

UPC



0 47700 25705 1

E6349894

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349894

48 ORDER NO
25705

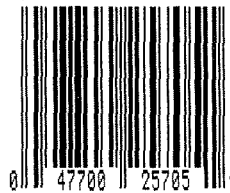
26PR

5705 E6349894

ORDER 25705

MODEL 700™ M24

UPC



011 47700 11 25705 111

ORDER 25705

MODEL 700™ M24

UPC



011 47700 11 25705 111

SERIAL NO

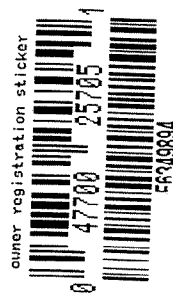


E6349894

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6849894

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.0225</u>	6-23-97	CK
	J) ASSEMBLE STOCK		6-17-97	CK
	K) ASSEMBLE SWIVEL STUDS		6/26/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-17-97	CK
	M) IRON SIGHT ALIGNMENT		6-17-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-17-97	CK
640	GALLERY TEST AND TARGET	L-89 R-61	6/25/97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6/25/97	K
655	FINAL INSPECTION A) HEADSPACE		6/26/97	RP
	B) TRIGGER PULL	<u>2.80</u> <u>2.78</u> <u>2.80</u> <u>2.77</u> <u>2.75</u>	6-26-97	CR
	C) FUNCTION		6/26/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349894
26 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.152333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.110667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .188288

THE AMR FOR THIS RIFLE IS: .7813

CENTROIDAL DISTANCES

Ø TO 1	.293138
1 TO 2	.378188
1 TO 3	.171129

2₊ <----POA
3₁

PATTERN #: 0 1 0

POA TO CENTROID: .294

MIN RADIUS : .260

MEAN RADIUS : .452

MAX RADIUS : .871

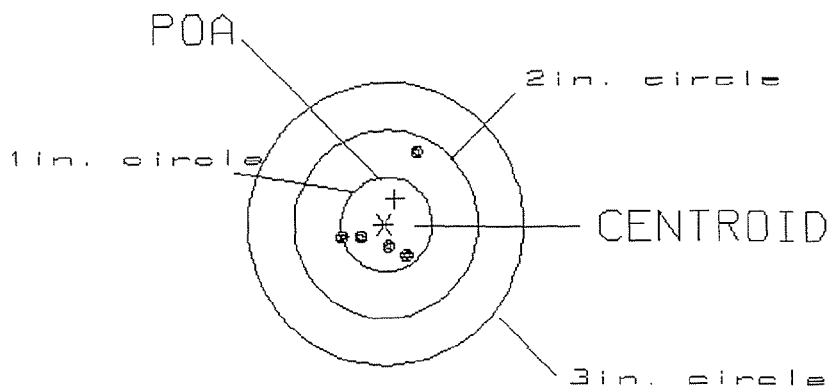
CENTROID X : -.121

CENTROID Y : -.267

26 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349894.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .80

4

VS= 1.09

5

GS= 1.20

5

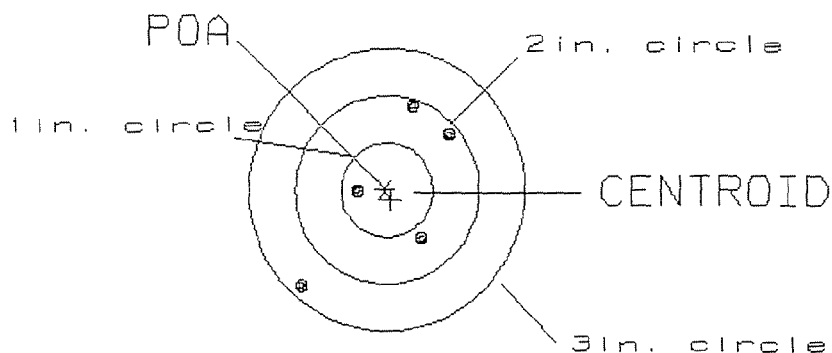
PATTERN #: 2

POA TO CENTROID: .130
 MIN RADIUS : .355
 MEAN RADIUS : .833
 MAX RADIUS : 1.388
 CENTROID X : -.072
 CENTROID Y : .108

26 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349894.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.57

1

VS= 1.93

4

GS= 2.28

5

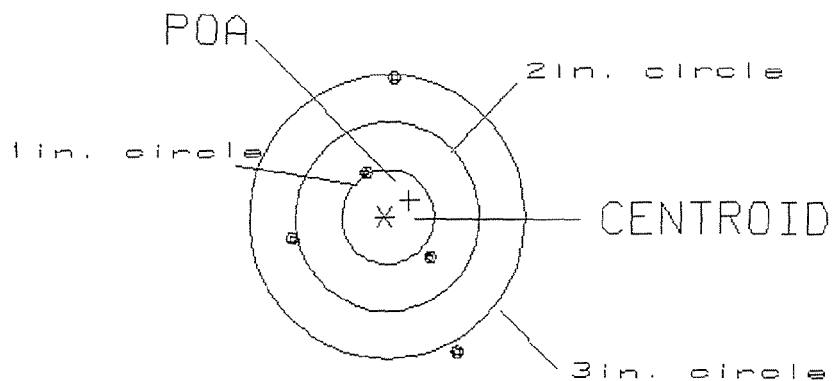
PATTERN #: 3

POA TO CENTROID: .316
 MIN RADIUS : .555
 MEAN RADIUS : 1.059
 MAX RADIUS : 1.566
 CENTROID X : -.264
 CENTROID Y : -.173

26 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349894.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 2.90

2

GS= 2.97

3

Reshot 6-26-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349894
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0793333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.307333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.317408$

THE AMR FOR THIS RIFLE IS: 1.363

CENTROIDAL DISTANCES

0 TO 1	.136209
1 TO 2	.844683
1 TO 3	.268078

2

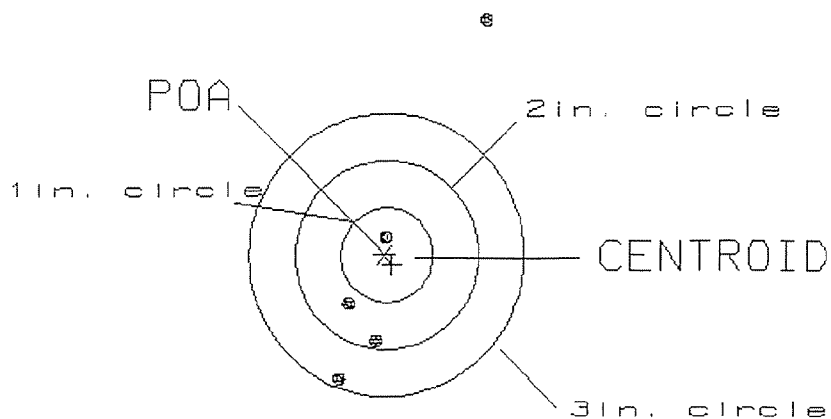
1
3 + <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .136
 MIN RADIUS : .215
 MEAN RADIUS : 1.167
 MAX RADIUS : 2.682
 CENTROID X : -.083
 CENTROID Y : .108

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349894

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 3.78
 GS= 4.10

1
 3
 4

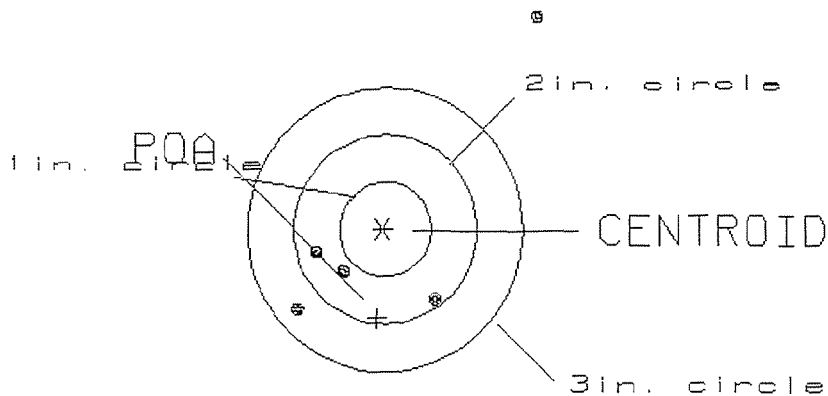
PATTERN #: 2

POA TO CENTROID: .943
 MIN RADIUS : .589
 MEAN RADIUS : 1.295
 MAX RADIUS : 2.793
 CENTROID X : .057
 CENTROID Y : .941

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349894

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.60

0

US= 3.09

3

GS= 4.04

4

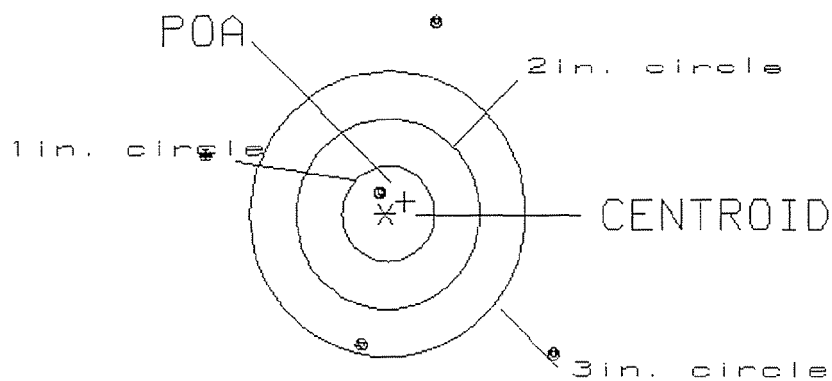
PATTERN #: 3

POA TO CENTROID: .247
 MIN RADIUS : .243
 MEAN RADIUS : 1.627
 MAX RADIUS : 2.355
 CENTROID X : -.212
 CENTROID Y : -.127

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349894

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.80

1

VS= 3.47

1

GS= 4.35

2

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349894DATE 6-5-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.55	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.51	2.54	
PULL #3	2.35	2.58	2.69	
PULL #4	2.59	2.62	2.69	
PULL #5	2.60	2.69	2.59	
TOTAL	12.57	12.95	12.86	
AVG.	2.514	2.59	2.572	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	2.70	
PULL #2	2.89	2.74	
PULL #3	2.99	2.78	
PULL #4	2.89	2.81	
PULL #5	2.87	2.87	
TOTAL	14.75	13.9	
AVG.	2.95	2.78	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.83	3.75		3.96
PULL #2	4.20	4.02		4.05
PULL #3	3.98	4.12		4.02
PULL #4	4.03	3.99		4.17
PULL #5	3.82	4.05		3.80
TOTAL	19.86	19.93		20.
AVG.	3.972	3.986		4.0