

UPC



E6349913

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

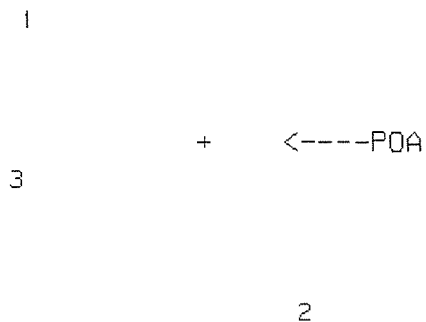
Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349913
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.593667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.195333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.624976$
THE AMR FOR THIS RIFLE IS: 1.128

CENTROIDAL DISTANCES

0 TO	1	1.44908
1 TO	2	2.724
1 TO	3	1.08495

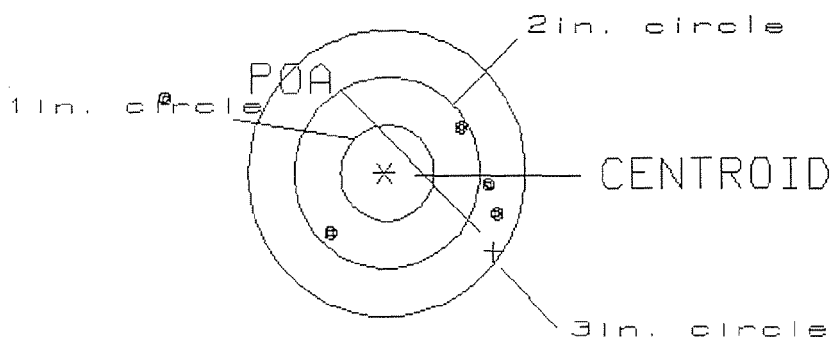


PATTERN #: 1
 POA TO CENTROID: 1.449
 MIN RADIUS : .843
 MEAN RADIUS : 1.320
 MAX RADIUS : 2.545
 CENTROID X : -1.192
 CENTROID Y : .824

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349913

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.59

0

VS= 1.39

2

GS= 3.78

4

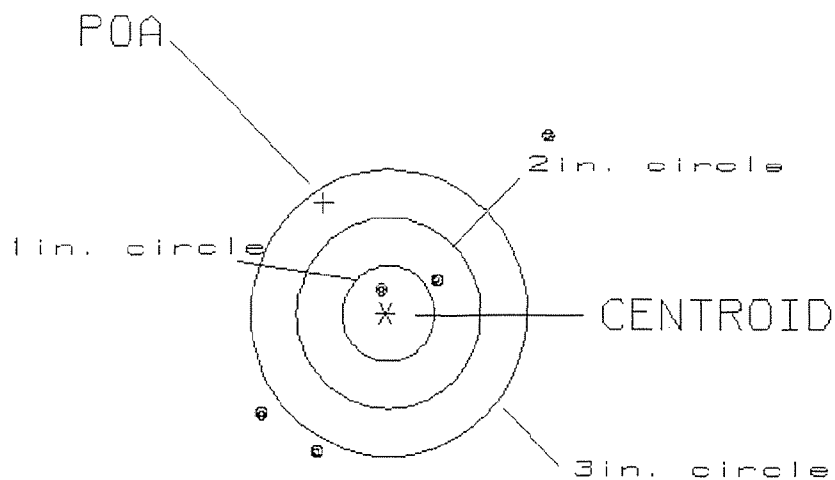
PATTERN #: 020

POA TO CENTROID: 1.339
 MIN RADIUS : .238
 MEAN RADIUS : 1.367
 MAX RADIUS : 2.554
 CENTROID X : .683
 CENTROID Y : -1.152

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.17

1

US= 3.30

2

GS= 4.28

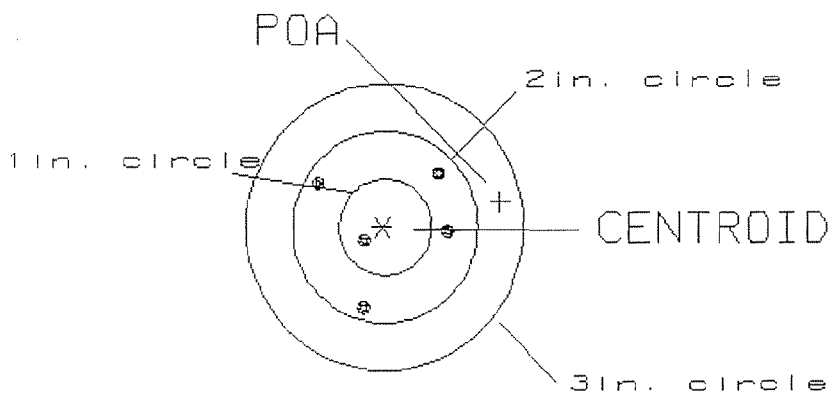
2

PATTERN #: 3
 POA TO CENTROID: 1.298
 MIN RADIUS : .254
 MEAN RADIUS : .696
 MAX RADIUS : .915
 CENTROID X : -1.272
 CENTROID Y : -.258

8 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.36

1

US= 1.46

5

GS= 1.68

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349913

DATE 7-17-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.15	2.33	2.19		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.11	2.31	2.31		
PULL #3	2.13	2.21	2.19		
PULL #4	2.11	2.19	1.94		
PULL #5	1.96	2.33	2.04		
TOTAL	10.46	11.37	10.67		
AVG.	2.09	2.27	2.13		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.80	2.86		
PULL #2	3.09	3.18		
PULL #3	2.87	3.35		
PULL #4	2.73	3.27		
PULL #5	3.15	3.17		
TOTAL	14.64	15.83		
AVG.	2.92	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.34		3.94
PULL #2	4.16	4.44		4.03
PULL #3	4.10	4.37		3.70
PULL #4	4.13	4.46		4.01
PULL #5	4.04	4.48		3.98
TOTAL	20.44	22.09		19.66
AVG.	4.08	4.41		3.93

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349913

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CR
	M) IRON SIGHT ALIGNMENT		7-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CR
640	GALLERY TEST AND TARGET	R71 L79	8/8/97	KT
	A) MALFUNCTIONS		8/8/97	KT
	B) PIERCED PRIMERS		8/8/97	KT
645	INSPECT FOR LIVE AMMO		8/8/97	SW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.29</u> <u>2.30</u> <u>2.51</u> <u>2.40</u>	8-13-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

Do Not Use

SERIAL NO



E6349913

ORDER 25705
MODEL 700T[™] M24
UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington[®]

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Depotée.

SERIAL NO
E6349913

46

ORDER NO
25705

26WR

5705 E6349913

ORDER 25705
MODEL 700T[™] M24
UPC



0 47700 25705 1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

