

UPC



E6349873

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6349873

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349873

46 ORDER NO.
25705

23PR

5705 E6349873

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

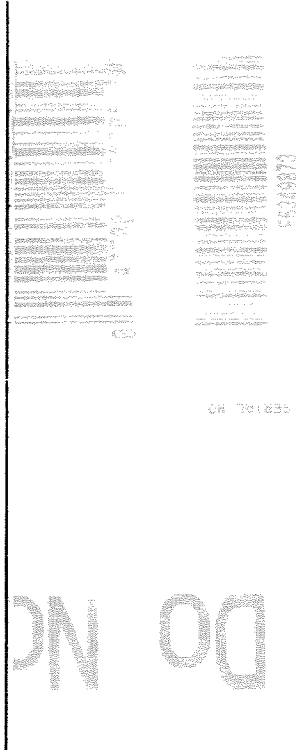
GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349873

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123199

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3.5</u> <u>4</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.0215</u> <u>.022</u>	6-4-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/18/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET		6/6/17/97 ✓ 11/97	JW
	A) MALFUNCTIONS	RIC 7	6/17/97 ✓ "	JW
	B) PIERCED PRIMERS		6/17/97 ✓ "	JW
645	INSPECT FOR LIVE AMMO		6/17/97 ✓ "	AW
655	FINAL INSPECTION A) HEADSPACE		6/18/97	RP
	B) TRIGGER PULL	<u>2.47</u> <u>2.56</u> <u>2.59</u> <u>2.71</u> <u>2.72</u>	6-18-97	CK
	C) FUNCTION		6/18/97	RP
660	PACK		6-21-97	CK

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349873
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.319$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.303333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.440196$

THE AMR FOR THIS RIFLE IS: $.7877$

CENTROIDAL DISTANCES

0 TO 1	.662722
1 TO 2	.398026
1 TO 3	.390415

 + <----POA
 $\bar{x}$
 1

REMINGTON CENTERFIRE ACCURACY TEST

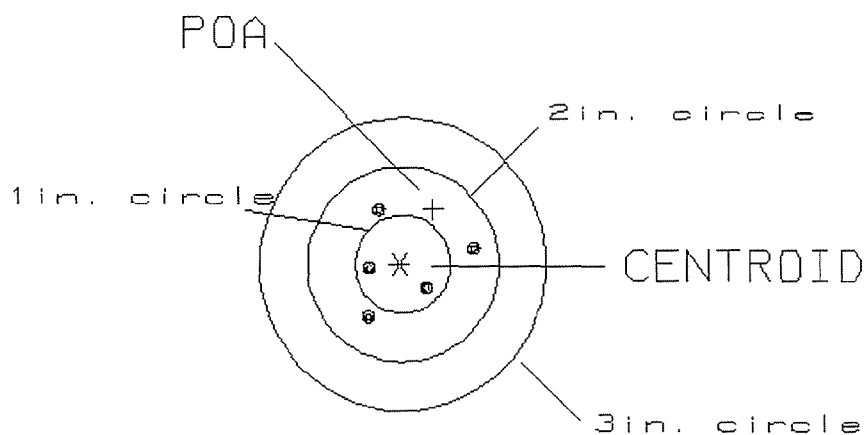
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .662
 MIN RADIUS : .319
 MEAN RADIUS : .553
 MAX RADIUS : .797
 CENTROID X : -.348
 CENTROID Y : -.564

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349873.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.18
 VS= 1.08
 GS= 1.30

2
 5
 5

REMINGTON CENTERFIRE ACCURACY TEST

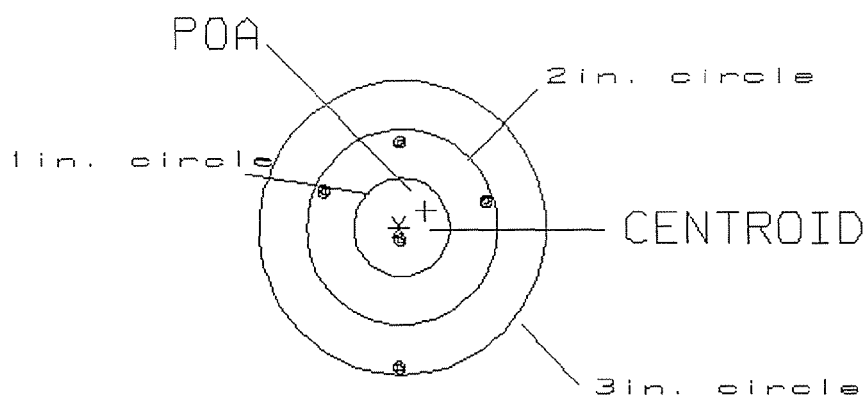
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .328
 MIN RADIUS : .164
 MEAN RADIUS : .850
 MAX RADIUS : 1.398
 CENTROID X : -.279
 CENTROID Y : -.172

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349873.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.68
 VS= 2.27
 GS= 2.27

1
 4
 5

REMINGTON CENTERFIRE ACCURACY TEST

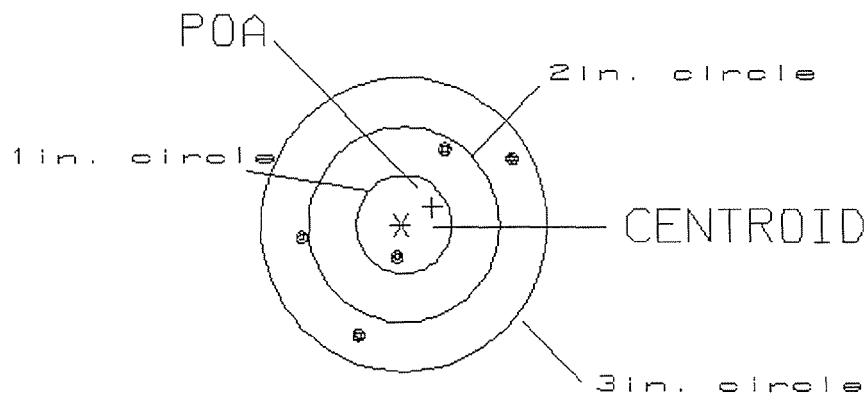
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .373
 MIN RADIUS : .330
 MEAN RADIUS : .960
 MAX RADIUS : 1.371
 CENTROID X : -.330
 CENTROID Y : -.174

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349873.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21
 VS= 1.87
 GS= 2.42

1
 2
 5

Reshot 6-18-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349873
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .394333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .852333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .939133

THE AMR FOR THIS RIFLE IS: 1.98

CENTROIDAL DISTANCES

0 TO 1 .747981
1 TO 2 1.00108
1 TO 3 .885316

2

1

+ <--³---POA

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .748

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MIN RADIUS      :      1.048
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MEAN RADIUS : 2.514

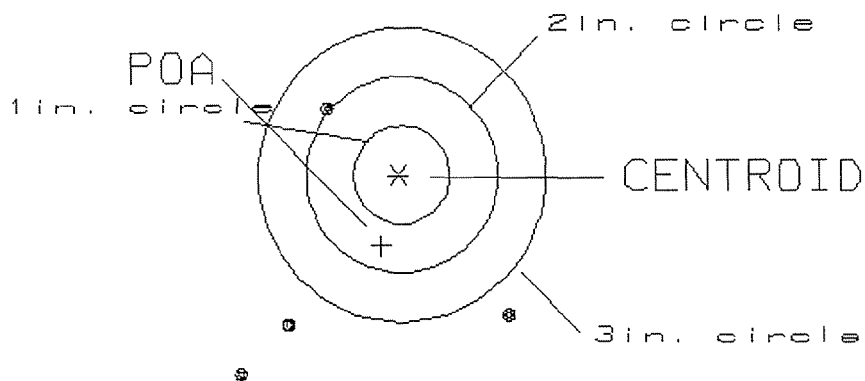
MAX RADIUS : 5.097

CENTROID X : .180

CENTROID Y : .726



CENTERFIRE PATTERN # 1



IN CIRCLE

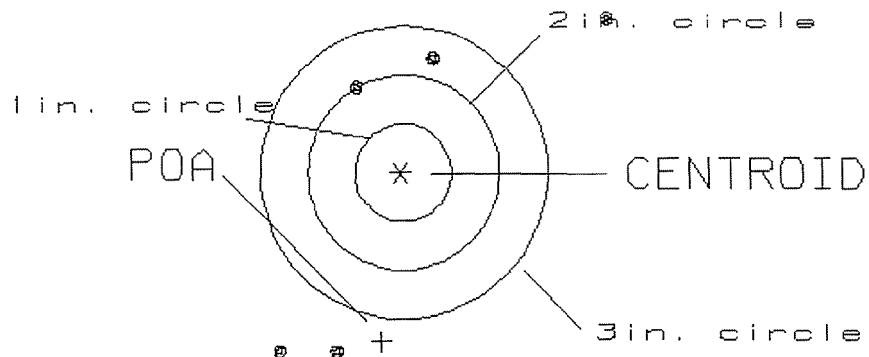
—

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.738
 MIN RADIUS : 1.040
 MEAN RADIUS : 1.819
 MAX RADIUS : 2.620
 CENTROID X : .193
 CENTROID Y : 1.727

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349873

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.35

0

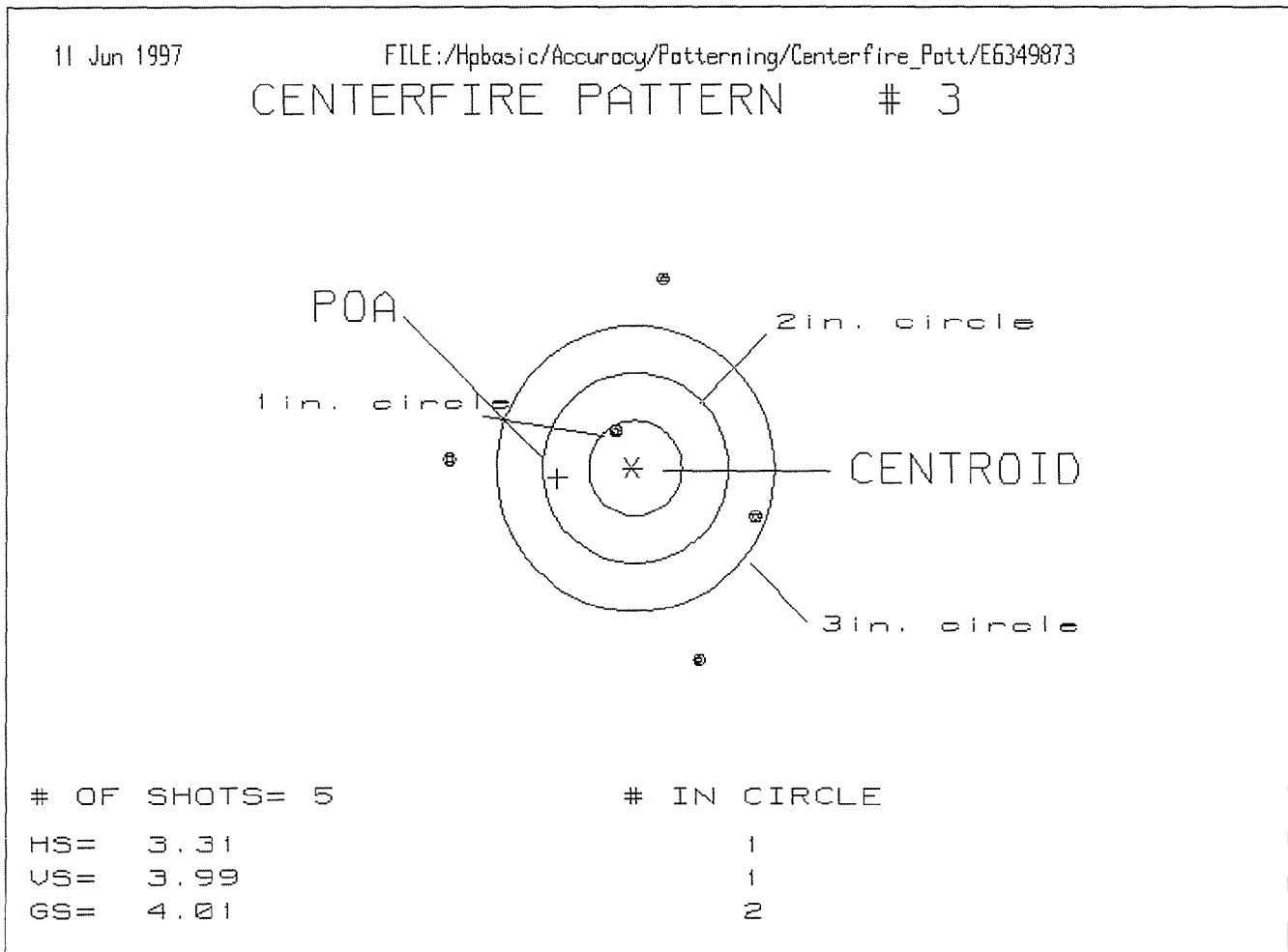
VS= 3.45

0

GS= 4.79

2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .816
 MIN RADIUS : .481
 MEAN RADIUS : 1.607
 MAX RADIUS : 2.109
 CENTROID X : .810
 CENTROID Y : .104



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349873
DATE 5-2-97
TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.66	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.39	2.41	
PULL #3	2.49	2.44	2.55	
PULL #4	2.48	2.47	2.51	
PULL #5	2.52	2.49	2.61	
TOTAL	12.38	12.45	12.73	
AVG.	2.476	2.49	2.546	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	2.92	
PULL #2	2.86	2.91	
PULL #3	2.95	2.84	
PULL #4	2.89	2.88	
PULL #5	2.92	3.19	
TOTAL	13.71	14.74	
AVG.	2.742	2.948	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	4.00		3.81
PULL #2	4.07	4.09		4.03
PULL #3	4.09	3.84		4.02
PULL #4	4.09	4.08		4.07
PULL #5	4.11	3.96		4.07
TOTAL	20.23	19.97		20.0
AVG.	4.046	3.994		4.00