

UPC



E6349903

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349903
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .08
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .219333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .233468
THE AMR FOR THIS RIFLE IS: 1.032

CENTROIDAL DISTANCES

0 TO 1	.272413
1 TO 2	.0756902
1 TO 3	.194551

$\frac{1}{2} 3$
+ <----POA

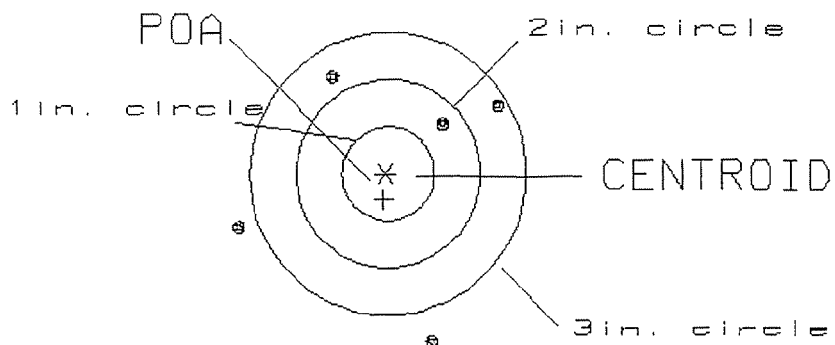
PATTERN #: 1

POA TO CENTROID: .272
 MIN RADIUS : .810
 MEAN RADIUS : 1.410
 MAX RADIUS : 1.841
 CENTROID X : .015
 CENTROID Y : .272

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349903

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 2.65

1

GS= 3.14

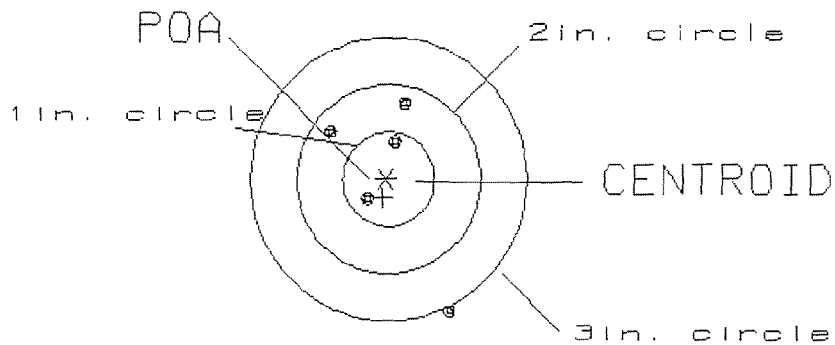
3

PATTERN #: 2
 POA TO CENTROID: .202
 MIN RADIUS : .357
 MEAN RADIUS : .784
 MAX RADIUS : 1.569
 CENTROID X : .035
 CENTROID Y : .199

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.29
 VS= 2.20
 GS= 2.32

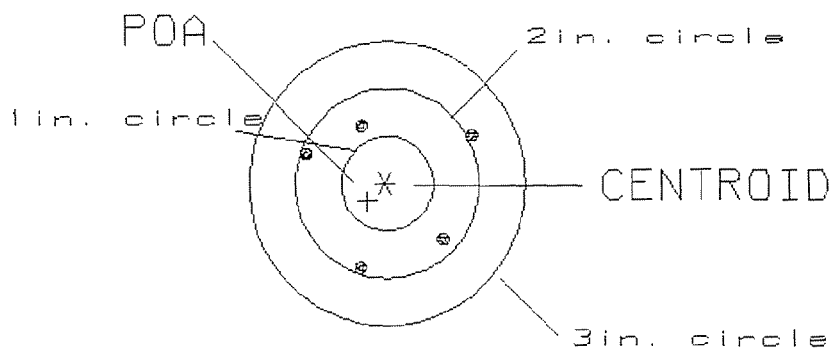
2
 4
 4

PATTERN #: 3
 POA TO CENTROID: .266
 MIN RADIUS : .704
 MEAN RADIUS : .903
 MAX RADIUS : 1.041
 CENTROID X : .190
 CENTROID Y : .187

9 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

US= 1.57

4

GS= 1.88

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6349903

DATE 7-17-97

TESTER TRD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.61	2.54		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.35	2.52		
PULL #3	2.56	2.71	2.38		
PULL #4	2.62	2.38	2.25		
PULL #5	2.67	2.74	2.44		
TOTAL	12.73	12.79	12.13		
AVG.	2.58	2.55	2.42		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.88	2.92		
PULL #2	2.84	2.83		
PULL #3	2.87	2.88		
PULL #4	2.96	2.89		
PULL #5	3.00	3.00		
TOTAL	14.55	14.52		
AVG.	2.91	2.90		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.80		3.97
PULL #2	3.78	4.42		3.91
PULL #3	4.04	4.14		3.74
PULL #4	4.12	4.24		3.77
PULL #5	4.37	4.53		3.75
TOTAL	20.21	21.13		19.14
AVG.	4.04	4.22		3.82

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349903

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/92	WJT
618	POLISH BARREL		3/14/92	WJP
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-21-97	CR
	M) IRON SIGHT ALIGNMENT		7-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-21-97	CR
640	GALLERY TEST AND TARGET	R50 L100	8-9-97	DH
	A) MALFUNCTIONS		8-9-97	DH
	B) PIERCED PRIMERS		8-9-97	DH
645	INSPECT FOR LIVE AMMO		8-9-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.49</u> <u>2.51</u> <u>2.52</u> <u>2.48</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

Do Not Use

Do Not Use

Lot # 11

SERIAL NO



E6349903

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
E6349903

46 ORDER NO
25705

12DR

5705 E6349903

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

