

UPC



E6349918

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349918
11 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.119333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .151333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .192723

THE AMR FOR THIS RIFLE IS: .9913

CENTROIDAL DISTANCES

0 TO 1	.238097
1 TO 2	.11183
1 TO 3	.212207

3^1
+ <----POA

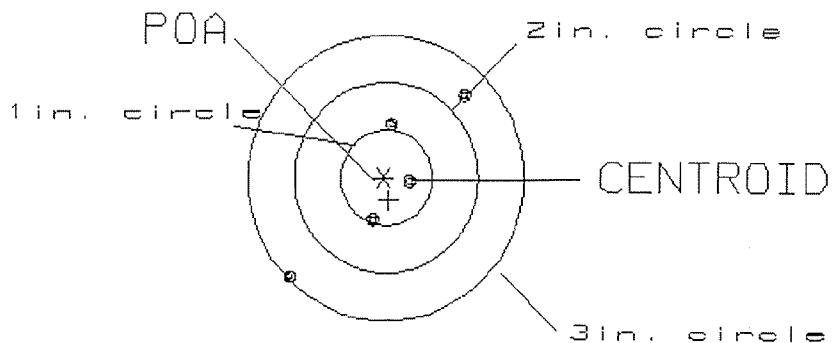
PATTERN #: 1

POA TO CENTROID: .238
 MIN RADIUS : .259
 MEAN RADIUS : .808
 MAX RADIUS : 1.435
 CENTROID X : -.049
 CENTROID Y : .233

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6349918

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.93

2

VS= 1.86

3

GS= 2.68

5

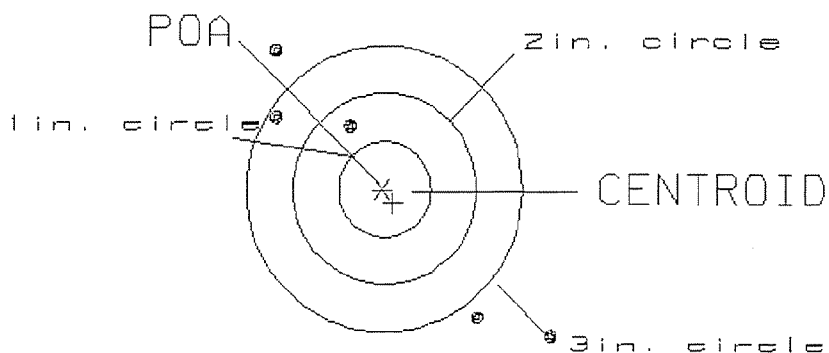
PATTERN #: 2

POA TO CENTROID: .182
 MIN RADIUS : .813
 MEAN RADIUS : 1.608
 MAX RADIUS : 2.370
 CENTROID X : -.114
 CENTROID Y : .142

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6349918

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.97

0

VS= 3.01

1

GS= 4.22

2

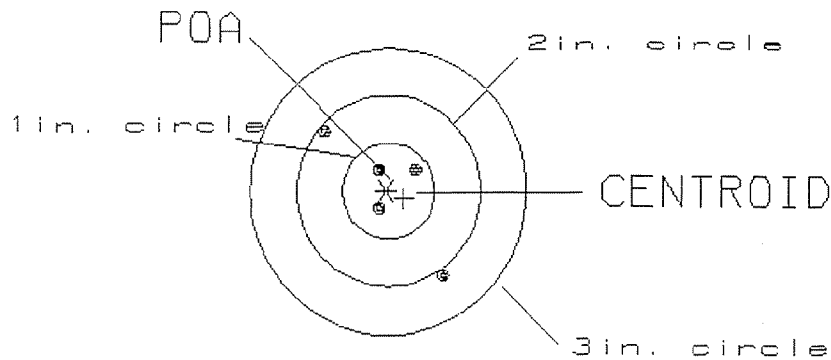
PATTERN #: 3

POA TO CENTROID: .210
 MIN RADIUS : .200
 MEAN RADIUS : .558
 MAX RADIUS : 1.019
 CENTROID X : -.195
 CENTROID Y : .079

11 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6349918

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.31
 VS= 1.47
 GS= 1.97

3
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6849978

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WGT
618	POLISH BARREL		3/18/97	WGT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-25-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-25-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CK
	M) IRON SIGHT ALIGNMENT		7-25-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CK
640	GALLERY TEST AND TARGET	R 52 < 98 Q 52 < 98	8/6/97 8/11/97	KT KF
	A) MALFUNCTIONS		8/6/97 8/11/97	KT KT
	B) PIERCED PRIMERS		8/6/97 8/11/97	KT KT
645	INSPECT FOR LIVE AMMO		8/6/97 8/11/97	JW JW
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.61</u> <u>2.08</u> <u>2.09</u> <u>2.48</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349918
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.130333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.038$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.13576$

THE AMR FOR THIS RIFLE IS: 1.311

CENTROIDAL DISTANCES

0 TO 1	.224929
1 TO 2	.288507
1 TO 3	.877387

3 2
+ <----POA

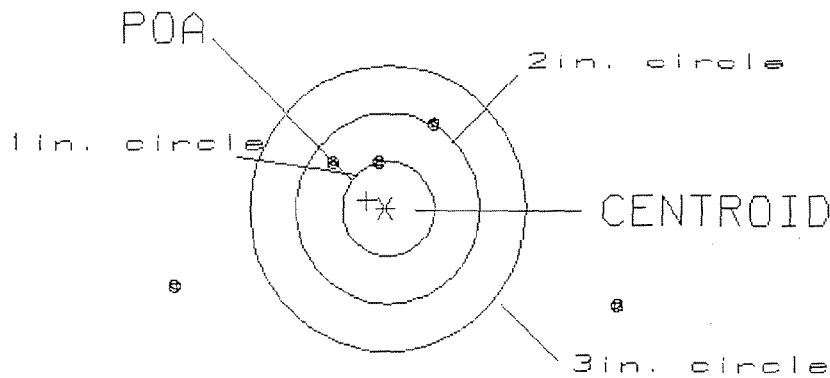
PATTERN #: 1

POA TO CENTROID: .225
 MIN RADIUS : .446
 MEAN RADIUS : 1.476
 MAX RADIUS : 2.673
 CENTROID X : .207
 CENTROID Y : -.088

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349918.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.79
 US= 1.93
 GS= 4.80

1
 2
 3

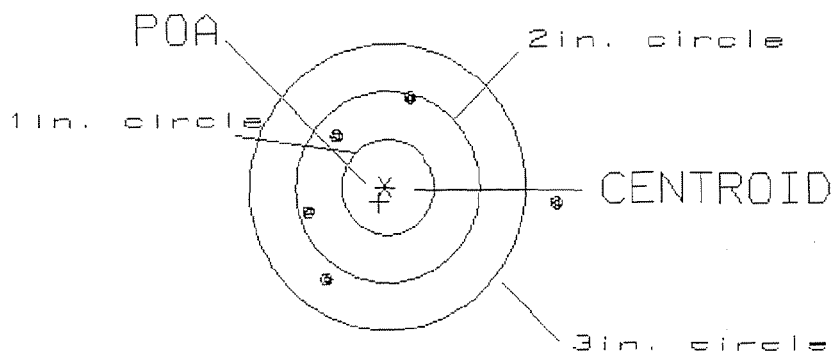
PATTERN #: 2

POA TO CENTROID: .174
 MIN RADIUS : .772
 MEAN RADIUS : 1.127
 MAX RADIUS : 1.884
 CENTROID X : .063
 CENTROID Y : .162

6 Aug 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349918.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.75

0

US= 1.85

3

GS= 2.75

4

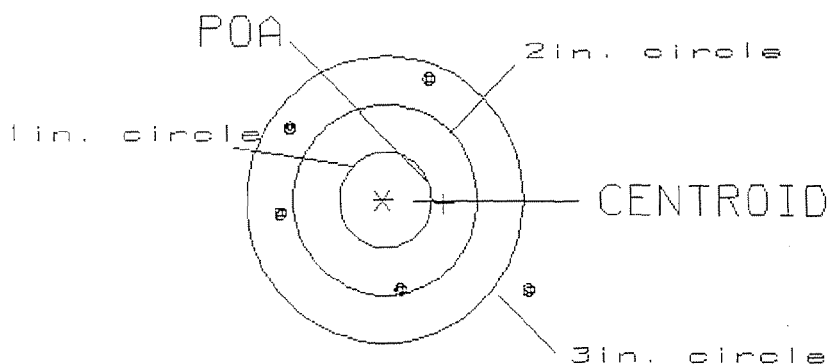
PATTERN #: 13

POA TO CENTROID: .662
 MIN RADIUS : .984
 MEAN RADIUS : 1.329
 MAX RADIUS : 1.883
 CENTROID X : -.661
 CENTROID Y : .040

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349918.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.72
 US= 2.24
 GS= 3.21

0
 1
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349918

DATE 7-24-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.66	2.55		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.61	2.58		
PULL #3	2.45	2.63	2.53		
PULL #4	2.48	2.48	2.65		
PULL #5	2.49	2.60	2.49		
TOTAL	12.42	12.98	12.80		
AVG.	2.484	2.596	2.560		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.11		
PULL #2	3.15	3.12		
PULL #3	3.04	3.00		
PULL #4	3.06	3.19		
PULL #5	2.97	3.14		
TOTAL	15.35	15.56		
AVG.	3.070	3.112		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.12		4.10
PULL #2	4.04	4.04		4.10
PULL #3	3.92	3.98		3.91
PULL #4	4.01	3.99		4.10
PULL #5	3.85	4.05		4.09
TOTAL	19.74	20.18		20.30
AVG.	3.948	4.036		4.060

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

SERIAL NO.
E6349918

ORDER NO.
25705

12DR

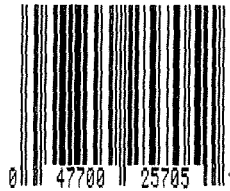
5705 E6349918

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC

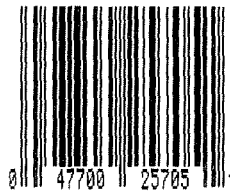


Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349918

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

