

UPC



E6349897

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349897

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		5/12/92	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		5/12/92	WJT
618	POLISH BARREL		5/12/92	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	6-2-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	6-2-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-30-97	JW
	I) FIRING PIN INDENT	<u>22</u> <u>22.5</u> <u>22.5</u>	6/2/97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/4/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/4/97	RP
	M) IRON SIGHT ALIGNMENT		6/4/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/4/97	RP
640	GALLERY TEST AND TARGET	Right 90 Left 60	6/10/97	JW
	A) MALFUNCTIONS		6-10-97	JW
	B) PIERCED PRIMERS		6/10/97	JW
645	INSPECT FOR LIVE AMMO		6/10/97	N
655	FINAL INSPECTION A) HEADSPACE		6/14/97	RP
	B) TRIGGER PULL	<u>2.10</u> <u>2.68</u> <u>2.66</u> <u>2.61</u> <u>2.64</u>	6-13-97	CLK
	C) FUNCTION		6/14/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349897
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .333333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.412667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .530476

THE AMR FOR THIS RIFLE IS: .8983

CENTROIDAL DISTANCES

Ø TO	1	.358096
1 TO	2	.637734
1 TO	3	.459426

+ <----POA
1 3 2

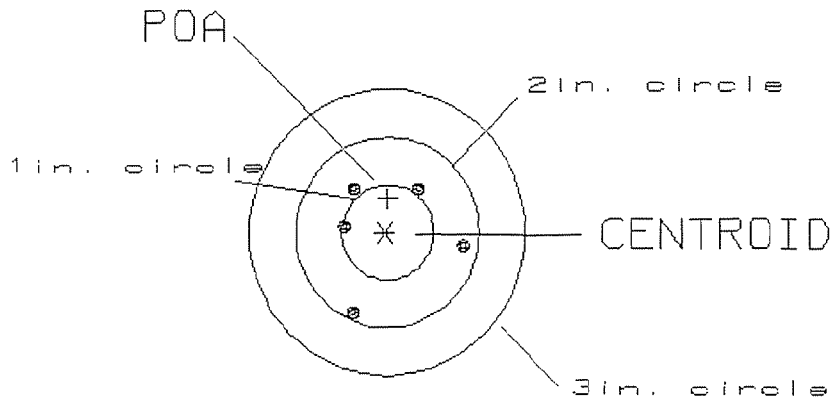
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .358
 MIN RADIUS : .432
 MEAN RADIUS : .648
 MAX RADIUS : .895
 CENTROID X : -.028
 CENTROID Y : -.357

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349897

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

US= 1.28

5

GS= 1.45

5

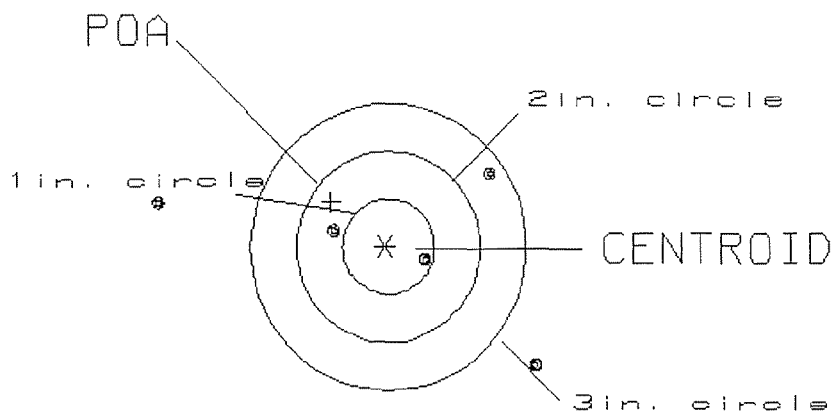
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .761
 MIN RADIUS : .451
 MEAN RADIUS : 1.406
 MAX RADIUS : 2.577
 CENTROID X : .600
 CENTROID Y : -.468

10 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.15
 VS= 2.02
 GS= 4.49

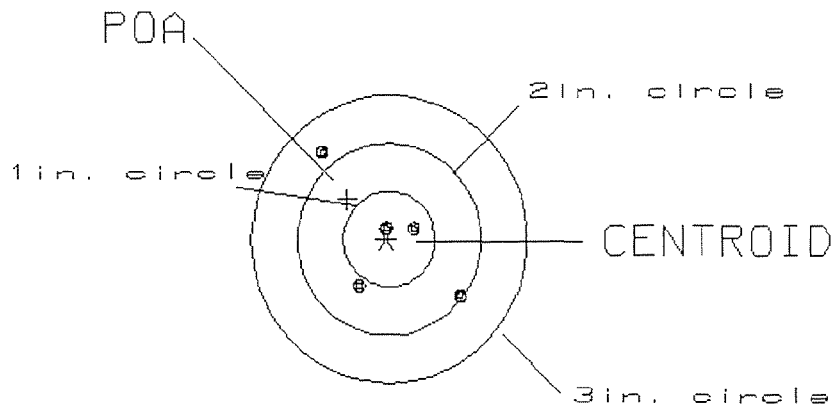
1
 2
 3

PATTERN #: 3
 POA TO CENTROID: .595
 MIN RADIUS : .147
 MEAN RADIUS : .641
 MAX RADIUS : 1.169
 CENTROID X : .428
 CENTROID Y : -.413

10 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

2

US= 1.47

4

GS= 2.16

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349897

DATE 5-30-97

TESTER J. W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.84	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.76	2.72		
PULL #3	2.56	2.62	2.56		
PULL #4	2.53	2.81	2.70		
PULL #5	2.39	2.45	2.67		
TOTAL	12.62	13.48	13.15		
AVG.	2.524	2.696	2.63		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.34		
PULL #2	3.05	2.78		
PULL #3	3.06	3.26		
PULL #4	3.21	3.44		
PULL #5	3.19	2.79		
TOTAL	15.53	15.71		
AVG.	3.106	3.142		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	4.08		4.12
PULL #2	4.06	4.23		4.09
PULL #3	4.07	4.03		3.78
PULL #4	4.16	4.04		4.02
PULL #5	4.19	4.15		4.03
TOTAL	20.29	20.53		20.04
AVG.	4.058	4.106		4.008

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349897

46 ORDER NO
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24PR

5705 E6349897

ORDER 25705

MODEL 700™ M24

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0 47700 25705 1

ORDER 25705

MODEL 700™ M24

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0 47700 25705 1

SERIAL NO



E6349897

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

