

UPC



E6349878

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1-14 ROUNDS

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO  
E6349878

46  
ORDER NO  
25705

26WR

5705 E6349878



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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO



E6349878

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



NO DO

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349878  
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.275  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .110333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .296308

THE AMR FOR THIS RIFLE IS: 1.108

# CENTROIDAL DISTANCES

0 TO 1 .252389  
1 TO 2 .231225  
1 TO 3 .375133

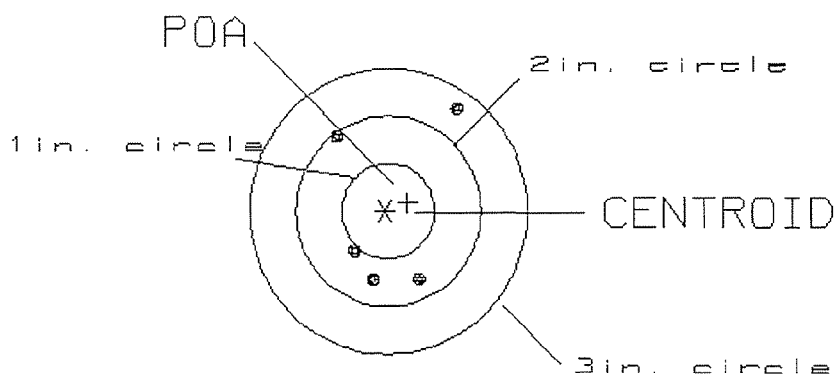
$$\begin{matrix} 3 \\ 2 \\ 1 \end{matrix} + \quad \text{<----POA}$$

PATTERN #: 1  
 POA TO CENTROID: .253  
 MIN RADIUS : .573  
 MEAN RADIUS : .859  
 MAX RADIUS : 1.318  
 CENTROID X : -.238  
 CENTROID Y : -.084

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349878

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.27  
 US= 1.84  
 GS= 1.96

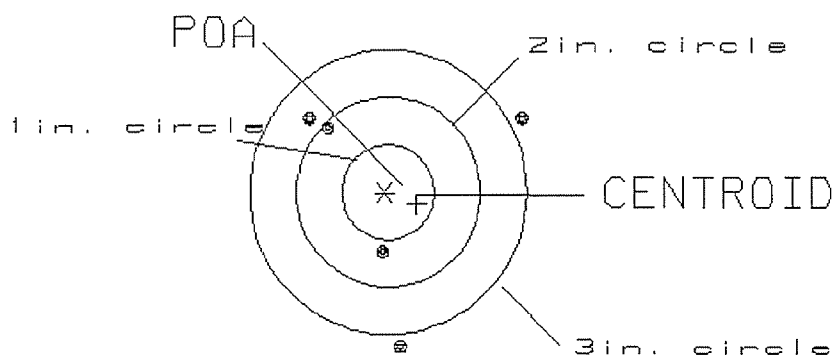
0  
 4  
 5

PATTERN #: 2  
 POA TO CENTROID: .361  
 MIN RADIUS : .594  
 MEAN RADIUS : 1.167  
 MAX RADIUS : 1.600  
 CENTROID X : -.339  
 CENTROID Y : .124

28 Jul 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.22  
 VS= 2.39  
 GS= 2.71

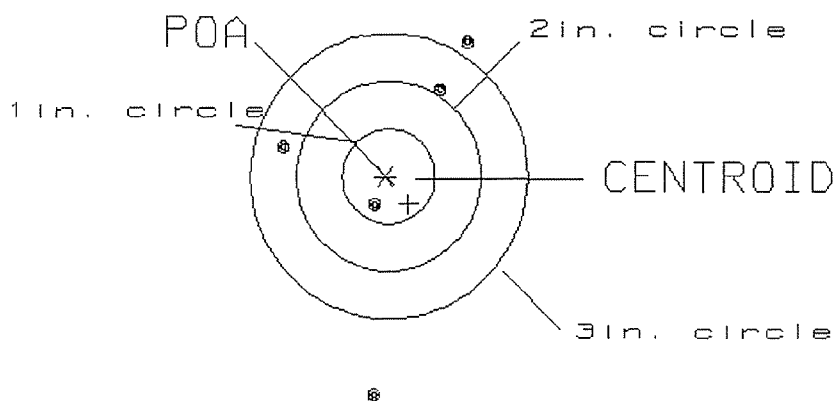
0  
 2  
 3

PATTERN #: 3  
 POA TO CENTROID: .382  
 MIN RADIUS : .298  
 MEAN RADIUS : 1.298  
 MAX RADIUS : 2.319  
 CENTROID X : -.248  
 CENTROID Y : .291

28 Jul 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.98

1

VS= 3.75

1

GS= 3.89

3



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6349878

DATE 6-3-97

TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.52             | 2.44                     | 2.59                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.54             | 2.45                     | 2.52                           |                                                                        |
| PULL #3 | 2.53             | 2.43                     | 2.49                           |                                                                        |
| PULL #4 | 2.56             | 2.43                     | 2.53                           |                                                                        |
| PULL #5 | 2.55             | 2.45                     | 2.54                           |                                                                        |
| TOTAL   | 12.70            | 12.20                    | 12.67                          |                                                                        |
| AVG.    | 2.54             | 2.44                     | 2.53                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.96             | 3.02                     |  |          |
| PULL #2 | 3.05             | 3.05                     |  |          |
| PULL #3 | 2.98             | 2.95                     |  |          |
| PULL #4 | 3.06             | 2.99                     |  |          |
| PULL #5 | 3.05             | 3.05                     |  |          |
| TOTAL   | 15.10            | 15.06                    |  |          |
| AVG.    | 3.02             | 3.01                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.98             | 4.02                     |                                | 4.00                                 |
| PULL #2 | 4.00             | 4.01                     |                                | 4.02                                 |
| PULL #3 | 4.02             | 3.96                     |                                | 4.04                                 |
| PULL #4 | 4.04             | 4.01                     |                                | 4.13                                 |
| PULL #5 | 4.03             | 4.02                     |                                | 4.13                                 |
| TOTAL   | 20.07            | 20.02                    |                                | 20.32                                |
| AVG.    | 4.01             | 4.00                     |                                | 4.06                                 |

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349878

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          | 3/11/97 | WJT     |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/11/97 | WJT     |
| 618          | Polish Barrel                                                  |          | 3/11/97 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE           | INITIAL    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------------|------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4</u> <u>5</u>                                  | <u>7-18-97</u> | <u>CLK</u> |
|              | G) SAFETY OFF FORCE                                                   | <u>4</u> <u>3</u> <u>3<sup>5</sup></u>                      | <u>7-18-97</u> | <u>CLK</u> |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |                |            |
|              | I) FIRING PIN INDENT                                                  | <u>.023</u> <u>.022</u> <u>.022</u>                         | <u>7-18-97</u> | <u>CLK</u> |
|              | J) ASSEMBLE STOCK                                                     |                                                             | <u>6-17-97</u> | <u>CLK</u> |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | <u>8-13-97</u> | <u>RP</u>  |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | <u>6-17-97</u> | <u>CLK</u> |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | <u>6-17-97</u> | <u>CLK</u> |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | <u>6-17-97</u> | <u>CLK</u> |
| 640          | GALLERY TEST AND TARGET                                               | <u>Left 65</u> <u>Right 85</u>                              | <u>7-28-97</u> | <u>TAM</u> |
|              | A) MALFUNCTIONS                                                       |                                                             | <u>7-28-97</u> | <u>TAM</u> |
|              | B) PIERCED PRIMERS                                                    |                                                             | <u>7-28-97</u> | <u>TAM</u> |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | <u>7-28-97</u> | <u>TAM</u> |
| 655          | FINAL INSPECTION                                                      |                                                             |                |            |
|              | A) HEADSPACE                                                          |                                                             | <u>8-13-97</u> | <u>RP</u>  |
|              | B) TRIGGER PULL                                                       | <u>2.52</u> <u>2.51</u> <u>2.38</u> <u>2.47</u> <u>2.49</u> | <u>8-7-97</u>  | <u>CLK</u> |
|              | FUNCTION                                                              |                                                             | <u>8-18-97</u> | <u>RP</u>  |
| 660          | PACK                                                                  |                                                             | <u>8-18-97</u> | <u>RP</u>  |