

UPC



E6349893

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349893
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0246667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.135333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.137563$

THE AMR FOR THIS RIFLE IS: $.833$

CENTROIDAL DISTANCES

0 TO 1	.191846
1 TO 2	.517645
1 TO 3	.424906

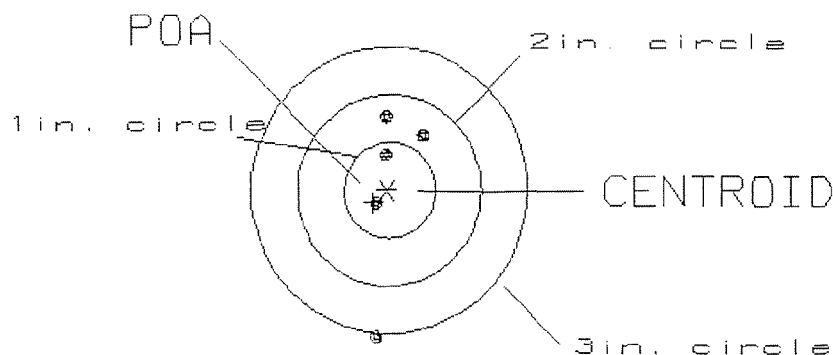
+¹ <----POA
23

PATTERN #: 1
 POA TO CENTROID: .192
 MIN RADIUS : .236
 MEAN RADIUS : .727
 MAX RADIUS : 1.549
 CENTROID X : .142
 CENTROID Y : .129

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349893

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .54

2

VS= 2.32

4

GS= 2.32

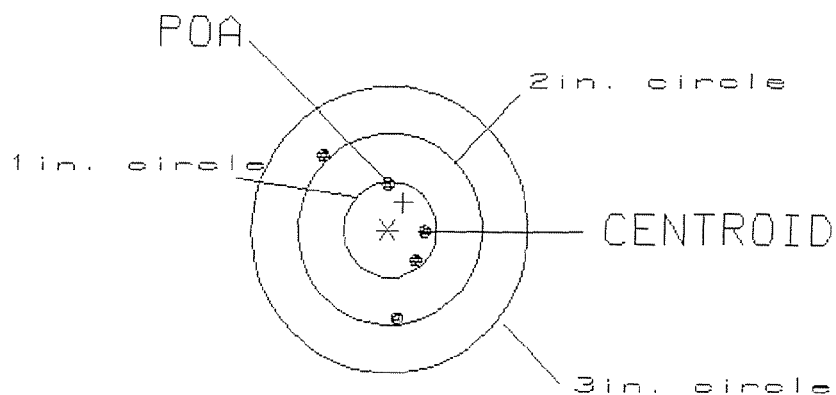
4

PATTERN #: 2
 POA TO CENTROID: .331
 MIN RADIUS : .337
 MEAN RADIUS : .646
 MAX RADIUS : 1.043
 CENTROID X : -.174
 CENTROID Y : -.281

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.02
 US= 1.73
 GS= 1.89

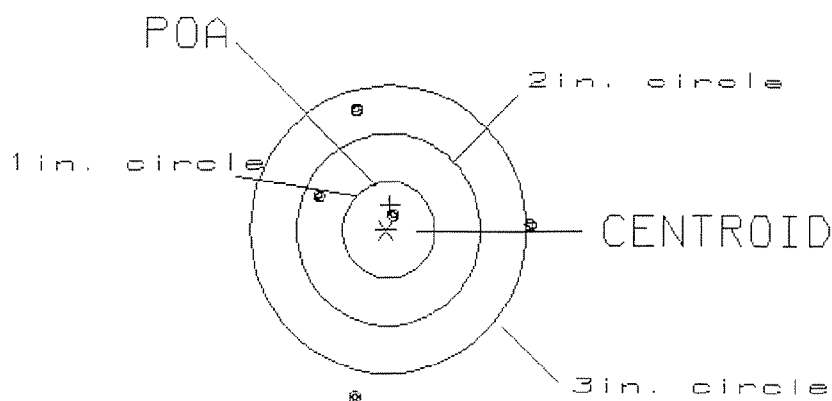
3
 4
 5

PATTERN #: 3
 POA TO CENTROID: .257
 MIN RADIUS : .192
 MEAN RADIUS : 1.126
 MAX RADIUS : 1.818
 CENTROID X : -.042
 CENTROID Y : -.254

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.30

1

VS= 2.99

2

GS= 2.99

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349893DATE 7/22/97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.50	2.56		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.52	2.33		
PULL #3	2.44	2.51	2.35		
PULL #4	2.35	2.34	2.31		
PULL #5	2.46	2.52	2.46		
TOTAL	12.20	12.39	12.01		
AVG.	2.44	2.478	2.402		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.89		
PULL #2	3.01	2.56		
PULL #3	3.03	2.93		
PULL #4	2.97	2.96		
PULL #5	2.96	3.02		
TOTAL	15.02	14.36		
AVG.	3.004	2.872		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.48		3.98
PULL #2	4.12	3.85		3.93
PULL #3	4.07	3.98		3.86
PULL #4	3.82	4.00		3.90
PULL #5	4.07	4.02		3.76
TOTAL	20.23	19.33		19.43
AVG.	4.046	3.866		3.886

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349893

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/24/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-23-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-23-97	CR
	M) IRON SIGHT ALIGNMENT		7-23-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-23-97	CR
640	GALLERY TEST AND TARGET		8/17/97	SW
	A) MALFUNCTIONS		8/17/97	SW
	B) PIERCED PRIMERS		8/17/97	SW
645	INSPECT FOR LIVE AMMO		8/17/97	SW
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.39</u> <u>2.29</u> <u>2.61</u> <u>2.58</u>	8-13-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK		8/14/97	BB

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposited

SERIAL NO
E6349893

46 ORDER NO
25705

26WR

5705 E6349893

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO



E6349893

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

