

UPC



E6349884

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

THIS
one!

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6349884

46

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25705

26WR

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee

5705 E6349884

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MODEL 700™ M24

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SERIAL NO



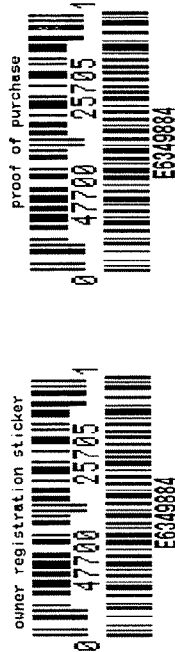
E6349884

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ON 00

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349884
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00166667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00466667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .00495536

THE AMR FOR THIS RIFLE IS: .881

CENTROIDAL DISTANCES

0 TO 1 .0998248
1 TO 2 .218215
1 TO 3 .259233

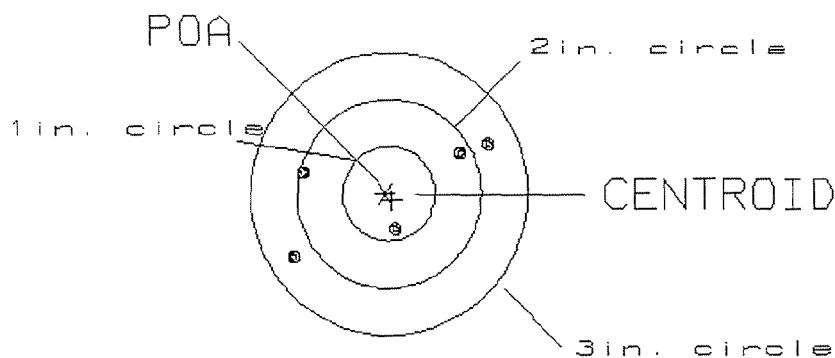
$\frac{1+2}{3}$ <----POA

PATTERN #: 1
 POA TO CENTROID: .100
 MIN RADIUS : .432
 MEAN RADIUS : .919
 MAX RADIUS : 1.221
 CENTROID X : -.067
 CENTROID Y : .074

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349884

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.06

1

VS= 1.20

3

GS= 2.38

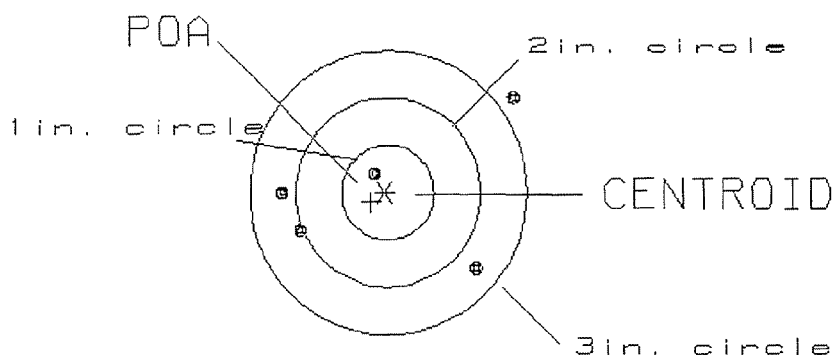
5

PATTERN #: 2
 POA TO CENTROID: .179
 MIN RADIUS : .285
 MEAN RADIUS : 1.070
 MAX RADIUS : 1.683
 CENTROID X : .150
 CENTROID Y : .097

15 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 1.81

1

GS= 2.70

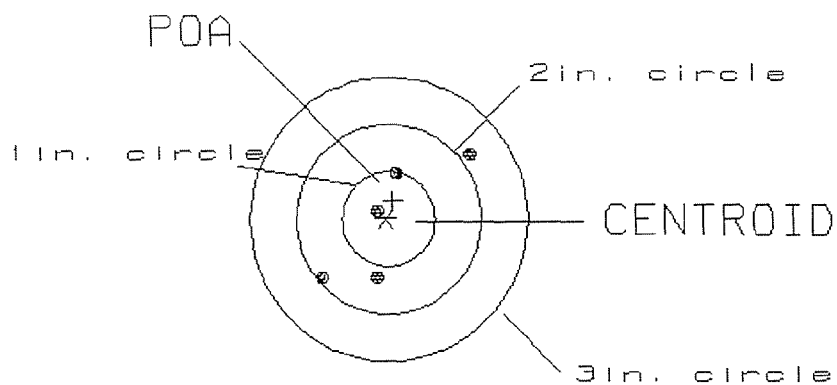
4

PATTERN #: 3
 POA TO CENTROID: .201
 MIN RADIUS : .134
 MEAN RADIUS : .654
 MAX RADIUS : 1.092
 CENTROID X : -.078
 CENTROID Y : -.185

15 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.63

2

VS= 1.26

4

GS= 2.06

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 56349884

DATE 7-25-97

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.52	2.67		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.36	2.29		
PULL #3	2.60	2.37	2.55		
PULL #4	2.59	2.32	2.65		
PULL #5	2.33	2.43	2.79		
TOTAL	12.72	12.00	12.95		
AVG.	2.54	2.40	2.59		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.29		
PULL #2	3.60	3.55		
PULL #3	3.13	3.56		
PULL #4	3.61	3.65		
PULL #5	3.58	3.60		
TOTAL	17.13	17.65		
AVG.	342.6	353		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.08		4.08
PULL #2	4.12	4.10		4.05
PULL #3	4.19	4.11		4.14
PULL #4	4.07	4.24		4.16
PULL #5	4.06	4.19		4.41
TOTAL	20.60	20.72		20.84
AVG.	4.12	4.14		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349884

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>35</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>225</u> <u>23</u> <u>225</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-25-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CR
	M) IRON SIGHT ALIGNMENT		7-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CR
640	GALLERY TEST AND TARGET	R 64 L 86	8/15-97	KT
	A) MALFUNCTIONS		8/15/97	KT
	B) PIERCED PRIMERS		8/15/97	KT
645	INSPECT FOR LIVE AMMO		8/15/97	JW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.61</u> <u>2.42</u> <u>2.31</u> <u>2.39</u> <u>2.31</u>		
	C) FUNCTION		8-20-97	CK
660	PACK			