

UPC



E6349886

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123346

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349886

46 ORDER NO
25705

26WR



5705 E6349886

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



E6349886

proof of purchase

0 47700 1 25705 1

66349886

owner registration sticker

0 47700 25705 11

56349886

E6349886

E6349886

M2400123349

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349886
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.05867
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.651667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.24316

THE AMR FOR THIS RIFLE IS: 1.134

CENTROIDAL DISTANCES

0 TO 1	.684563
1 TO 2	1.61645
1 TO 3	.350796

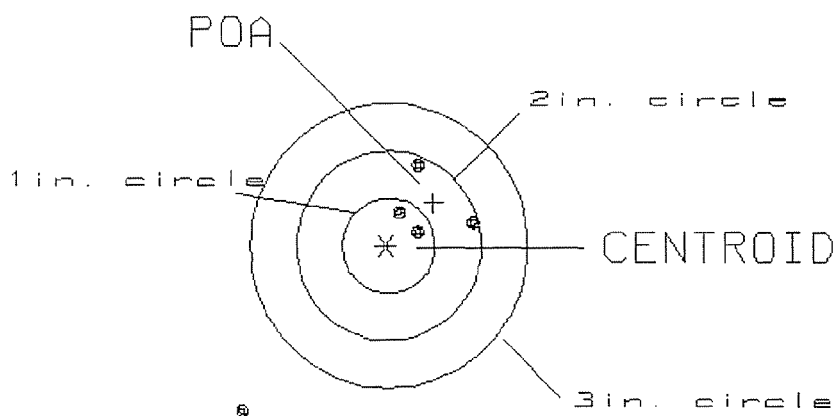
3 + <----POA
1
2

PATTERN #: 1 1 1
 POA TO CENTROID: .685
 MIN RADIUS : .326
 MEAN RADIUS : .980
 MAX RADIUS : 2.324
 CENTROID X : -.515
 CENTROID Y : -.451

7 Aug 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

2

US= 2.59

4

GS= 3.21

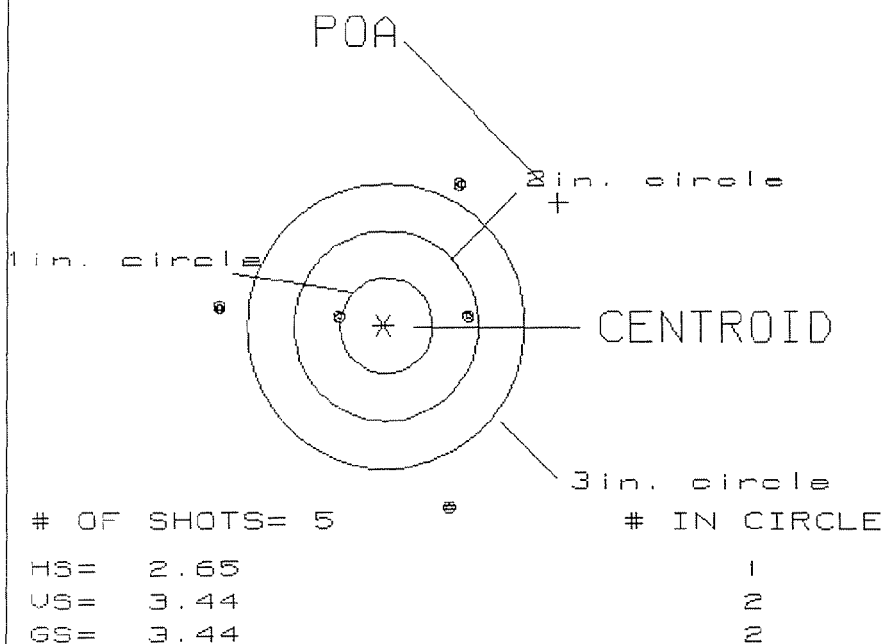
4

PATTERN #: 2
 POA TO CENTROID: 2.294
 MIN RADIUS : .492
 MEAN RADIUS : 1.380
 MAX RADIUS : 2.006
 CENTROID X : -1.893
 CENTROID Y : -1.296

7 Aug 1997

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CENTERFIRE PATTERN # 2

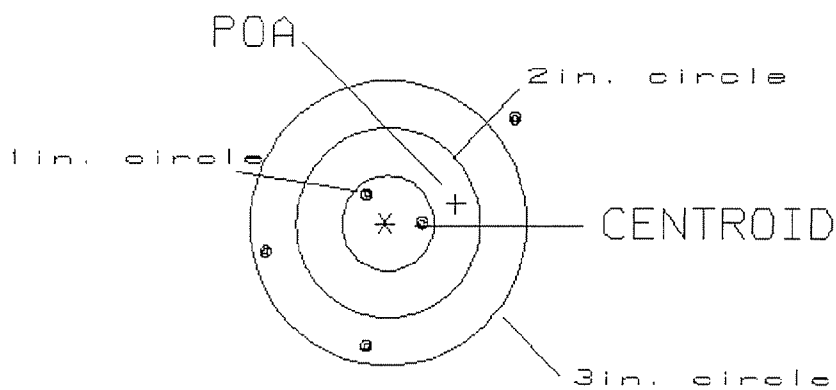


PATTERN #: 3
 POA TO CENTROID: .795
 MIN RADIUS : .382
 MEAN RADIUS : 1.041
 MAX RADIUS : 1.773
 CENTROID X : -.768
 CENTROID Y : -.208

7 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.70

2

VS= 2.40

2

GS= 3.05

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 634 9886

DATE 7-21-97

TESTER TRD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	1.91	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	1.96	2.49		
PULL #3	2.84	1.85	2.59		
PULL #4	2.80	2.02	2.61		
PULL #5	2.78	1.95	2.56		
TOTAL	13.93	9.69	12.69		
AVG.	2.78	1.93	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	2.87		
PULL #2	2.91	2.85		
PULL #3	2.77	2.89		
PULL #4	2.97	2.94		
PULL #5	2.92	2.82		
TOTAL	14.47	14.37		
AVG.	2.89	2.87		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.74	3.62		3.95
PULL #2	3.85	3.63		3.97
PULL #3	3.70	3.78		3.88
PULL #4	3.74	3.63		3.94
PULL #5	3.84	3.68		3.89
TOTAL	18.87	18.34		19.63
AVG.	3.77	3.66		3.92

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349886

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.023</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CR
	M) IRON SIGHT ALIGNMENT		7-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CR
640	GALLERY TEST AND TARGET	R 82 L 68	8/1/97	KT
	A) MALFUNCTIONS		8/1/97	KT
	B) PIERCED PRIMERS		8/1/97	KT
645	INSPECT FOR LIVE AMMO		8/1/97	FW
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.52</u> <u>2.29</u> <u>2.30</u> <u>2.57</u> <u>2.52</u>	8-13-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			