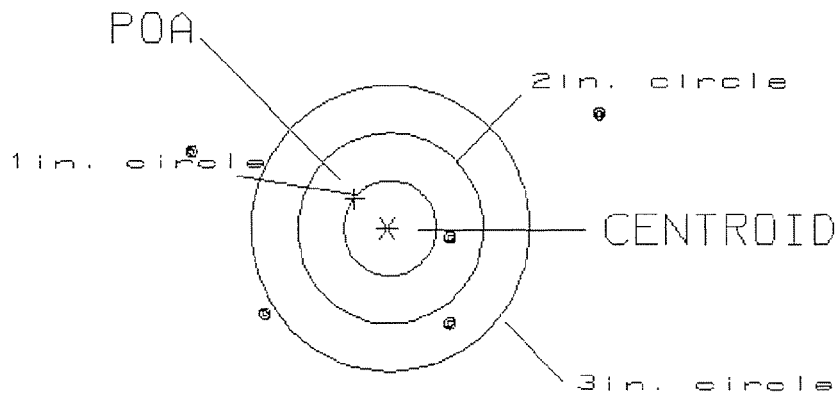
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .463
 MIN RADIUS : .686
 MEAN RADIUS : 1.670
 MAX RADIUS : 2.518
 CENTROID X : .351
 CENTROID Y : -.303

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.41
 VS= 2.18
 GS= 4.43

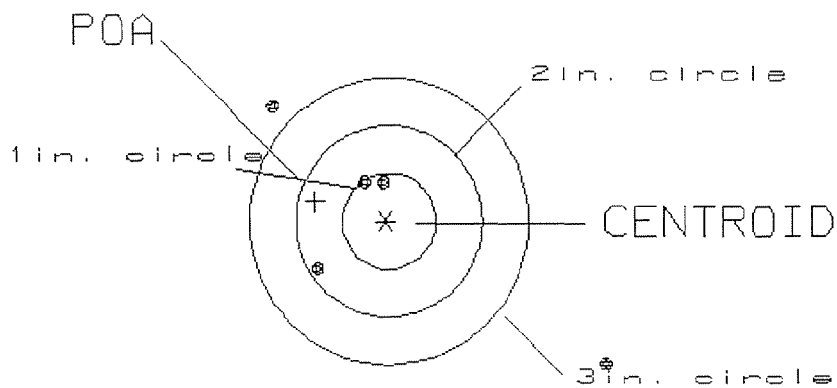
0
 1
 2

PATTERN #: 3
 POA TO CENTROID: .790
 MIN RADIUS : .386
 MEAN RADIUS : 1.270
 MAX RADIUS : 2.793
 CENTROID X : .762
 CENTROID Y : -.210

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.64

1

VS= 2.64

3

GS= 4.50

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349869

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>5</u>	11-7-97	
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.022</u>	11-7-97	
	J) ASSEMBLE STOCK		11-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-6-97	CR
	M) IRON SIGHT ALIGNMENT		11-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-6-97	CR
640	GALLERY TEST AND TARGET	L-68 R-82	11-12-97	DB
	A) MALFUNCTIONS		11-12-97	DB
	B) PIERCED PRIMERS		11-12-97	DB
645	INSPECT FOR LIVE AMMO		11-12-97	DB TM
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.51</u> <u>2.52</u> <u>2.52</u> <u>2.49</u>	11/19/97	TM
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349869

DATE 10-31-92

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.46	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.40	2.36	
PULL #3	2.38	2.56	2.45	
PULL #4	2.53	2.47	2.34	
PULL #5	2.58	2.56	2.23	
TOTAL	12.44	12.44	11.99	
AVG.	2.49	2.49	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.94	
PULL #2	3.17	2.96	
PULL #3	2.93	3.02	
PULL #4	3.02	2.94	
PULL #5	3.05	2.96	
TOTAL	15.11	14.82	
AVG.	3.02	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.02		4.16
PULL #2	3.96	4.13		3.94
PULL #3	4.18	4.03		4.16
PULL #4	4.07	3.99		4.04
PULL #5	4.06	4.09		4.08
TOTAL	20.37	20.26		20.38
AVG.	4.07	4.05		4.08

Do Not Use

VERY IMPORTANT
Instruction - Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Deposited

SERIAL NO.
E6349869

46

ORDER NO.
25705

15XR

5705 E6349869

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6349869

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

