

UPC



E6349882

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

SERIAL NO.



E6349882

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6349882

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6349882

ORDER NO.

25705

26PR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349882

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123302

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3.5</u> <u>3</u> <u>3</u>	6-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>3.5</u>	6-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	6-23-97	CK
	J) ASSEMBLE STOCK		6-17-97	CK
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-17-97	CK
	M) IRON SIGHT ALIGNMENT		6-17-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-17-97	CK
640	GALLERY TEST AND TARGET	<u>L 74</u> <u>R 76</u>	6-25-97	TM
	A) MALFUNCTIONS		6-25-97	TM
	B) PIERCED PRIMERS		6-25-97	TM
645	INSPECT FOR LIVE AMMO		6-25-97	THD
655	FINAL INSPECTION A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	<u>2.83</u> <u>2.77</u> <u>2.74</u> <u>2.76</u> <u>2.87</u>	6-26-97	CR
	C) FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349882
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.079$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.295333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.305717$
THE AMR FOR THIS RIFLE IS: 1.089

CENTROIDAL DISTANCES

0 TO 1	.347324
1 TO 2	.488016
1 TO 3	.260225

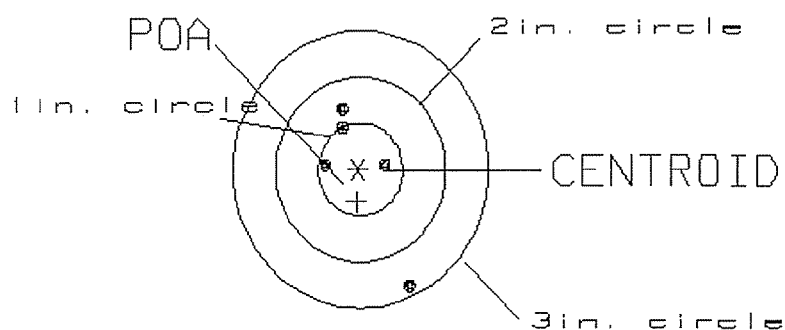
2 1 3
+ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .347
 MIN RADIUS : .267
 MEAN RADIUS : .644
 MAX RADIUS : 1.332
 CENTROID X : .015
 CENTROID Y : .347

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349882

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .94
 US= 1.91
 GS= 2.06

2
 4
 5

REMINGTON CENTERFIRE ACCURACY TEST

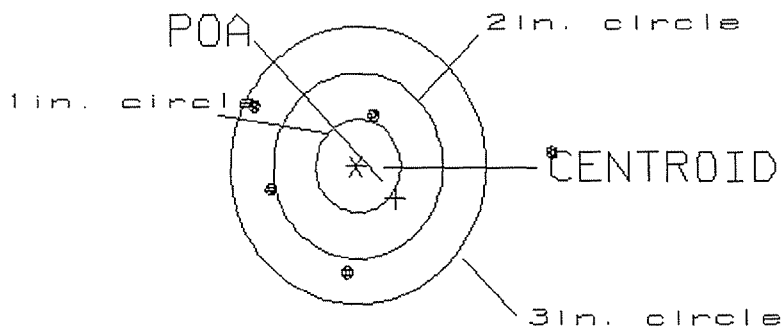
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .589
 MIN RADIUS : .550
 MEAN RADIUS : 1.280
 MAX RADIUS : 2.255
 CENTROID X : -.473
 CENTROID Y : .351

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349882

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.47

0

VS= 1.81

1

GS= 3.52

4

REMINGTON CENTERFIRE ACCURACY TEST

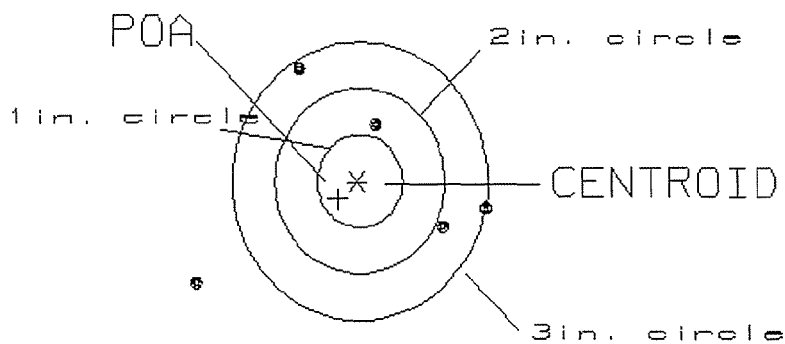
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .290
 MIN RADIUS : .608
 MEAN RADIUS : 1.344
 MAX RADIUS : 2.164
 CENTROID X : .221
 CENTROID Y : .188

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349882

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 2.28

1

GS= 3.43

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349882
DATE 6-3-97
TESTER C.K. & A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.45	2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.55	2.16	
PULL #3	2.71	2.28	2.34	
PULL #4	2.55	2.43	2.16	
PULL #5	2.48	2.61	2.29	
TOTAL	12.99	12.32	11.15	
AVG.	2.598	2.464	2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.91	
PULL #2	2.89	2.99	
PULL #3	2.92	2.90	
PULL #4	2.83	2.93	
PULL #5	2.92	2.91	
TOTAL	14.50	14.64	
AVG.	2.90	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.09		4.03
PULL #2	4.12	4.00		3.91
PULL #3	3.91	3.88		3.89
PULL #4	4.18	4.07		4.06
PULL #5	4.02	4.19		3.83
TOTAL	20.19	20.23		19.72
AVG.	4.04	4.05		3.94