

UPC



E6349914

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9914

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>10215</u> <u>.022</u> <u>.0225</u>	6-4-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET	L 76 R 64	6/11/97	JW
	A) MALFUNCTIONS		6/11/97	JW
	B) PIERCED PRIMERS		6/11/97	JW
645	INSPECT FOR LIVE AMMO		6/11/97	NF
655	FINAL INSPECTION A) HEADSPACE		6/20/97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.79</u> <u>2.78</u> <u>2.81</u> <u>2.83</u>	6/18/97	CK
	C) FUNCTION		6/20/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349914
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.023$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0296667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0375381$

THE AMR FOR THIS RIFLE IS: $.6783$

CENTROIDAL DISTANCES

0	TO	1	.117034
1	TO	2	.274117
1	TO	3	.240235

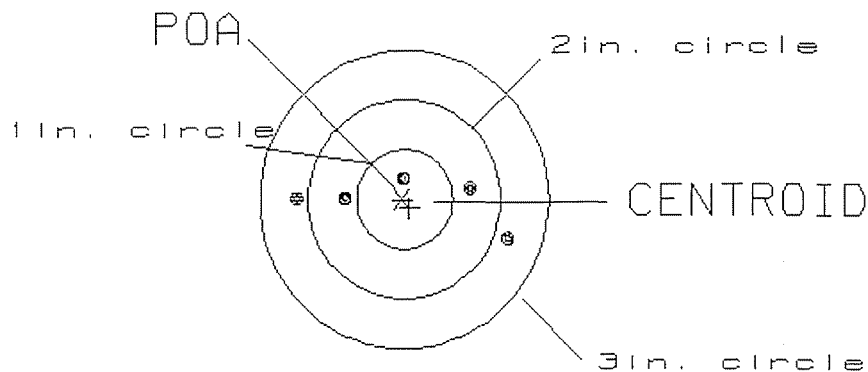
$\begin{matrix} 1 & 2 \\ + & \\ 3 \end{matrix}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .117
 MIN RADIUS : .257
 MEAN RADIUS : .764
 MAX RADIUS : 1.168
 CENTROID X : -.076
 CENTROID Y : .089

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349914.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

US= .61

3

GS= 2.30

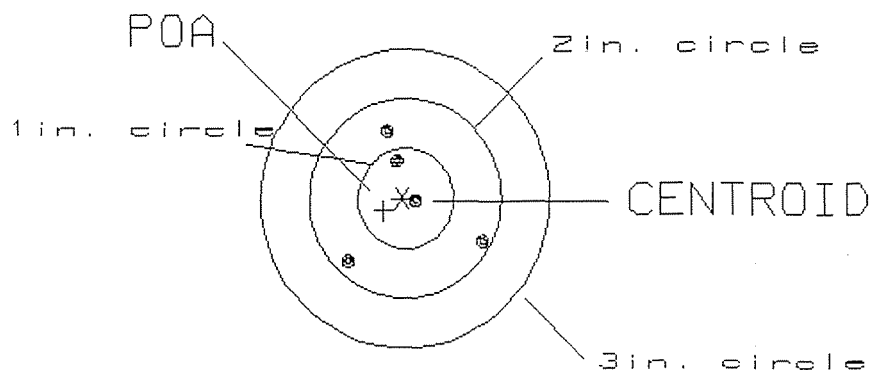
5

PATTERN #: 2
 POA TO CENTROID: .232
 MIN RADIUS : .118
 MEAN RADIUS : .575
 MAX RADIUS : .862
 CENTROID X : .196
 CENTROID Y : .123

17 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.33
 VS= 1.22
 GS= 1.39

2
 5
 5

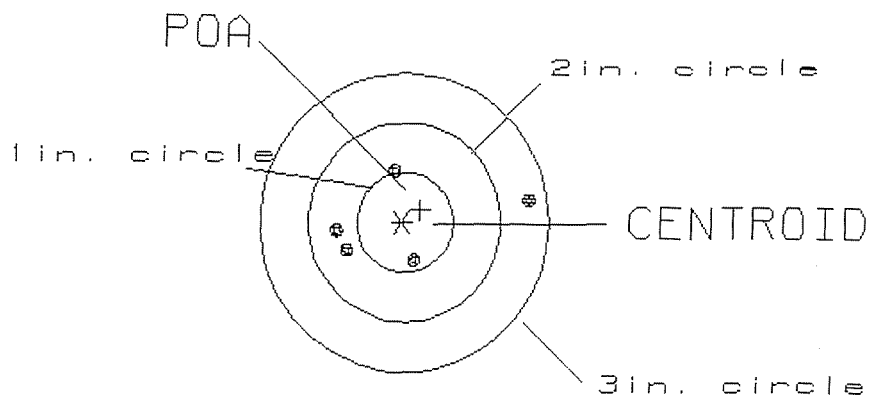
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .225
MIN RADIUS : .347
MEAN RADIUS : .696
MAX RADIUS : 1.294
CENTROID X : -.189
CENTROID Y : -.123

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349914.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.94

2

VS= .80

4

GS= 1.97

5

Reshot 6-17-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349914
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.146$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.917$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.92855$

THE AMR FOR THIS RIFLE IS: 1.702

CENTROIDAL DISTANCES

0 TO 1	.273309
1 TO 2	3.51341
1 TO 3	.565616

3
+ 1 <----POA

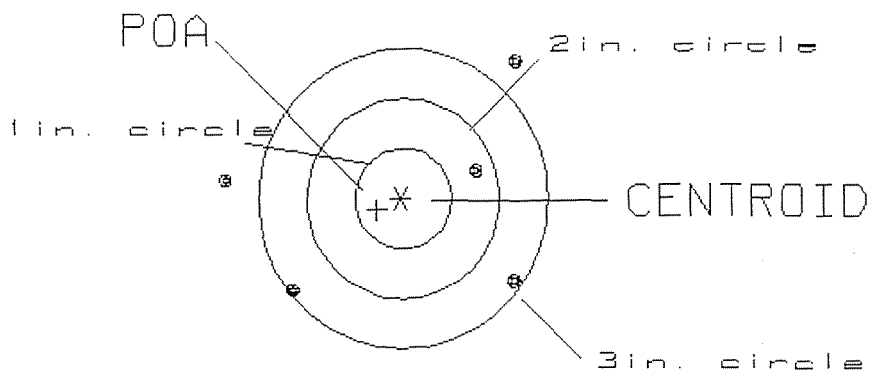
2

PATTERN #: 010
 POA TO CENTROID: .273
 MIN RADIUS : .778
 MEAN RADIUS : 1.463
 MAX RADIUS : 1.877
 CENTROID X : .247
 CENTROID Y : .117

11 Jun 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

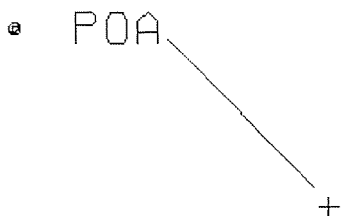
HS= 3.01
 VS= 2.32
 GS= 3.25

0
 1
 3

11 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349914

POA



11 in. circle

2 in. circle

OF SHOTS= 5

HS = 5.05

US= 7,65

GS = 8.44

~~#~~ IN CENCLRO ID

1

1

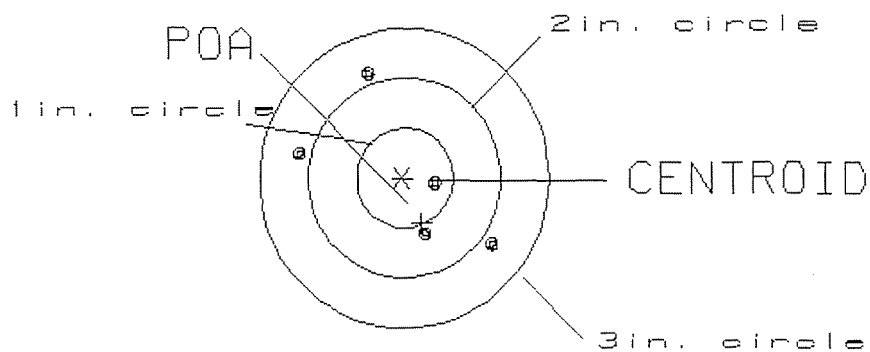
② 300 000 000

PATTERN #: 3
 POA TO CENTROID: .499
 MIN RADIUS : .334
 MEAN RADIUS : .848
 MAX RADIUS : 1.109
 CENTROID X : -.208
 CENTROID Y : .453

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349914

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.95
 VS= 1.66
 GS= 2.14

1
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349914

DATE 6-2-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.62	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.59	2.74	
PULL #3	2.76	2.53	2.77	
PULL #4	2.74	2.51	2.73	
PULL #5	2.77	2.57	2.71	
TOTAL	13.63	12.82	13.71	
AVG.	2.726	2.564	2.742	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.02		
PULL #2	3.16	2.84		
PULL #3	3.17	3.13		
PULL #4	3.17	3.11		
PULL #5	3.13	3.08		
TOTAL	15.71	15.18		
AVG.	3.142	3.036		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.77		4.02
PULL #2	3.87	3.94		4.11
PULL #3	3.98	4.02		4.03
PULL #4	4.04	3.97		3.66
PULL #5	3.90	3.96		4.16
TOTAL	19.82	19.66		19.98
AVG.	3.964	3.932		3.996

Do Not Use

Do Not Use

NO

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT: Instruction Book enclosed to assist in safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6349914	46	ORDER NO. 25705	26PR
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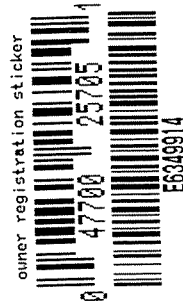
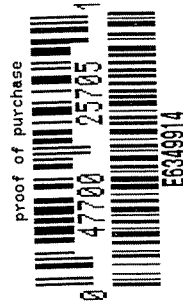
5705 E6349914

A standard 1D barcode with the numbers 5705 E6349914 printed to its right.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM