

UPC



E6349872

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHARGE

Do Not Use

Do Not Use

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.  
E6349872

46 ORDER NO.  
25705

26PR

5705 E6349872

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



E6349872

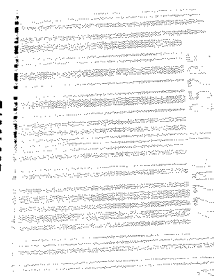
MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

PC  
H  
1



Do Not

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349872

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607.         | Check Headspace                                                |          | 3/11/97 | WJT     |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/11/97 | WJT     |
| 618.         | Polish Barrel                                                  |          | 3/11/97 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE                         |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|------------------------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>3</u> <u>4</u> <u>4</u>                                  | <u>6-6-97</u>                |
|              | G) SAFETY OFF FORCE                                                   | <u>2</u> <u>2</u> <u>2</u>                                  | <u>6-6-97</u>                |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |                              |
|              | I) FIRING PIN INDENT                                                  | <u>.0215</u> <u>.021</u> <u>.021</u>                        | <u>6-6-97</u>                |
|              | J) ASSEMBLE STOCK                                                     |                                                             |                              |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | RP <u>6-24-97</u>            |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | RP <u>6-5-97</u>             |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | RP <u>6-5-97</u>             |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | RP <u>6-5-97</u>             |
| 640          | GALLERY TEST AND TARGET                                               | <u>WIN. L 75 R 75</u>                                       | <u>6-18-97</u>               |
|              | A) MALFUNCTIONS                                                       |                                                             | <u>TAD</u><br><u>6-18-97</u> |
|              | B) PIERCED PRIMERS                                                    |                                                             | <u>TAD</u><br><u>6-18-97</u> |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | <u>TAD</u><br><u>TM</u>      |
| 655          | FINAL INSPECTION                                                      |                                                             |                              |
|              | A) HEADSPACE                                                          |                                                             | RP <u>6-24-97</u>            |
|              | B) TRIGGER PULL                                                       | <u>2.81</u> <u>2.82</u> <u>2.80</u> <u>2.73</u> <u>2.72</u> | <u>6-19-97</u>               |
|              | FUNCTION                                                              |                                                             | RP <u>6-24-97</u>            |
| 660          | PACK                                                                  |                                                             |                              |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349872  
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.117667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .054  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .129466

THE AMR FOR THIS RIFLE IS: 1.092

# CENTROIDAL DISTANCES

0 TO 1 .129437  
1 TO 2 .334607  
1 TO 3 .0219317

2 <sup>3</sup>/<sub>4</sub> <----POA

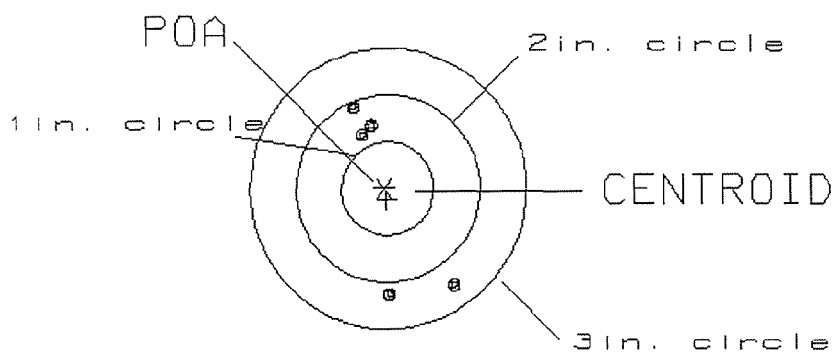
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .129  
 MIN RADIUS : .640  
 MEAN RADIUS : .926  
 MAX RADIUS : 1.261  
 CENTROID X : -.025  
 CENTROID Y : .127

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349872

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.05

0

VS= 1.99

3

GS= 2.19

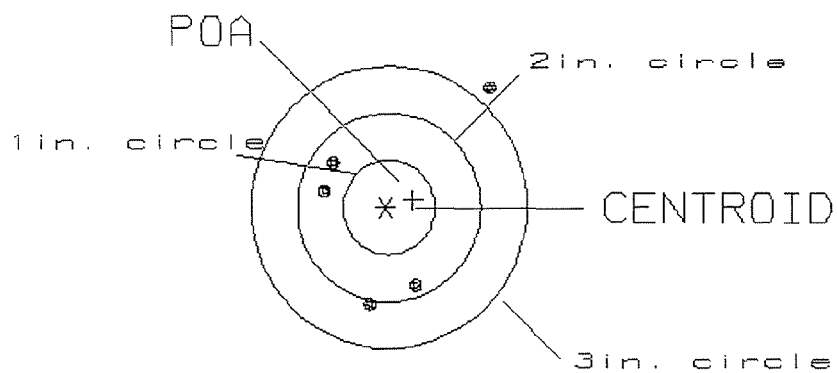
5

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .303  
 MIN RADIUS : .686  
 MEAN RADIUS : 1.002  
 MAX RADIUS : 1.660  
 CENTROID X : -.294  
 CENTROID Y : -.072

18 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire\_Patt/E6349872

## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.77

0

VS= 2.27

3

GS= 2.61

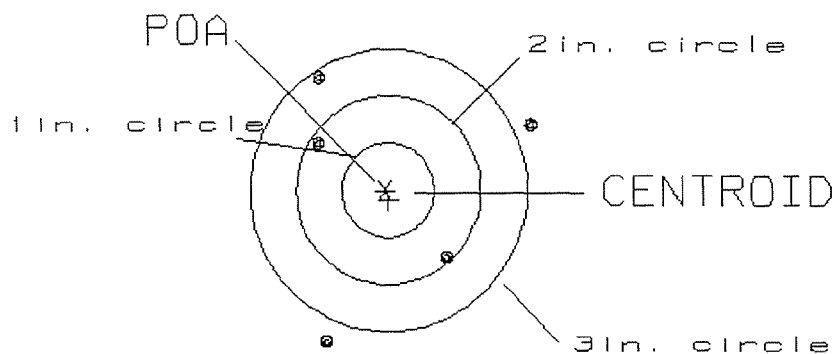
4

PATTERN #: 3  
 POA TO CENTROID: .112  
 MIN RADIUS : .877  
 MEAN RADIUS : 1.349  
 MAX RADIUS : 1.775  
 CENTROID X : -.034  
 CENTROID Y : .107

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349872

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.32

0

VS= 2.61

1

GS= 3.22

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6349872

DATE 5-17-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.30             | 2.23                     | 2.39                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.32             | 2.32                     | 2.39                           |                                                                        |
| PULL #3 | 2.35             | 2.21                     | 2.40                           |                                                                        |
| PULL #4 | 2.33             | 2.24                     | 2.43                           |                                                                        |
| PULL #5 | 2.34             | 2.27                     | 2.46                           |                                                                        |
| TOTAL   | 11.64            | 11.27                    | 12.07                          |                                                                        |
| AVG.    | 2.33             | 2.25                     | 2.41                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.08             | 3.15                     |  |          |
| PULL #2 | 2.99             | 3.13                     |  |          |
| PULL #3 | 3.13             | 3.28                     |  |          |
| PULL #4 | 3.15             | 3.20                     |  |          |
| PULL #5 | 3.16             | 3.37                     |  |          |
| TOTAL   | 15.51            | 16.13                    |  |          |
| AVG.    | 3.10             | 3.23                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.09             | 4.14                     |                                | 4.13                                 |
| PULL #2 | 4.27             | 4.19                     |                                | 4.07                                 |
| PULL #3 | 4.13             | 4.19                     |                                | 4.06                                 |
| PULL #4 | 4.14             | 4.21                     |                                | 4.11                                 |
| PULL #5 | 4.19             | 4.17                     |                                | 4.14                                 |
| TOTAL   | 20.82            | 20.90                    |                                | 20.51                                |
| AVG.    | 4.16             | 4.18                     |                                | 4.10                                 |