

UPC



E6349880

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400123276

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\* INCLUDES 1 IN CHAMBER

E6349880

Do Not Use

|                                                                                                  |                    |
|--------------------------------------------------------------------------------------------------|--------------------|
| <b>VERY IMPORTANT:</b><br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |                    |
| <b>Remington®</b>                                                                                |                    |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                        |                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.                                      |                    |
| SERIAL NO.<br>E6349880                                                                           | ORDER NO.<br>25705 |
| 46                                                                                               |                    |
| 18DR                                                                                             |                    |
|               |                    |
| 5705 E6349880                                                                                    |                    |

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

SERIAL NO.



E6349880

25/1/15

00111

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



SERIAL NO

DO NOT

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349880  
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0923333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .190333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .211547

THE AMR FOR THIS RIFLE IS: 1.093

# CENTROIDAL DISTANCES

Ø TO 1 .269431  
1 TO 2 .653327  
1 TO 3 .669078

2 3  
+ <----POA  
1

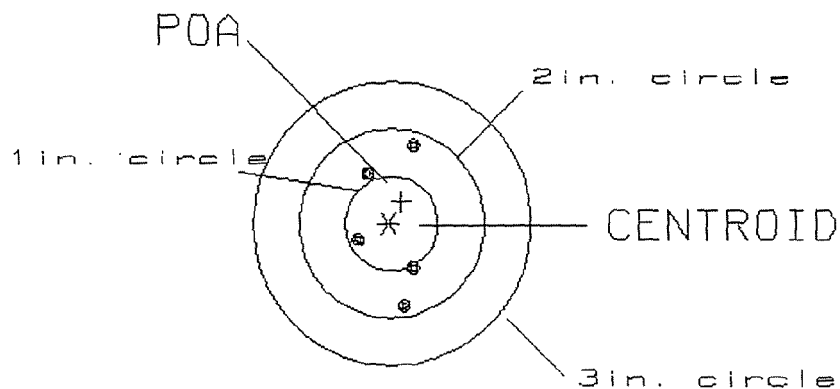
PATTERN #: 1

POA TO CENTROID: .269  
 MIN RADIUS : .378  
 MEAN RADIUS : .637  
 MAX RADIUS : .906  
 CENTROID X : -.137  
 CENTROID Y : -.232

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349880

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= .60

2

VS= 1.70

5

GS= 1.70

5

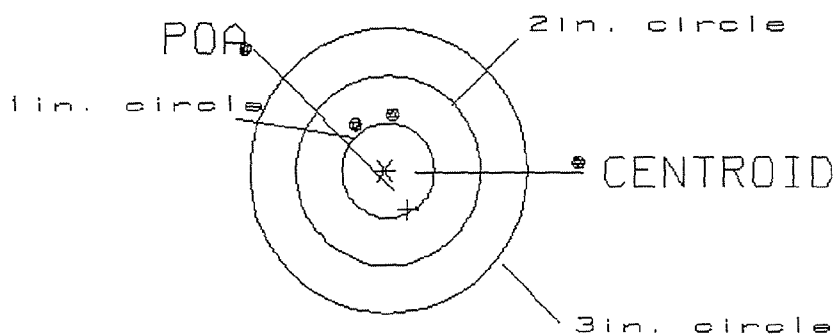
PATTERN #: 2

POA TO CENTROID: .481  
 MIN RADIUS : .546  
 MEAN RADIUS : 1.544  
 MAX RADIUS : 2.510  
 CENTROID X : -.247  
 CENTROID Y : .412

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E634988D

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.54

0

VS= 3.82

2

GS= 4.05

2

PATTERN #: 3

POA TO CENTROID: .406

MIN RADIUS : .605

MEAN RADIUS : 1.098

MAX RADIUS : 1.486

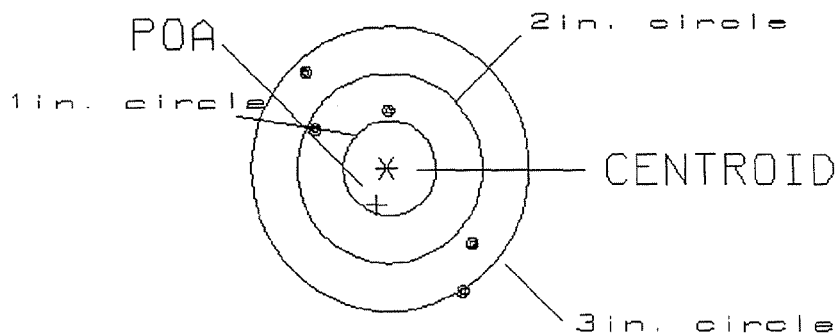
CENTROID X : .107

CENTROID Y : .391

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E634988D

## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.72

0

VS= 2.30

2

GS= 2.83

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349880

DATE 9-2-97

TESTER TM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.35             | 2.61                     | 2.53                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.30             | 2.59                     | 2.55                           |                                                                        |
| PULL #3 | 2.47             | 2.58                     | 2.52                           |                                                                        |
| PULL #4 | 2.39             | 2.60                     | 2.54                           |                                                                        |
| PULL #5 | 2.49             | 2.66                     | 2.53                           |                                                                        |
| TOTAL   | 12.00            | 13.04                    | 12.67                          |                                                                        |
| AVG.    | 2.400            | 2.608                    | 2.534                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.19             | 3.12                     |          |
| PULL #2 | 2.96             | 3.02                     |          |
| PULL #3 | 2.93             | 3.06                     |          |
| PULL #4 | 2.97             | 3.10                     |          |
| PULL #5 | 2.97             | 3.14                     |          |
| TOTAL   | 15.02            | 15.44                    |          |
| AVG.    | 3.004            | 3.088                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.04             | 4.12                     |                                | 3.97                                 |
| PULL #2 | 3.94             | 4.34                     |                                | 3.82                                 |
| PULL #3 | 4.02             | 4.19                     |                                | 3.90                                 |
| PULL #4 | 4.12             | 4.23                     |                                | 3.95                                 |
| PULL #5 | 4.02             | 4.14                     |                                | 3.90                                 |
| TOTAL   | 20.14            | 21.02                    |                                | 19.54                                |
| AVG.    | 4.028            | 4.204                    |                                | 3.908                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349880

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE   | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|--------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>5</u>                                  | 9-3-97 | CLK     |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 9-3-97 | CLK     |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |        |         |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.022</u> <u>.021</u>                         | 9-3-97 | CR      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-3-97 | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |        |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-3-97 | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-3-97 | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-3-97 | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | L 55 R 95                                                   | 9-6-97 | DH      |
|       | A) MALFUNCTIONS                                                          |                                                             | 9-6-97 | DH      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9-6-97 | DH      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9-6-97 | CAF     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9/1/97 | RW      |
|       | B) TRIGGER PULL                                                          | <u>2.40</u> <u>2.34</u> <u>2.45</u> <u>2.41</u> <u>2.49</u> | 9/1/97 | TIM     |
|       | C) FUNCTION                                                              |                                                             |        |         |
| 660   | PACK                                                                     |                                                             |        |         |