

UPC



E6349912

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349912
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.185
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.232667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .297252

THE AMR FOR THIS RIFLE IS: 1.117

CENTROIDAL DISTANCES

0 TO 1	.382001
1 TO 2	.911961
1 TO 3	.172595

2 + <----POA
 3₁

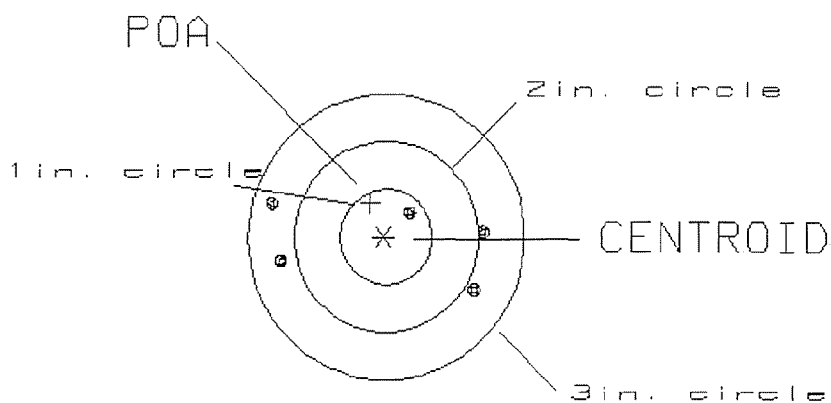
PATTERN #: 1

POA TO CENTROID: .382
 MIN RADIUS : .401
 MEAN RADIUS : .997
 MAX RADIUS : 1.284
 CENTROID X : .146
 CENTROID Y : -.353

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349912.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.29

1

US= .92

1

GS= 2.37

5

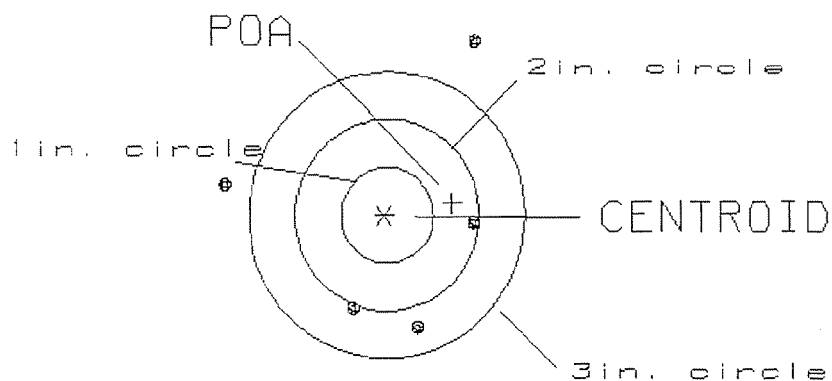
PATTERN #: 2

POA TO CENTROID: .747
 MIN RADIUS : .904
 MEAN RADIUS : 1.391
 MAX RADIUS : 2.076
 CENTROID X : -.737
 CENTROID Y : -.125

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.66
 VS= 2.99
 GS= 3.10

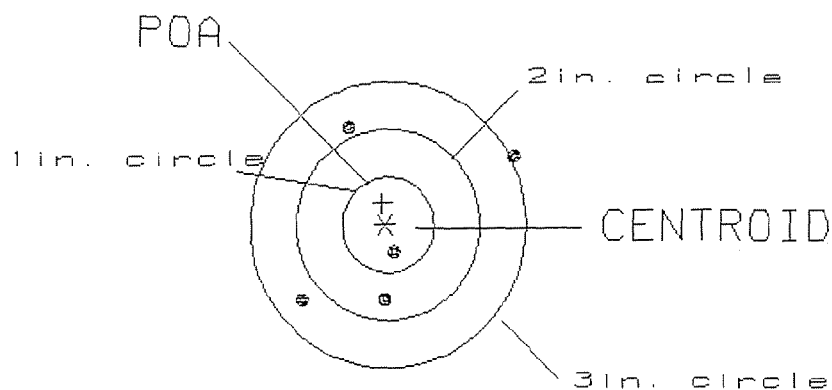
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .223
 MIN RADIUS : .249
 MEAN RADIUS : .964
 MAX RADIUS : 1.506
 CENTROID X : .036
 CENTROID Y : -.220

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.23

1

US= 1.82

2

GS= 2.66

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349912

DATE 7-10-97

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.42	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.44	2.45	
PULL #3	2.34	2.40	2.44	
PULL #4	2.42	2.48	2.45	
PULL #5	2.40	2.43	2.45	
TOTAL	11.94	12.17	12.27	
AVG.	2.388	2.434	2.454	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.04	
PULL #2	2.96	3.01	
PULL #3	2.86	2.83	
PULL #4	3.04	3.00	
PULL #5	3.01	2.94	
TOTAL	14.87	14.82	
AVG.	2.974	2.964	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.87		4.12
PULL #2	3.93	3.94		4.06
PULL #3	4.02	3.99		4.09
PULL #4	4.02	3.98		4.09
PULL #5	3.94	3.91		4.06
TOTAL	19.93	19.69		20.42
AVG.	3.986	3.938		4.084

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349912

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-17-97	CR
	M) IRON SIGHT ALIGNMENT		7-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-17-97	CR
640	GALLERY TEST AND TARGET	R 68 L 82	7-28-97	SW
	A) MALFUNCTIONS		7-28-97	SW
	B) PIERCED PRIMERS		7-28-97	SW
645	INSPECT FOR LIVE AMMO		7-28-97	LS
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.67</u> <u>2.64</u> <u>2.71</u> <u>2.76</u> <u>2.75</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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SERIAL NO.
E6349912

ORDER NO.
25705

26WR

5705 E6349912

559, U.S. Pat. & Tm. Off. Marca Registrada. Torque Deprec

ORDER 25705

MODEL 700™ M24

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Do Not Use

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SERIAL NO.



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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

