

UPC



E6349883

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6349883

48 ORDER NO.
25705

26WR

5705 E6349883



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349883

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

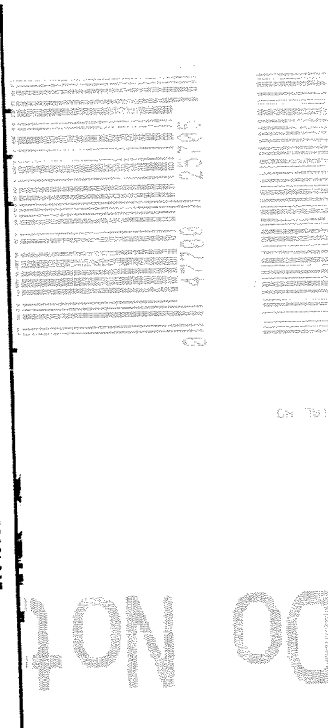
GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



E6349883

E6349883



Serial No.

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349883
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .259
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0906667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .274411

THE AMR FOR THIS RIFLE IS: 1.082

CENTROIDAL DISTANCES

0 TO 1	.80996
1 TO 2	.685242
1 TO 3	1.03805

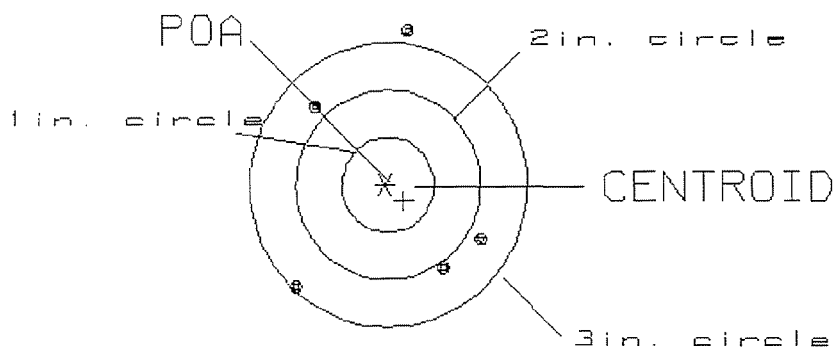
3 2
+ <-T--POA

PATTERN #: 3
 POA TO CENTROID: .265
 MIN RADIUS : 1.032
 MEAN RADIUS : 1.281
 MAX RADIUS : 1.616
 CENTROID X : -.201
 CENTROID Y : .172

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349883

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 2.66
 GS= 2.95

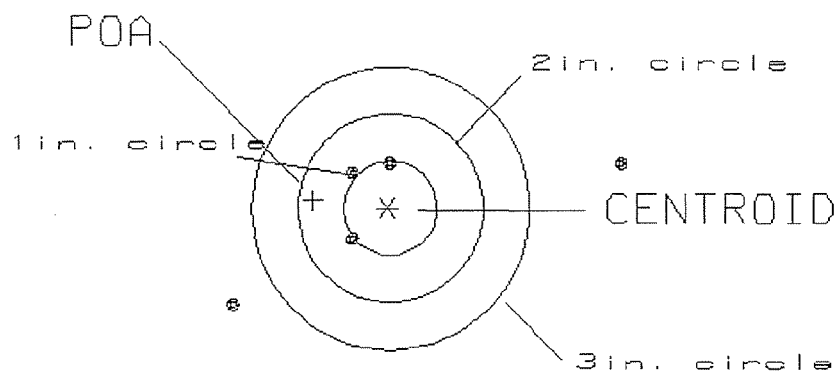
0
 0
 4

PATTERN #: 1
 POA TO CENTROID: .810
 MIN RADIUS : .484
 MEAN RADIUS : 1.224
 MAX RADIUS : 2.540
 CENTROID X : .806
 CENTROID Y : -.080

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349883

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.17

1

VS= 1.58

3

GS= 4.44

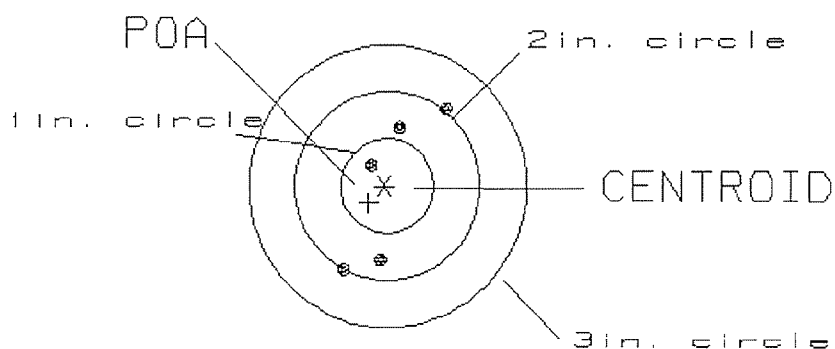
3

PATTERN #: 2
 POA TO CENTROID: .249
 MIN RADIUS : .312
 MEAN RADIUS : .740
 MAX RADIUS : .992
 CENTROID X : .172
 CENTROID Y : .180

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349883

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.07
 VS= 1.62
 GS= 1.94

1
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349883

DATE 7-16-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.68	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.68	2.70	
PULL #3	2.66	2.69	2.71	
PULL #4	2.62	2.72	2.76	
PULL #5	2.67	2.71	2.74	
TOTAL	13.34	13.48	13.64	
AVG.	2.67	2.70	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.02	
PULL #2	3.05	3.09	
PULL #3	3.00	3.03	
PULL #4	3.06	3.04	
PULL #5	3.06	3.09	
TOTAL	15.18	15.27	
AVG.	3.04	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.91		4.00
PULL #2	3.99	3.84		4.00
PULL #3	3.92	3.91		4.03
PULL #4	3.91	3.86		4.04
PULL #5	3.99	3.88		4.11
TOTAL	19.80	19.40		20.3
AVG.	3.96	3.88		4.06

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E634 9883

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WGT
618	POLISH BARREL		3/18/97	WGT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.023</u> <u>.0215</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/11/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Left 75 Right 75	8/4/97	TM
	A) MALFUNCTIONS		8/4/97	TM
	B) PIERCED PRIMERS		8/4/97	TM
645	INSPECT FOR LIVE AMMO		8/4/97	K
655	FINAL INSPECTION A) HEADSPACE		8/11/97	RP
	B) TRIGGER PULL	<u>2.67</u> <u>2.54</u> <u>2.57</u> <u>2.65</u> <u>2.50</u>	8-7-97	CK
	C) FUNCTION		8/11/97	RP
660	PACK			