

UPC



E6349891

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349891
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.313667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0216667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.314414$

THE AMR FOR THIS RIFLE IS: $.9193$

CENTROIDAL DISTANCES

0 TO 1	.35867
1 TO 2	.503016
1 TO 3	.0851645

2
+ <----POA
3

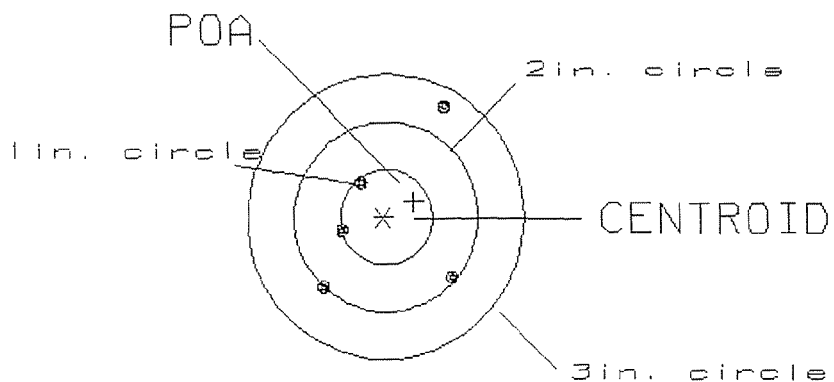
PATTERN #: 010

POA TO CENTROID: .359
 MIN RADIUS : .436
 MEAN RADIUS : .834
 MAX RADIUS : 1.292
 CENTROID X : -.320
 CENTROID Y : -.162

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349891

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.44
 VS= 1.65
 GS= 2.27

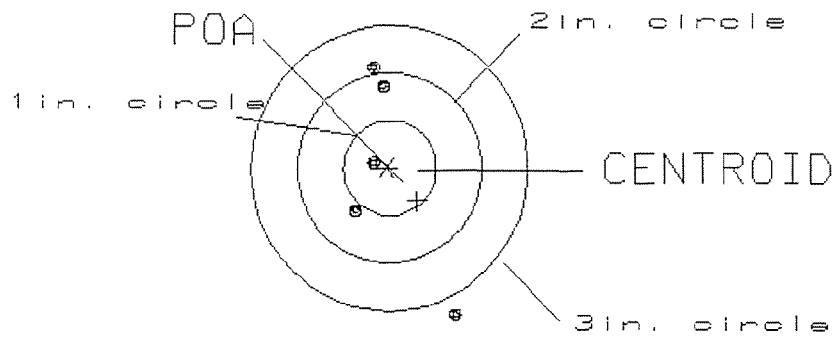
2
 4
 5

PATTERN #: 2
 POA TO CENTROID: .471
 MIN RADIUS : .147
 MEAN RADIUS : .869
 MAX RADIUS : 1.680
 CENTROID X : -.324
 CENTROID Y : .341

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.12
 VS= 2.56
 GS= 2.73

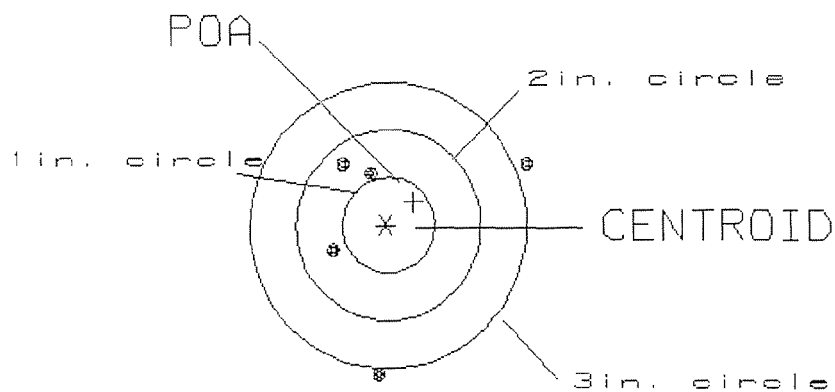
1
 3
 4

PATTERN #: 3
 POA TO CENTROID: .385
 MIN RADIUS : .579
 MEAN RADIUS : 1.055
 MAX RADIUS : 1.616
 CENTROID X : -.297
 CENTROID Y : -.244

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.10

0

US= 2.23

3

GS= 2.72

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6349891

DATE 7-17-97

TESTER TAV

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.31	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.44	2.58		
PULL #3	2.40	2.38	2.42		
PULL #4	2.43	2.45	2.54		
PULL #5	2.35	2.39	2.67		
TOTAL	11.98	11.97	12.73		
AVG.	2.39	2.39	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	2.84		
PULL #2	3.04	2.98		
PULL #3	3.07	2.98		
PULL #4	3.00	3.04		
PULL #5	2.96	3.02		
TOTAL	15.06	14.86		
AVG.	3.01	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.92		3.70
PULL #2	3.94	3.86		4.07
PULL #3	3.91	4.01		3.97
PULL #4	4.01	3.70		4.13
PULL #5	3.78	3.90		4.06
TOTAL	19.60	19.39		19.93
AVG.	3.92	3.87		3.98

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349891

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>6</u> <u>6</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CR
	M) IRON SIGHT ALIGNMENT		7-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CR
640	GALLERY TEST AND TARGET	R 60 L 90		DH
	A) MALFUNCTIONS			DH.
	B) PIERCED PRIMERS			DH.
645	INSPECT FOR LIVE AMMO			DA.
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.33</u> <u>2.23</u> <u>2.23</u> <u>2.44</u> <u>2.65</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349891

46 ORDER NO.
25705

08DR

5705 E6349891

ORDER 25705

MODEL 700™ M24

UPC



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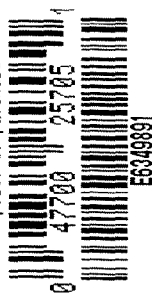
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

