

10/15 2 01

UPC



E6349896

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349896
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0266667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.182624$

THE AMR FOR THIS RIFLE IS: $.8837$

CENTROIDAL DISTANCES

Ø TO	1	.282
1 TO	2	.488296
1 TO	3	.902202

3 2 + 1 <----POA

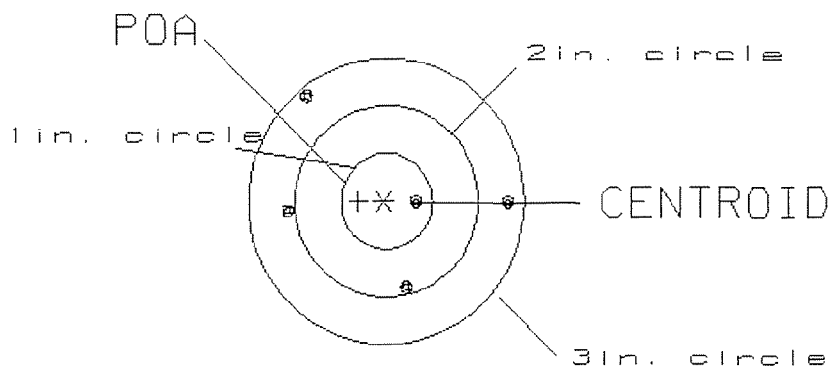
PATTERN #: 1

POA TO CENTROID: .282
 MIN RADIUS : .328
 MEAN RADIUS : 1.014
 MAX RADIUS : 1.376
 CENTROID X : .282
 CENTROID Y : 0.000

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349896

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.40
 US= 1.98
 GS= 2.46

1
 2
 5

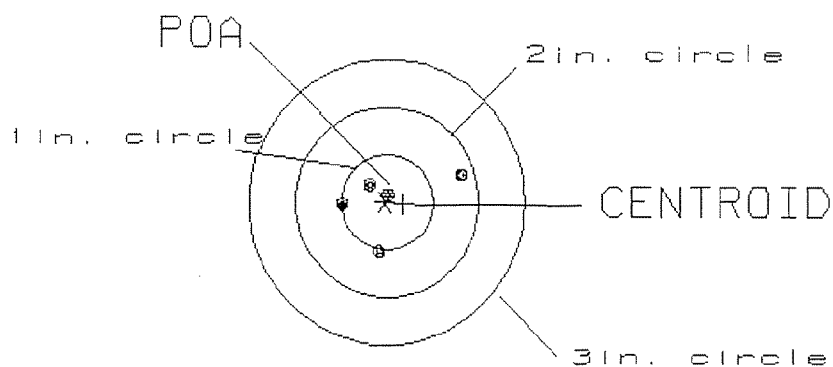
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .207
 MIN RADIUS : .035
 MEAN RADIUS : .440
 MAX RADIUS : .867
 CENTROID X : -.206
 CENTROID Y : .017

4 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.30

3

VS= .83

5

GS= 1.33

5

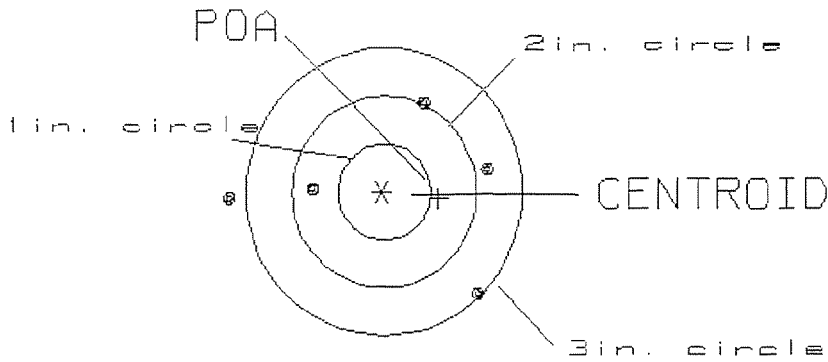
PATTERN #: 3

POA TO CENTROID: .621
 MIN RADIUS : .787
 MEAN RADIUS : 1.197
 MAX RADIUS : 1.656
 CENTROID X : -.618
 CENTROID Y : .063

4 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.74
 US= 1.98
 GS= 2.82

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349896

DATE 7-12-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.57	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.63	2.52	
PULL #3	2.58	2.49	2.63	
PULL #4	2.60	2.63	2.56	
PULL #5	2.60	2.68	2.74	
TOTAL	12.87	13.00	13.04	
AVG.	2.574	2.600	2.608	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.98	
PULL #2	3.05	2.99	
PULL #3	3.00	3.11	
PULL #4	3.13	3.12	
PULL #5	3.06	3.10	
TOTAL	15.29	15.30	
AVG.	3.058	3.060	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.81		3.96
PULL #2	4.01	3.87		4.05
PULL #3	3.94	3.83		3.89
PULL #4	3.91	3.83		3.94
PULL #5	4.02	3.97		4.13
TOTAL	19.83	19.31		19.97
AVG.	3.966	3.862		3.994

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349896

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	EW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	EW
	M) IRON SIGHT ALIGNMENT		7-18-97	EW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	EW
640	GALLERY TEST AND TARGET	Right 87 Left 63	8/1/97	AC
	A) MALFUNCTIONS		8/1/97	AC
	B) PIERCED PRIMERS		8/1/97	AC
645	INSPECT FOR LIVE AMMO		8/1/97	YM
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.77</u> <u>2.80</u> <u>2.80</u> <u>2.85</u> <u>2.50</u>	8-7-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
attached to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349896

46 ORDER NO
25705

26WR

5705 E6349896

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO



E6349896

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

