

UPC



E6349876

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada Parque Laporte

SERIAL NO. E6349876

46 ORDER NO. 25705

26PR

5705 E6349876

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MODEL 700™ M24

UPC



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SERIAL NO.



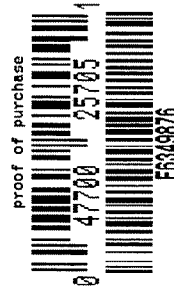
E6349876

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9876

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/20/97	WJT
618	POLISH BARREL		3/20/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4.5</u> <u>4</u>	6-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>3</u>	6-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY		5-30-97	J.W
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	6-3-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/2/97	RP
	M) IRON SIGHT ALIGNMENT		6/2/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/2/97	RP
640	GALLERY TEST AND TARGET	L-77 12-73	6-23-97	NF
	A) MALFUNCTIONS	Bolt opens hard, Drags	"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6/23/97	KF
655	FINAL INSPECTION A) HEADSPACE		6-25-97	RW
	B) TRIGGER PULL	<u>2.32</u> <u>2.42</u> <u>2.28</u> <u>2.33</u> <u>2.35</u>	6-24-97	CK
	C) FUNCTION		6-25-97	RW
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349876
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.498
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .329667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .59723

THE AMR FOR THIS RIFLE IS: 1.288

CENTROIDAL DISTANCES

0 TO 1	.743544
1 TO 2	.876042
1 TO 3	.686997

2
3
1 + <----POA

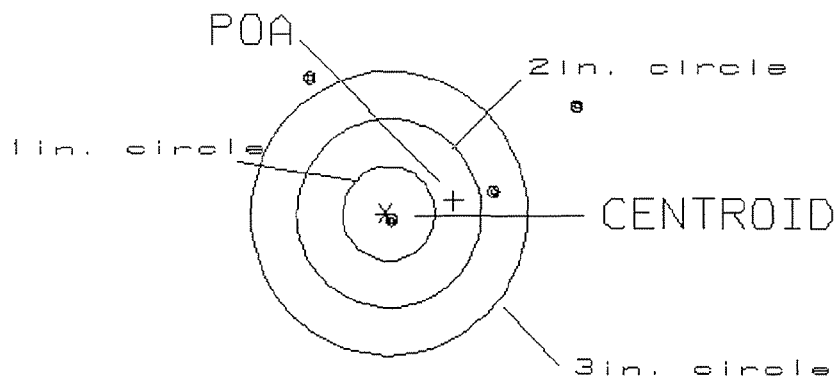
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .744
 MIN RADIUS : .089
 MEAN RADIUS : 1.770
 MAX RADIUS : 3.615
 CENTROID X : -.731
 CENTROID Y : -.136

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349876

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.40

1

VS= 4.15

1

GS= 5.85

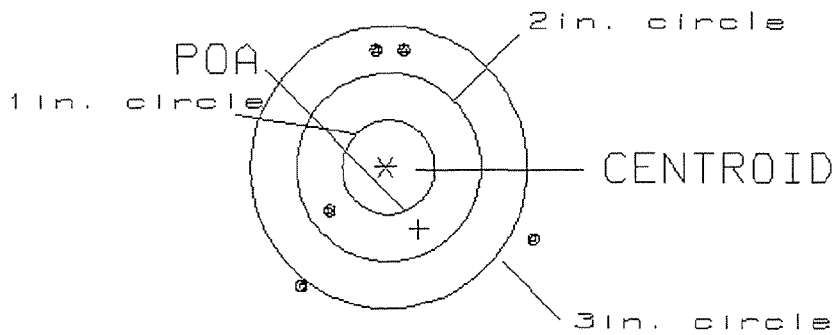
2

PATTERN #: 2
 POA TO CENTROID: .752
 MIN RADIUS : .789
 MEAN RADIUS : 1.294
 MAX RADIUS : 1.692
 CENTROID X : -.363
 CENTROID Y : .659

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349876

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.48
 VS= 2.45
 GS= 2.70

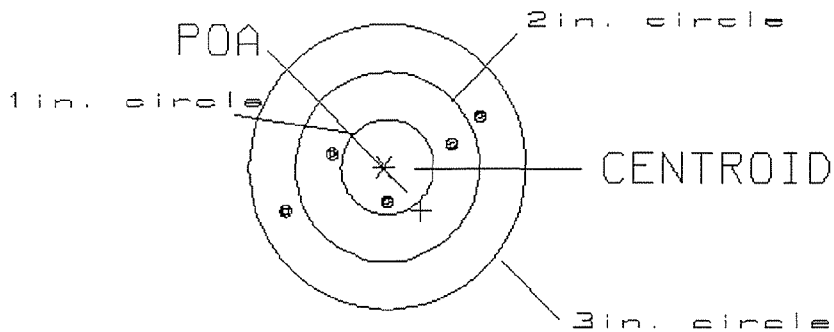
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .614
 MIN RADIUS : .337
 MEAN RADIUS : .799
 MAX RADIUS : 1.184
 CENTROID X : -.400
 CENTROID Y : .466

23 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08

1

VS= 1.04

3

GS= 2.33

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349876DATE 5/30/97TESTER Jack Wright

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.68	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.79	2.91	
PULL #3	2.22	2.68	2.40	
PULL #4	2.59	2.56	3.05	
PULL #5	2.58	2.58	2.70	
TOTAL	12.24	13.29	13.76	
AVG.	2.448	2.658	2.752	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.97	
PULL #2	2.75	2.79	
PULL #3	2.88	2.85	
PULL #4	3.05	3.00	
PULL #5	2.98	3.08	
TOTAL	14.70	14.69	
AVG.	2.94	2.938	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.32		4.11
PULL #2	3.74	4.45		4.21
PULL #3	3.80	4.59		4.10
PULL #4	4.00	4.31		4.46
PULL #5	4.02	4.26		4.41
TOTAL	19.46	21.93		21.29
AVG.	3.892	4.386		4.258