

UPC



E6349887

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349887
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0613333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.189$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.198703$
THE AMR FOR THIS RIFLE IS: $.997$

CENTROIDAL DISTANCES

0	TO	1	.349738
1	TO	2	.520317
1	TO	3	.53845

3 + 1 <----POA

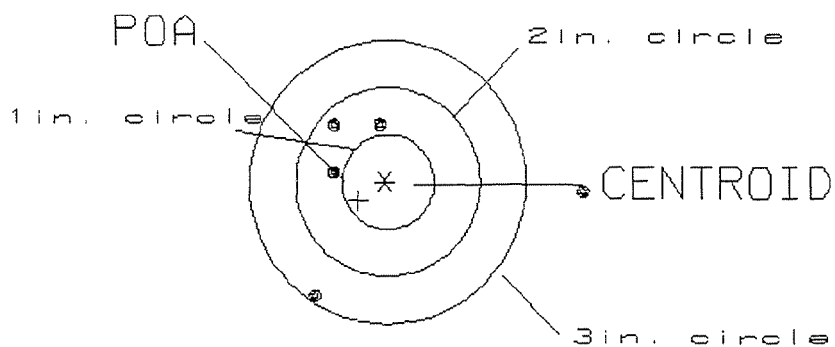
PATTERN #: 1

POA TO CENTROID: .350
 MIN RADIUS : .573
 MEAN RADIUS : 1.125
 MAX RADIUS : 2.152
 CENTROID X : .291
 CENTROID Y : .194

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349887

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.98

0

VS= 1.77

3

GS= 3.17

4

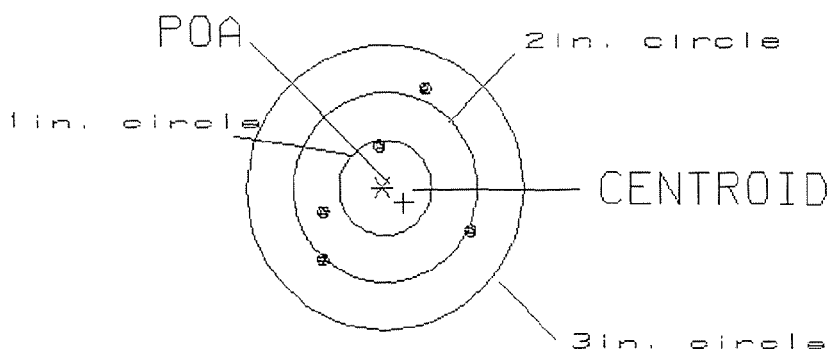
PATTERN #: 2

POA TO CENTROID: .277
 MIN RADIUS : .457
 MEAN RADIUS : .900
 MAX RADIUS : 1.166
 CENTROID X : -.228
 CENTROID Y : .157

5 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.68
 VS= 1.87
 GS= 2.18

1
 2
 5

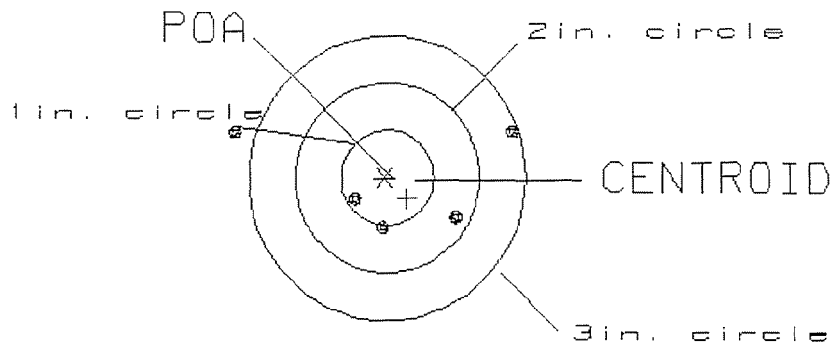
PATTERN #: 3

POA TO CENTROID: .328
 MIN RADIUS : .357
 MEAN RADIUS : .966
 MAX RADIUS : 1.746
 CENTROID X : -.247
 CENTROID Y : .216

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349887

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.00

2

VS= 1.02

3

GS= 3.00

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349887

DATE 8-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.45	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.45	2.52		
PULL #3	2.57	2.55	2.48		
PULL #4	2.49	2.39	2.54		
PULL #5	2.43	2.36	2.41		
TOTAL	12.47	12.20	12.48		
AVG.	2.494	2.440	2.50		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.16		
PULL #2	2.98	3.15		
PULL #3	3.16	2.96		
PULL #4	3.11	3.13		
PULL #5	3.24	3.07		
TOTAL	15.61	15.47		
AVG.	3.122	3.094		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.89		4.03
PULL #2	4.21	4.08		4.04
PULL #3	3.90	4.07		4.00
PULL #4	4.09	4.13		3.99
PULL #5	4.22	4.05		4.13
TOTAL	20.60	20.22		20.19
AVG.	4.120	4.044		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349887

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.028</u> <u>.022</u> <u>.024</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-29-97	CR
	M) IRON SIGHT ALIGNMENT		8-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-29-97	CR
640	GALLERY TEST AND TARGET	WIN: L <u>89</u> R <u>61</u>	9-5-97	TAD
	A) MALFUNCTIONS		9-5-97	TAD
	B) PIERCED PRIMERS		9-5-97	TAD
645	INSPECT FOR LIVE AMMO		9-5-97	AC
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.40</u> <u>2.54</u> <u>2.74</u> <u>2.71</u> <u>2.76</u>	9-9-97	CK
	C) FUNCTION		9/10/97	TRP
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
E6349887

46
ORDER NO.
25705

15DR

5705 E6349887

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6349887

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

