

UPC



E6349890

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123395

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349890
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .276667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0273333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .278014

THE AMR FOR THIS RIFLE IS: .9943

CENTROIDAL DISTANCES

Ø TO	1	.463276
1 TO	2	.47441
1 TO	3	.592571

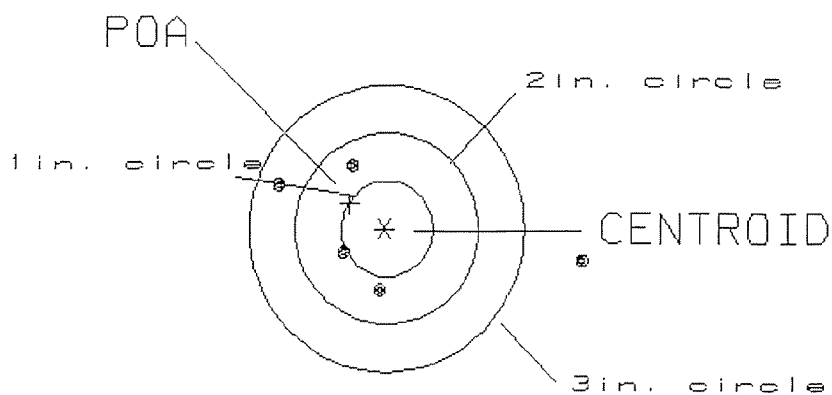
3 2
+ <----POA
1

PATTERN #: 1
 POA TO CENTROID: .463
 MIN RADIUS : .512
 MEAN RADIUS : 1.083
 MAX RADIUS : 2.151
 CENTROID X : .380
 CENTROID Y : -.265

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349890

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.35

0

VS= 1.33

3

GS= 3.43

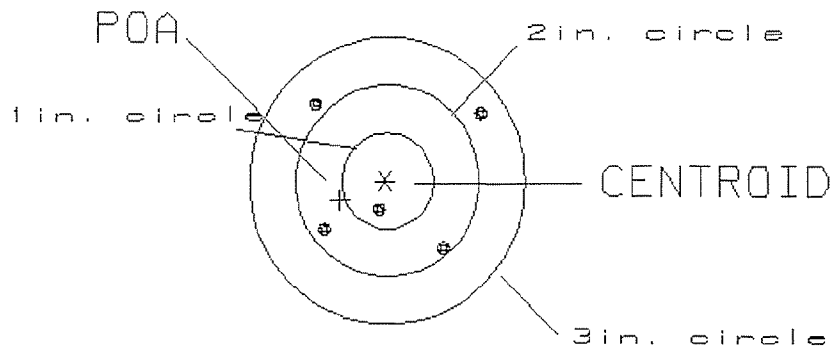
4

PATTERN #: 2
 POA TO CENTROID: .529
 MIN RADIUS : .336
 MEAN RADIUS : .894
 MAX RADIUS : 1.257
 CENTROID X : .492
 CENTROID Y : .196

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 1.46
 GS= 2.12

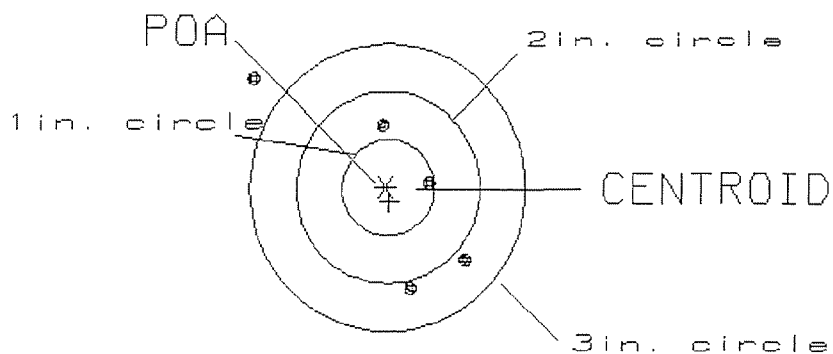
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .156
 MIN RADIUS : .404
 MEAN RADIUS : 1.006
 MAX RADIUS : 1.805
 CENTROID X : -.042
 CENTROID Y : .151

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.26

1

VS= 2.15

2

GS= 2.93

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6349890

DATE 7-11-97

TESTER J-W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.49	2.58		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.51	2.55		
PULL #3	2.45	2.52	2.50		
PULL #4	2.42	2.56	2.62		
PULL #5	2.57	2.62	2.63		
TOTAL	12.41	12.7	12.88		
AVG.	2.482	2.54	2.576		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.08		
PULL #2	3.05	3.13		
PULL #3	3.04	3.07		
PULL #4	3.18	3.02		
PULL #5	2.99	3.12		
TOTAL	15.35	15.42		
AVG.	3.07	3.084		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.08		4.13
PULL #2	4.04	3.99		4.06
PULL #3	3.97	4.05		3.99
PULL #4	3.96	4.02		4.04
PULL #5	3.99	3.97		3.91
TOTAL	19.98	20.11		20.13
AVG.	3.996	4.022		4.026

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349890

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CR
	J) ASSEMBLE STOCK		7-16-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	RW
	M) IRON SIGHT ALIGNMENT		7-16-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	RW
640	GALLERY TEST AND TARGET	R 68 L 82	7-28-97	JW
	A) MALFUNCTIONS		7-28-97	JW
	B) PIERCED PRIMERS		7-28-97	JW
645	INSPECT FOR LIVE AMMO		7-28-97	KP
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.30</u> <u>2.47</u> <u>2.29</u> <u>2.31</u> <u>2.25</u>	8-2-97	CR
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
included to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Trademark Deposited

SERIAL NO.
E6349890

48

ORDER NO.
25705

26WR

5705 E6349890



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MODEL 700™ M24

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SERIAL NO.



E6349890

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

