

UPC



E6349901

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349901
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.196667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .215321

THE AMR FOR THIS RIFLE IS: .813

CENTROIDAL DISTANCES

0 TO 1	.70214
1 TO 2	.60803
1 TO 3	.99

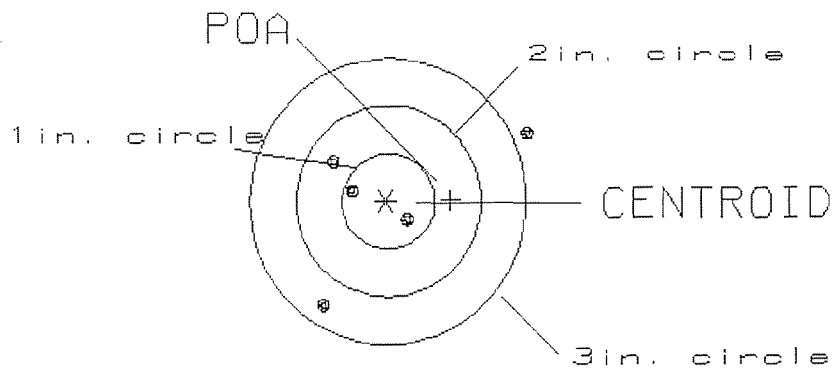
2
1 + 3 <----POA

PATTERN #: 010
 POA TO CENTROID: .703
 MIN RADIUS : .252
 MEAN RADIUS : .871
 MAX RADIUS : 1.645
 CENTROID X : -.702
 CENTROID Y : -.014

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349901

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 1.77
 GS= 2.80

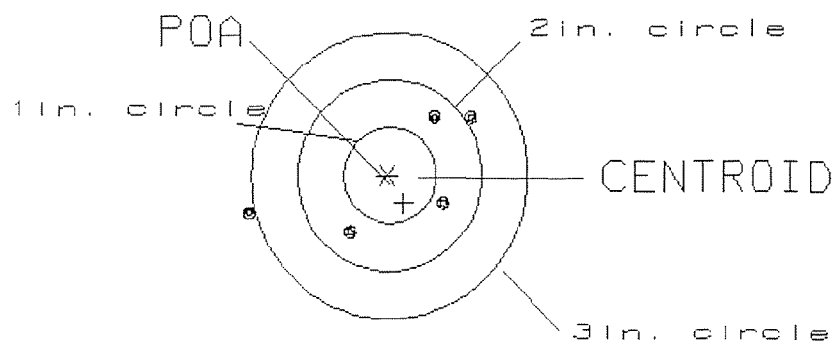
2
 3
 4

PATTERN #: 2
 POA TO CENTROID: .340
 MIN RADIUS : .653
 MEAN RADIUS : .948
 MAX RADIUS : 1.548
 CENTROID X : -.176
 CENTROID Y : .291

25 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.35

0

VS= 1.16

3

GS= 2.53

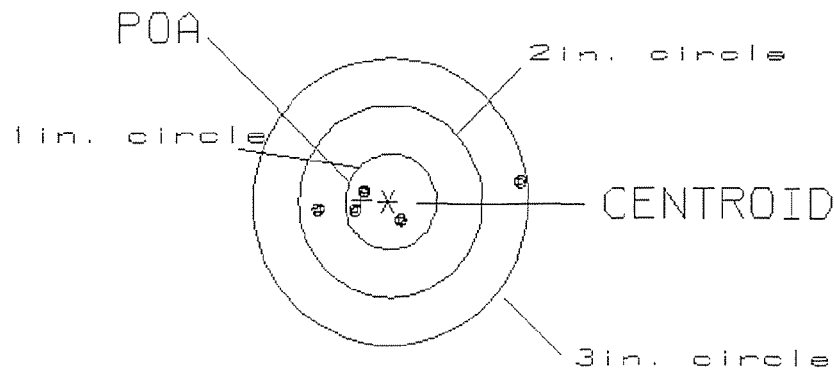
4

PATTERN #: 131
 POA TO CENTROID: .289
 MIN RADIUS : .195
 MEAN RADIUS : .620
 MAX RADIUS : 1.397
 CENTROID X : .288
 CENTROID Y : -.014

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349981

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.18

3

VS= .36

4

GS= 2.20

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349901DATE 5-30-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.45	2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.37	2.31	
PULL #3	2.58	2.41	2.36	
PULL #4	2.57	2.44	2.25	
PULL #5	2.63	2.46	2.31	
TOTAL	12.66	12.13	11.47	
AVG.	2.532	2.426	2.294	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	2.97	
PULL #2	2.99	3.02	
PULL #3	2.99	3.00	
PULL #4	2.75	3.04	
PULL #5	3.07	2.84	
TOTAL	14.92	14.87	
AVG.	2.984	2.974	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.07		4.02
PULL #2	4.07	4.06		4.00
PULL #3	4.08	4.07		4.04
PULL #4	4.04	3.99		3.62
PULL #5	4.10	4.07		4.01
TOTAL	20.35	20.26		19.69
AVG.	4.07	4.052		3.938

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349901

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>		6-3-97
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>3.5</u>		6-3-97
	H) TRIGGER PULL TEST AND RETAINABILITY		5/30/97	JW
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>		6-3-97
	J) ASSEMBLE STOCK		6/4/97	RP
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/4/97	RP
	M) IRON SIGHT ALIGNMENT		6/4/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/4/97	RP
640	GALLERY TEST AND TARGET	R 50 L 100	7/25/97	JW
	A) MALFUNCTIONS		7/25/97	JW
	B) PIERCED PRIMERS		7/25/97	JW
645	INSPECT FOR LIVE AMMO		7/25/97	Kf
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.49</u> <u>2.49</u> <u>2.52</u> <u>2.56</u>	8-7-97	CK
	C) FUNCTION		8/13/97	CK
660	PACK		8/14/97	BB

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
E6349901

46 ORDER NO.
25705

26WR

5705 E6349901

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

ORDER 25705

MODEL 700™ M24

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Do Not Use

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SERIAL NO.



E6349901

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

