UPC
E6349895
0 47700 25705 1

ORDER NO. 25705

BARREL LENGTH	24"
CAPACITY *	6

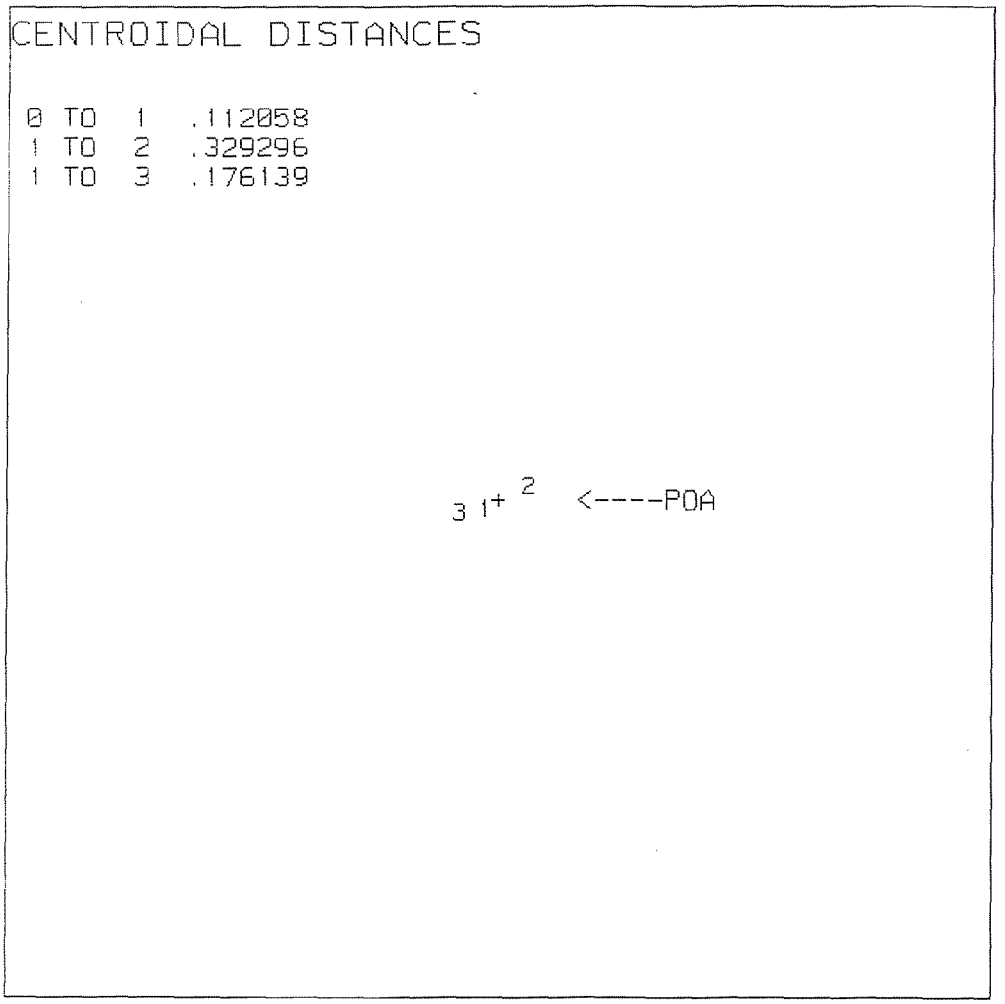
* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349895
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0556667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0156667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0578293

THE AMR FOR THIS RIFLE IS: .768

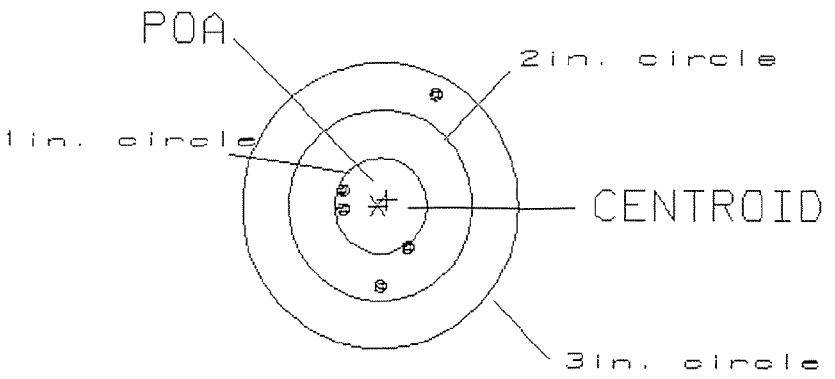


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1	
POA TO CENTROID:		.112
MIN RADIUS	:	.440
MEAN RADIUS	:	.726
MAX RADIUS	:	1.357
CENTROID X	:	-.094
CENTROID Y	:	-.061

5 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 1.07	2
VS= 2.01	4
GS= 2.13	5

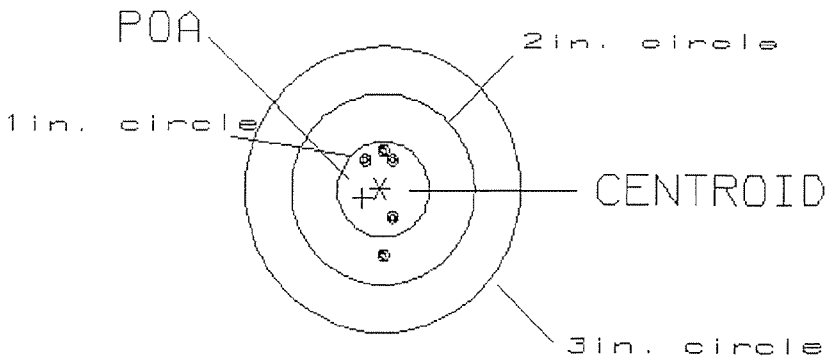
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.218
MIN RADIUS	:	.272
MEAN RADIUS	:	.407
MAX RADIUS	:	.678
CENTROID X	:	.196
CENTROID Y	:	.095

5 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1.1

CENTERFIRE PATTERN # 2



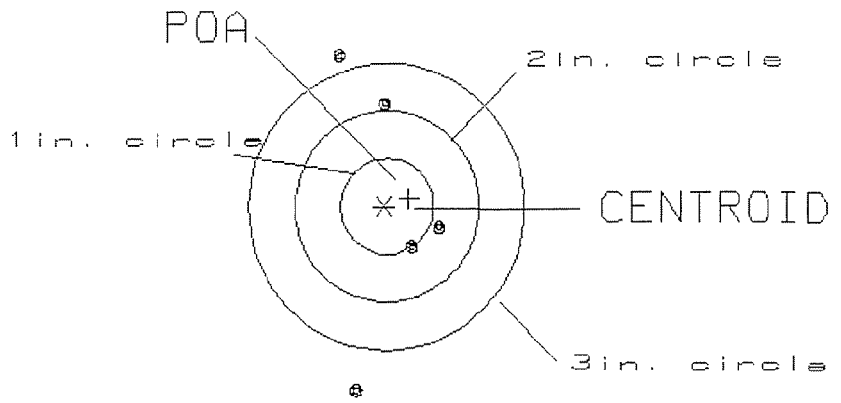
# OF SHOTS= 5	# IN CIRCLE
HS= .33	4
VS= 1.12	5
GS= 1.12	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		3
POA TO CENTROID:		.280
MIN RADIUS	:	.563
MEAN RADIUS	:	1.171
MAX RADIUS	:	1.988
CENTROID X	:	-.269
CENTRCID Y	:	-.081

5 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1.1

CENTERFIRE PATTERN # 3



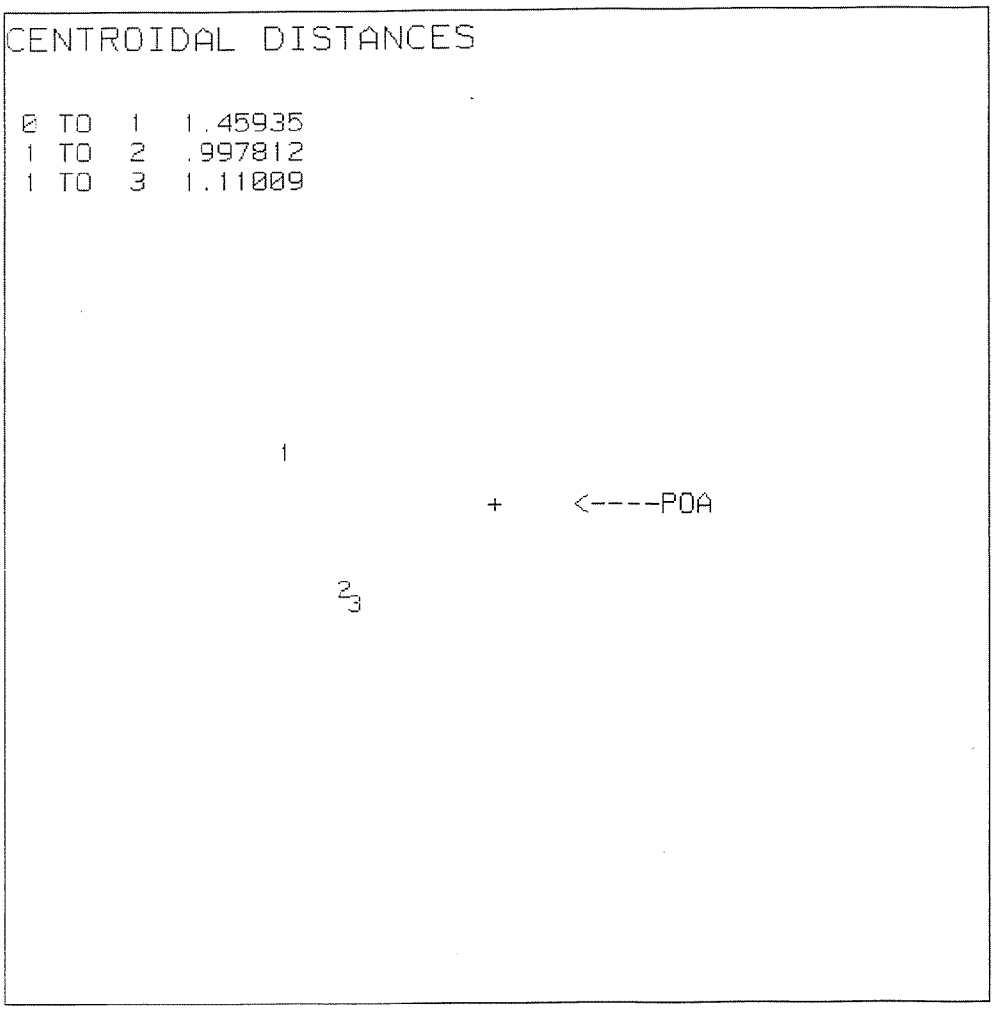
# OF SHOTS= 5	# IN CIRCLE
HS= 1.03	0
VS= 3.54	2
GS= 3.54	3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349895
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.12933
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.292
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.16647

THE AMR FOR THIS RIFLE IS: 1.572

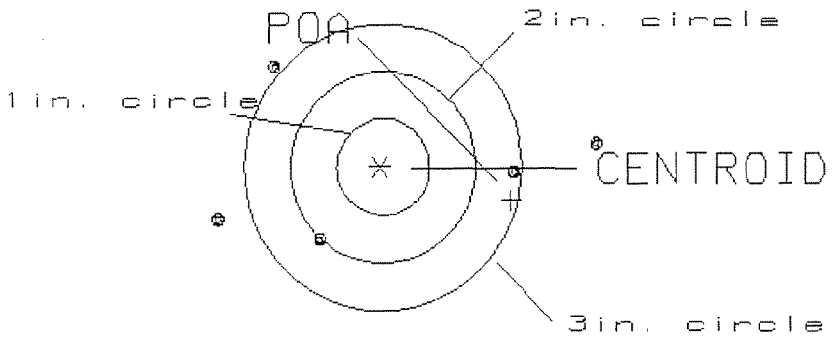


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		1
POA TO CENTROID:		1.460
MIN RADIUS	:	1.002
MEAN RADIUS	:	1.628
MAX RADIUS	:	2.289
CENTROID X	:	-1.417
CENTROID Y	:	.349

25 Jul 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 4.10	0
VS= 1.78	0
GS= 4.19	2

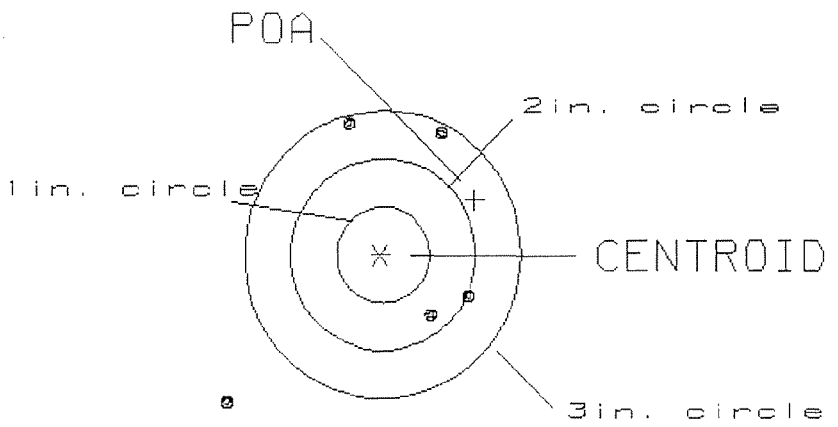
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		1.166
MIN RADIUS	:	.843
MEAN RADIUS	:	1.371
MAX RADIUS	:	2.250
CENTROID X	:	-1.019
CENTROID Y	:	-.566

25 Jul 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.61	0
VS= 2.81	1
GS= 3.55	4

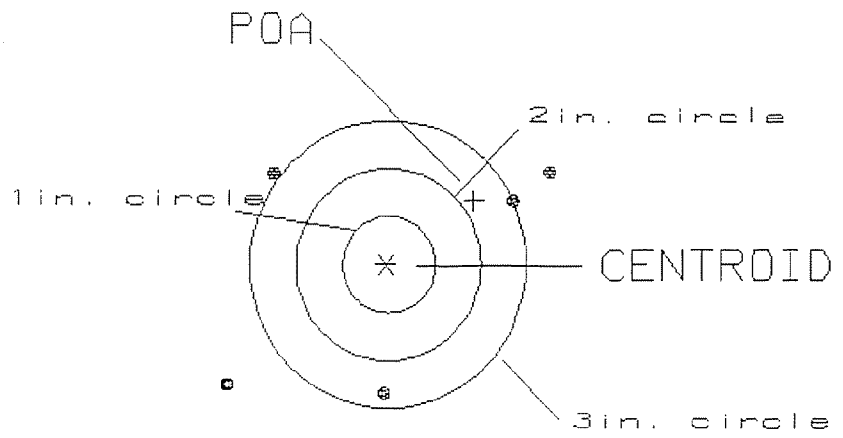
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:		1.158
MIN RADIUS	:	1.295
MEAN RADIUS	:	1.717
MAX RADIUS	:	2.205
CENTROID X	:	-.952
CENTROID Y	:	-.659

25 Jul 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 3.51	0
VS= 2.25	0
GS= 4.16	1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349895
DATE 6-4-97
TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.57	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT-ABLE LESS THAN 2#
PULL #2	2.59	2.70	2.75		
PULL #3	2.80	2.73	2.65		
PULL #4	2.82	2.61	2.73		
PULL #5	2.59	2.75	2.66		
TOTAL	13.49	13.36	13.45		
AVG.	2.70	2.67	2.69		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.07		
PULL #2	2.91	3.00		
PULL #3	2.93	3.00		
PULL #4	2.96	3.05		
PULL #5	2.98	2.91		
TOTAL	14.84	15.03		
AVG.	2.97	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.05		3.97
PULL #2	4.00	3.98		4.08
PULL #3	4.13	4.18		4.11
PULL #4	4.17	3.86		3.88
PULL #5	4.19	4.13		4.03
TOTAL	20.46	20.20		20.07
AVG.	4.09	4.04		4.01

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

Truck NO #1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349895

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	4 4 4	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	2 2 2	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.023 .022 .022	7-18-97	CK
	J) ASSEMBLE STOCK		6-16-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-16-97	CK
	M) IRON SIGHT ALIGNMENT		6-16-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-16-97	CK
640	GALLARY TEST AND TARGET	R 71 L 79	7-25-97 8-5-97	DW DW
	A) MALFUNCTIONS	Bolt sticks when extracting casing while operating gun empty. Truck #1	7-25-97 8-5-97	DW DW
	B) PIERCED PRIMERS	tested OK AC 8/14/97	7-25-97 8-5-97	DW DW
645	INSPECT FOR LIVE AMMO		7-25-97 8-5-97	KT KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	2.70 2.56 2.53 2.50 2.53	8-7-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

Do Not Use

ORDER 25705

MODEL 700™ M24

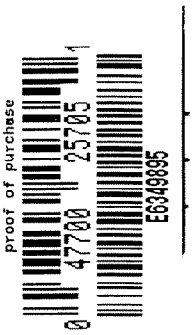
UPC

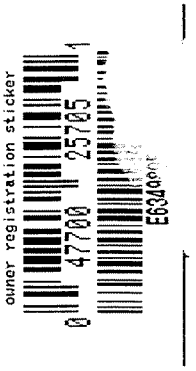
SERIAL NO.

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM