

UPC



E6349898

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349898
24 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.336667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.392$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.516729$

THE AMR FOR THIS RIFLE IS: $.8803$

CENTROIDAL DISTANCES

0	TO	1	.153013
1	TO	2	1.25016
1	TO	3	.249778

2

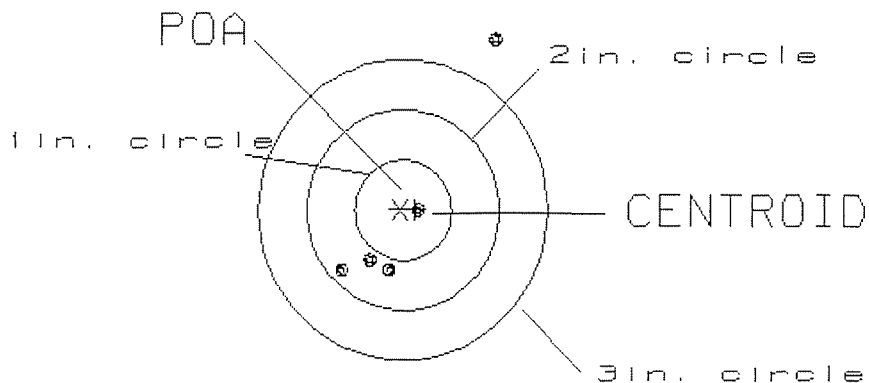
3
1+ <----POA

PATTERN #: 1
 POA TO CENTROID: .153
 MIN RADIUS : .159
 MEAN RADIUS : .850
 MAX RADIUS : 1.976
 CENTROID X : -.153
 CENTROID Y : -.002

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349898

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 2.36
 GS= 2.84

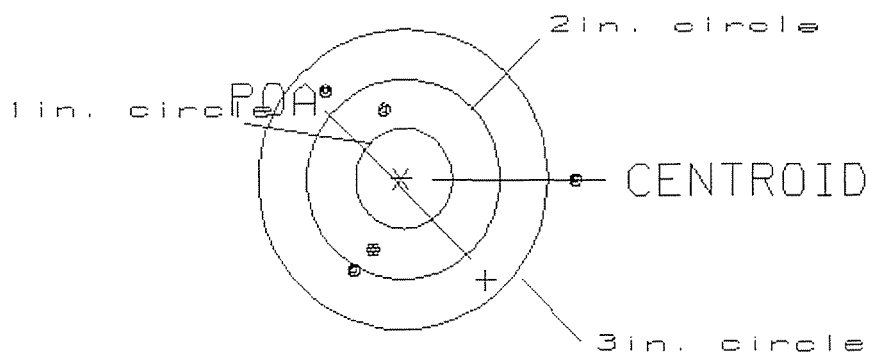
1
 4
 4

PATTERN #: 2
POA TO CENTROID: 1.344
MIN RADIUS : .726
MEAN RADIUS : 1.093
MAX RADIUS : 1.762
CENTROID X : -.887
CENTROID Y : 1.010

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.59

0

VS= 1.80

2

GS= 2.75

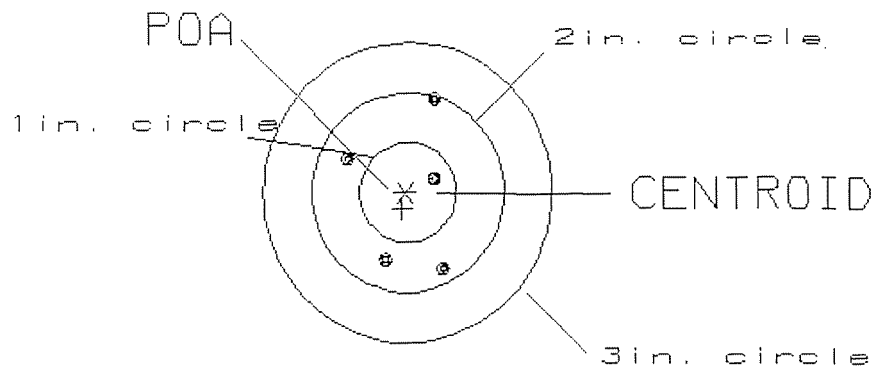
4

PATTERN #: 3
 POA TO CENTROID: .170
 MIN RADIUS : .292
 MEAN RADIUS : .698
 MAX RADIUS : .975
 CENTROID X : .030
 CENTROID Y : .168

24 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .93
 US= 1.69
 GS= 1.69

1
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349898

DATE 7/7/97

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.37	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.34	2.56	
PULL #3	2.37	2.21	2.61	
PULL #4	2.39	2.42	2.64	
PULL #5	2.34	2.37	2.70	
TOTAL	11.83	11.71	13.09	
AVG.	2.366	2.342	2.618	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.12	
PULL #2	3.19	3.14	
PULL #3	3.15	2.51	
PULL #4	3.15	3.17	
PULL #5	3.34	2.96	
TOTAL	15.9	14.9	
AVG.	3.18	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.53		3.97
PULL #2	4.00	4.19		4.08
PULL #3	4.00	3.99		3.86
PULL #4	4.01	4.04		4.17
PULL #5	4.00	4.08		4.12
TOTAL	19.94	19.83		20.2
AVG.	3.988	3.966		4.04

GUN SERIAL # E 6349898

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		8/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	Right 51 Left 99	7-24-97	QW
	A) MALFUNCTIONS		7-24-97	QW
	B) PIERCED PRIMERS		7-24-97	QW
645	INSPECT FOR LIVE AMMO		7-24-97	KT
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.34</u> <u>2.39</u> <u>2.35</u> <u>2.32</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

Do Not Use

SERIAL NO



ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

SERIAL NO
E6349898

46
ORDER NO.
25705



5705 E6349898

08DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

