

UPC



E6349871

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	
SERIAL NO. E6349871	ORDER NO. 25705
 5705 E6349871	
08DR	

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



E6349871

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349871
21 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.108333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0706667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .129344

THE AMR FOR THIS RIFLE IS: .919

CENTROIDAL DISTANCES

0 TO 1	.16323
1 TO 2	.256113
1 TO 3	.126036

2₃⁺ <----POA

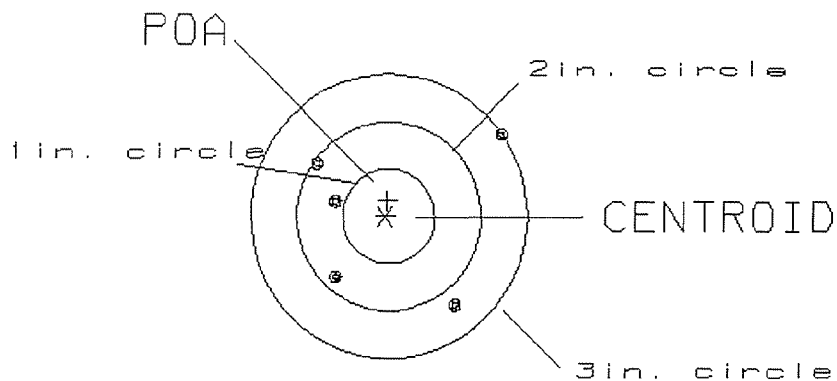
PATTERN #: 1

POA TO CENTROID: .163
 MIN RADIUS : .592
 MEAN RADIUS : 1.036
 MAX RADIUS : 1.484
 CENTROID X : -.020
 CENTROID Y : -.162

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349871

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 1.70

2

GS= 2.38

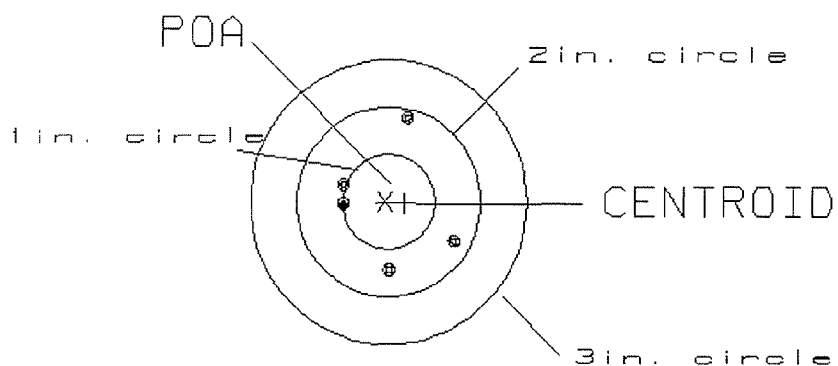
5

PATTERN #: 2
 POA TO CENTROID: .208
 MIN RADIUS : .534
 MEAN RADIUS : .715
 MAX RADIUS : .945
 CENTROID X : -.207
 CENTROID Y : .013

21 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28

0

VS= 1.64

5

GS= 1.65

5

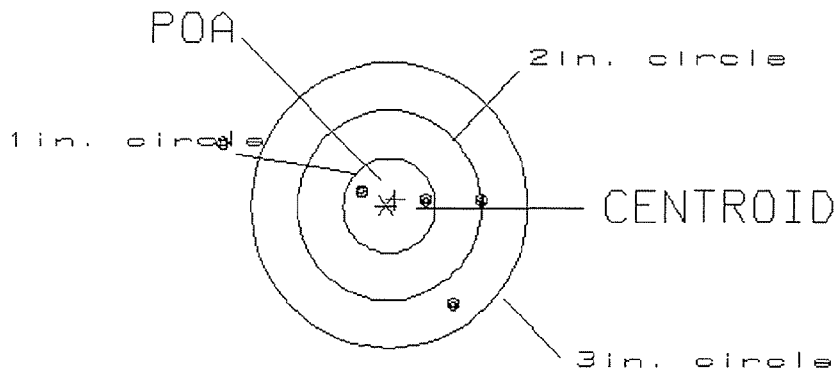
PATTERN #: 3

POA TO CENTROID: .117
 MIN RADIUS : .381
 MEAN RADIUS : 1.006
 MAX RADIUS : 1.944
 CENTROID X : -.098
 CENTROID Y : -.063

21 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86
 VS= 1.68
 GS= 3.02

2
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349871

DATE 7-29-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.38	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.40	2.40	
PULL #3	2.44	2.33	2.43	
PULL #4	2.40	2.44	2.40	
PULL #5	2.25	2.34	2.41	
TOTAL	12.01	11.89	12.08	
AVG.	2.402	2.378	2.416	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.06	
PULL #2	3.12	3.09	
PULL #3	3.21	3.01	
PULL #4	3.15	3.10	
PULL #5	3.16	3.13	
TOTAL	15.71	15.39	
AVG.	3.142	3.078	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.90		3.97
PULL #2	4.10	4.04		4.00
PULL #3	3.91	4.07		3.80
PULL #4	4.06	3.96		3.89
PULL #5	4.12	3.98		4.10
TOTAL	20.20	19.95		19.76
AVG.	4.040	3.990		3.952

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	<u>A</u>
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-6-97	<u>A</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	8-6-97	<u>A</u>
	J) ASSEMBLE STOCK		7-31-97	<u>CK</u>
	K) ASSEMBLE SWIVEL STUDS		8-27-97	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	<u>CK</u>
	M) IRON SIGHT ALIGNMENT		7-31-97	<u>CK</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	<u>CK</u>
640	GALLERY TEST AND TARGET	WINS: <u>L 75</u> <u>R 75</u>	8-21-97	<u>TM</u>
	A) MALFUNCTIONS		8-21-97	<u>TM</u>
	B) PIERCED PRIMERS		8-21-97	<u>TM</u>
645	INSPECT FOR LIVE AMMO		8-21-97	<u>TRP</u>
655	FINAL INSPECTION A) HEADSPACE		8-27-97	<u>RP</u>
	B) TRIGGER PULL	<u>2.37</u> <u>2.42</u> <u>2.44</u> <u>2.34</u> <u>2.45</u>	8/26/97	<u>TM</u>
	C) FUNCTION		8-27-97	<u>RP</u>
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349871

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			