

UPC



E6349900

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349900
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.129
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .146294

THE AMR FOR THIS RIFLE IS: 1.06

CENTROIDAL DISTANCES

0 TO 1	.118849
1 TO 2	.140132
1 TO 3	.0367696

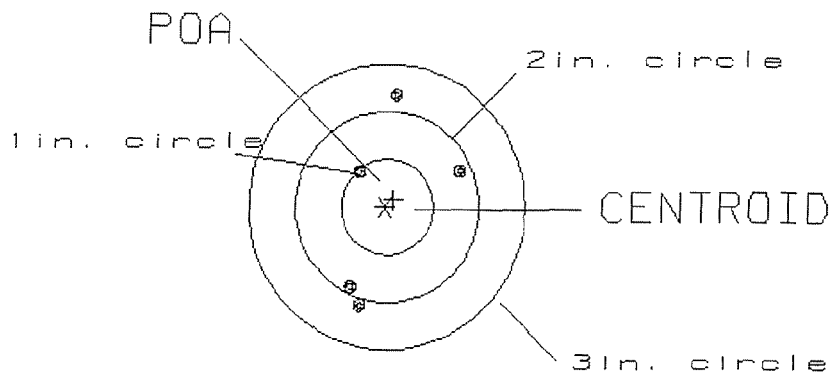
2 5+ <----POA

PATTERN #: 1
 POA TO CENTROID: .119
 MIN RADIUS : .468
 MEAN RADIUS : .898
 MAX RADIUS : 1.139
 CENTROID X : -.093
 CENTROID Y : -.074

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349900

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 2.13

3

GS= 2.17

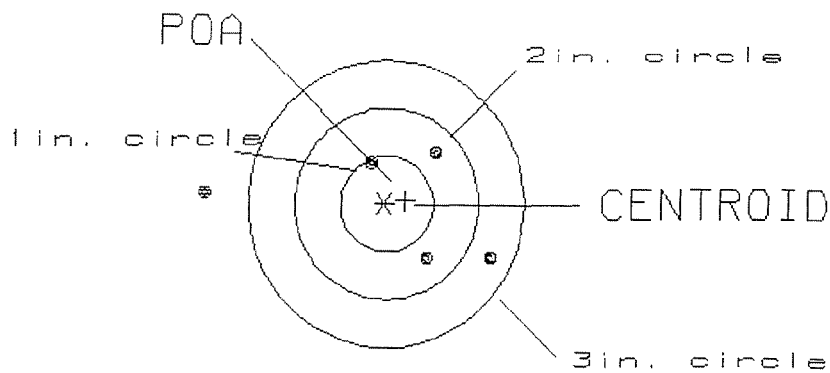
5

PATTERN #: 2
 POA TO CENTROID: .229
 MIN RADIUS : .504
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.962
 CENTROID X : -.227
 CENTROID Y : -.033

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.09

0

VS= 1.06

3

GS= 3.17

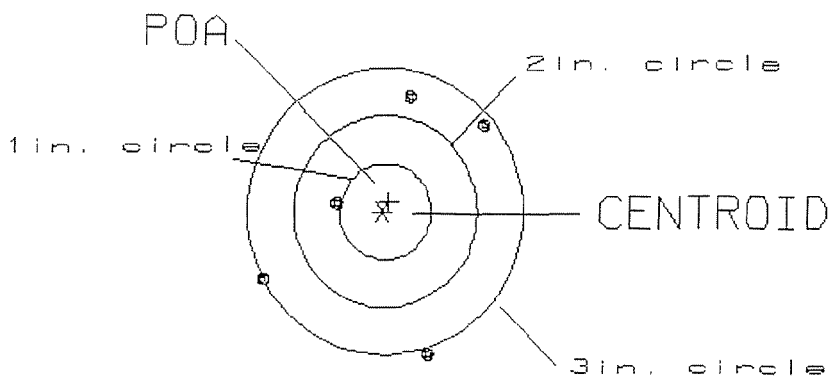
4

PATTERN #: 3
 POA TO CENTROID: .120
 MIN RADIUS : .519
 MEAN RADIUS : 1.249
 MAX RADIUS : 1.581
 CENTROID X : -.067
 CENTROID Y : -.100

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.45

0

VS= 2.71

1

GS= 2.90

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349900

DATE 6-13-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.62	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.65	2.53	
PULL #3	2.54	2.57	2.49	
PULL #4	2.48	2.70	2.53	
PULL #5	2.43	2.52	2.49	
TOTAL	12.37	13.06	12.65	
AVG.	2.474	2.612	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.85	3.08		
PULL #2	3.24	2.24		
PULL #3	3.21	2.94		
PULL #4	3.16	2.84		
PULL #5	3.11	2.96		
TOTAL	12.72	15.06		
AVG.	2.544	3.012		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.01		4.09
PULL #2	3.71	4.02		4.15
PULL #3	4.08	3.96		4.16
PULL #4	4.16	3.92		4.03
PULL #5	4.08	3.94		4.03
TOTAL	19.97	19.85		20.46
AVG.	3.994	3.97		4.092

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9900

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
75 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/12/97	wjt
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	wjt
618	POLISH BARREL		3/12/97	wjt
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>35</u> <u>3</u>	7-16-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.022</u>	7-16-97	CK
	J) ASSEMBLE STOCK		7-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CR
	M) IRON SIGHT ALIGNMENT		7-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	CR
640	GALLERY TEST AND TARGET	R 47 L 103	8-13-97	SW
	A) MALFUNCTIONS		8-13-97	SW
	B) PIERCED PRIMERS		8-13-97	SW
645	INSPECT FOR LIVE AMMO		8-13-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.48</u> <u>2.35</u> <u>2.41</u> <u>2.33</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

Do Not Use

Do Not Use

LOT #5

SERIAL NO



E6349900

ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT: Book instruction to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO E6349900	46	ORDER NO 25705	26WR
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5705 E6349900

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE Flier
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

