

UPC



E6349916

ORDER NO. **25705**

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO



E6349916

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349916

46 ORDER NO
25705

26WR

5705 E6349916

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349916

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-16-97	Rw
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	Rw
	M) IRON SIGHT ALIGNMENT		7-16-97	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	Rw
640	GALLERY TEST AND TARGET	R76 L74	7-28-97	KT
	A) MALFUNCTIONS		7-28-97	KT
	B) PIERCED PRIMERS		7-28-97	KT
645	INSPECT FOR LIVE AMMO		7-28-97	QW
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.66</u> <u>2.57</u> <u>2.56</u> <u>2.57</u> <u>2.55</u>	8-2-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6349916

DATE 7-10-97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.48	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.48	2.58		
PULL #3	2.44	2.48	2.45		
PULL #4	2.52	2.41	2.58		
PULL #5	2.57	2.48	2.48		
TOTAL	12.43	12.33	12.69		
AVG.	2.486	2.466	2.538		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.04		
PULL #2	3.02	3.00		
PULL #3	3.15	3.08		
PULL #4	3.13	2.85		
PULL #5	3.12	3.06		
TOTAL	15.43	15.03		
AVG.	3.086	3.006		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.00		4.00
PULL #2	3.96	4.00		3.98
PULL #3	4.00	3.95		4.02
PULL #4	4.04	3.95		4.01
PULL #5	4.03	3.98		3.86
TOTAL	20.03	19.88		19.87
AVG.	4.006	3.976		3.974

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349916
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.582667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0993333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.591073$

THE AMR FOR THIS RIFLE IS: 1.168

CENTROIDAL DISTANCES

0 TO 1	.815562
1 TO 2	.968349
1 TO 3	.609978

2

1 3⁺ <----POA

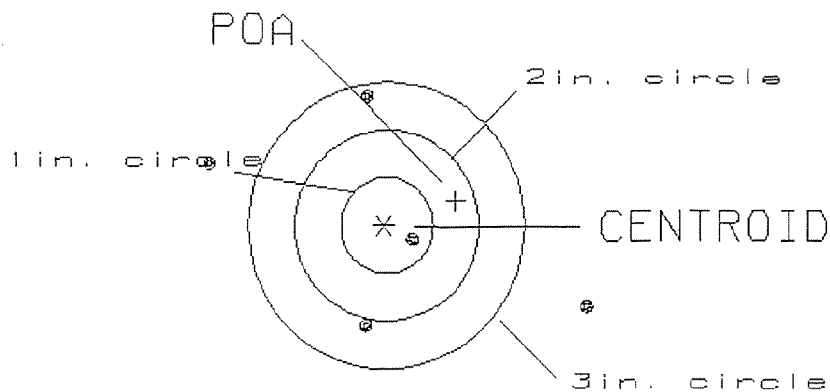
PATTERN #: 1

POA TO CENTROID: .816
 MIN RADIUS : .333
 MEAN RADIUS : 1.435
 MAX RADIUS : 2.292
 CENTROID X : -.775
 CENTROID Y : -.254

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349916

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.08
 VS= 2.44
 GS= 4.35

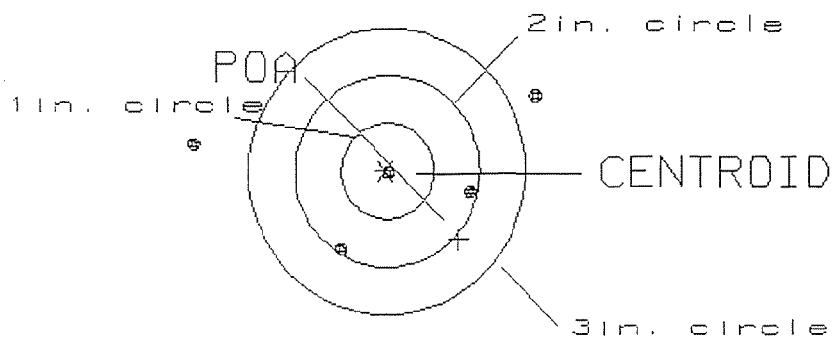
1
 1
 3

PATTERN #: 2
 POA TO CENTROID: 1.073
 MIN RADIUS : .058
 MEAN RADIUS : 1.169
 MAX RADIUS : 2.076
 CENTROID X : -.801
 CENTROID Y : .714

28 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.67

1

US= 1.62

3

GS= 3.71

3

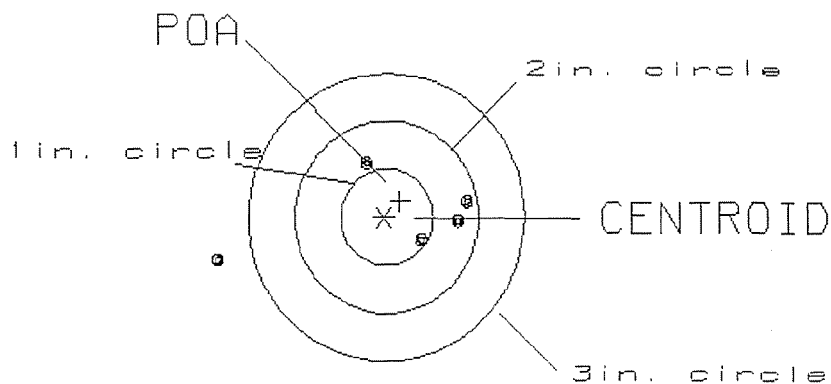
PATTERN #: E 3 C

POA TO CENTROID: .236
 MIN RADIUS : .428
 MEAN RADIUS : .899
 MAX RADIUS : 1.848
 CENTROID X : -.172
 CENTROID Y : -.162

28 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

H3= 2.63
 US= 1.06
 GS= 2.71

1
 4
 4