

UPC



E6349917

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349917

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		5/12/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		5/12/97	WJT
618	POLISH BARREL		5/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	6/2/97	JW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	6/2/97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21.5</u> <u>21.5</u>	6/2/97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/14/97	RP
	M) IRON SIGHT ALIGNMENT		6/14/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/14/97	RP
640	GALLERY TEST AND TARGET	L-81 R-69	6/14/97	VF
	A) MALFUNCTIONS		"	VF
	B) PIERCED PRIMERS		"	VF
645	INSPECT FOR LIVE AMMO		6/14/97	JW
655	FINAL INSPECTION A) HEADSPACE		6/14/97	RP
	B) TRIGGER PULL	<u>2.63</u> <u>2.82</u> <u>2.40</u> <u>2.44</u> <u>2.44</u>	6-13-97	CK
	C) FUNCTION		6/14/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349917
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.814333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.960667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.25937

THE AMR FOR THIS RIFLE IS: 1.291

CENTROIDAL DISTANCES

Ø TO	1	.994163
1 TO	2	.734
1 TO	3	2.26701

1 + <----POA

2

3

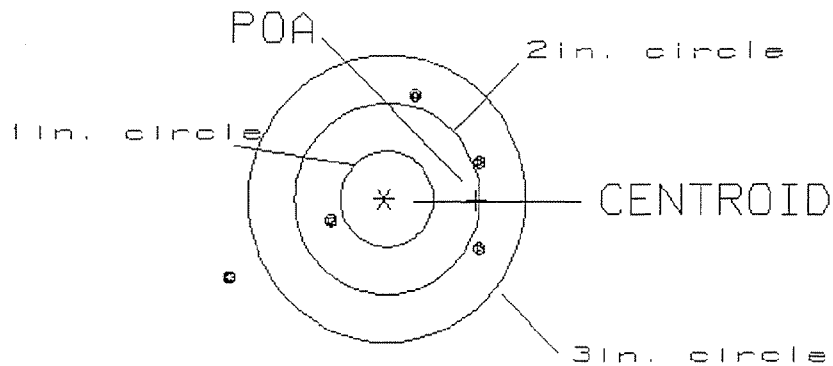
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .995
 MIN RADIUS : .650
 MEAN RADIUS : 1.169
 MAX RADIUS : 1.859
 CENTROID X : -.994
 CENTROID Y : .018

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349917

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.71
 VS= 1.90
 GS= 2.96

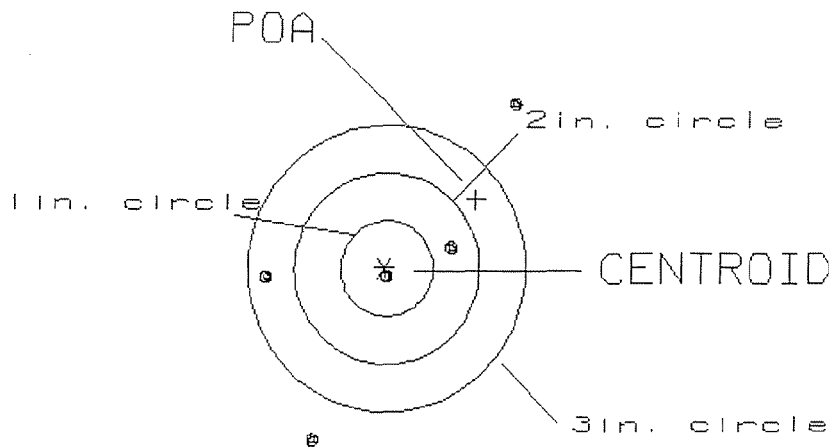
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PATTERN #: 2
 POA TO CENTROID: 1.225
 MIN RADIUS : .066
 MEAN RADIUS : 1.224
 MAX RADIUS : 2.170
 CENTROID X : -.994
 CENTROID Y : -.716

10 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.62
 VS= 3.45
 GS= 4.05

1
 2
 3

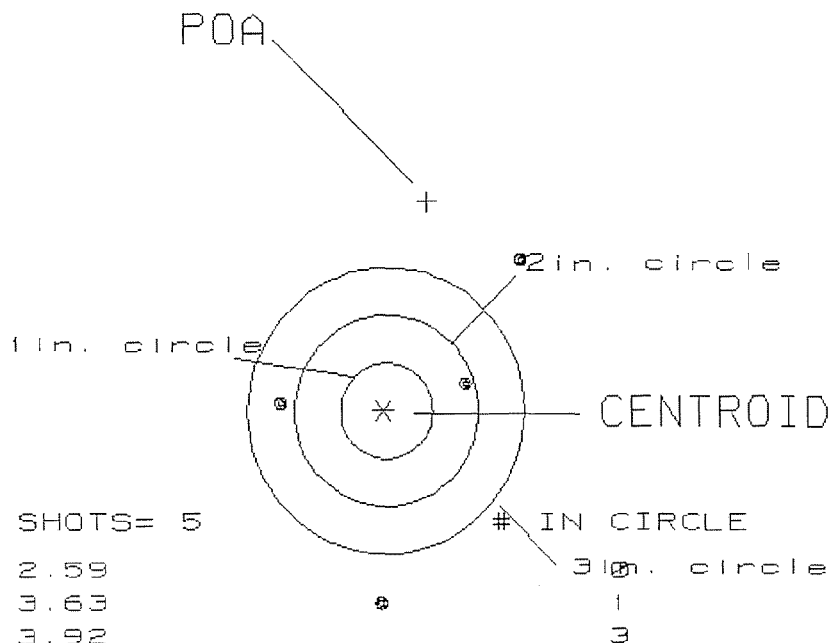
PATTERN #: 3

POA TO CENTROID: 2.231
 MIN RADIUS : .930
 MEAN RADIUS : 1.479
 MAX RADIUS : 2.156
 CENTROID X : -.455
 CENTROID Y : -2.184

10 Jun 1997

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CENTERFIRE PATTERN # 3



SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349917DATE 5-29-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.52	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.63	2.64	
PULL #3	2.73	2.32	2.62	
PULL #4	2.74	2.67	2.63	
PULL #5	2.75	2.60	2.63	
TOTAL	13.64	12.74	13.13	
AVG.	2.73	2.55	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.05	
PULL #2	3.10	3.12	
PULL #3	3.13	3.10	
PULL #4	3.04	2.96	
PULL #5	3.07	3.06	
TOTAL	15.43	15.29	
AVG.	3.09	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.88		4.02
PULL #2	3.92	3.99		4.06
PULL #3	4.03	3.73		4.04
PULL #4	4.02	4.05		3.78
PULL #5	3.83	3.91		4.03
TOTAL	19.79	19.62		19.93
AVG.	3.96	3.92		3.99

Do Not Use

VERY IMPORTANT:
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Pat. U.S. Pat. & Off. Marca Registrada. Marque Déposée

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SERIAL NO



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM