

UPC



E6349921

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349921
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.128333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .13
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .182673

THE AMR FOR THIS RIFLE IS: .8293

CENTROIDAL DISTANCES

Ø TO	1	.211483
1 TO	2	.317522
1 TO	3	.32103

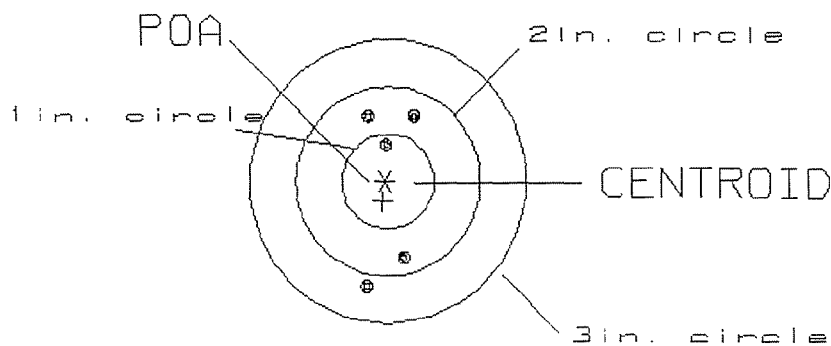
3 1
2+ <----POA

PATTERN #: 1
 POA TO CENTROID: .211
 MIN RADIUS : .428
 MEAN RADIUS : .778
 MAX RADIUS : 1.091
 CENTROID X : .025
 CENTROID Y : .210

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349921

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .56
 VS= 1.79
 GS= 1.87

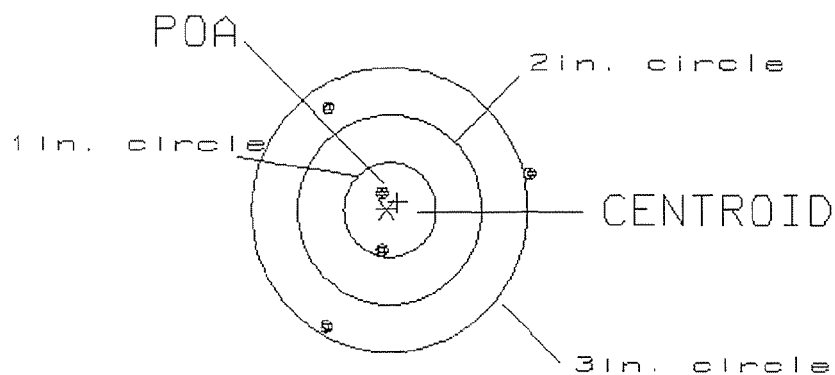
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: .138
 MIN RADIUS : .203
 MEAN RADIUS : .954
 MAX RADIUS : 1.507
 CENTROID X : -.117
 CENTROID Y : -.074

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.16
 VS= 2.32
 GS= 2.66

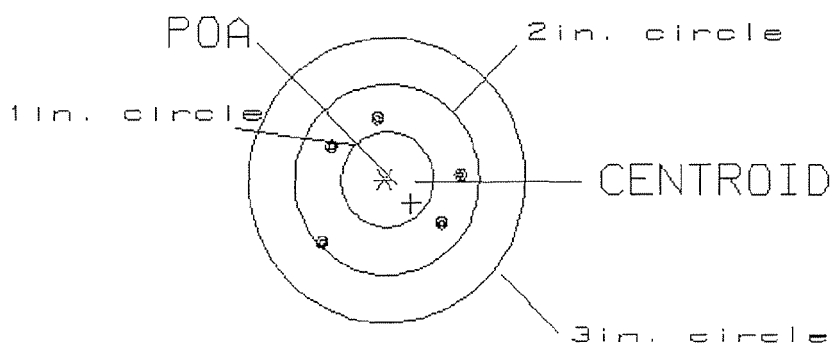
2
 2
 4

PATTERN #: 3
 POA TO CENTROID: .387
 MIN RADIUS : .674
 MEAN RADIUS : .756
 MAX RADIUS : .914
 CENTROID X : -.293
 CENTROID Y : .254

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.45

0

VS= 1.31

5

GS= 1.60

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349921

DATE 7-22-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.80	2.72	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.82	2.80	
PULL #3	2.81	2.74	2.74	
PULL #4	2.79	2.65	2.83	
PULL #5	2.83	2.76	2.83	
TOTAL	13.98	13.69	13.96	
AVG.	2.80	2.74	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.30		
PULL #2	3.18	3.33		
PULL #3	3.30	3.37		
PULL #4	3.47	2.89		
PULL #5	3.19	3.34		
TOTAL	16.29	16.23		
AVG.	3.26	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.16		4.01
PULL #2	4.16	4.16		4.12
PULL #3	3.23	4.18		4.13
PULL #4	4.08	4.18		4.14
PULL #5	4.14	4.04		4.06
TOTAL	20.12	20.72		20.51
AVG.	4.02	4.14		4.10

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349921

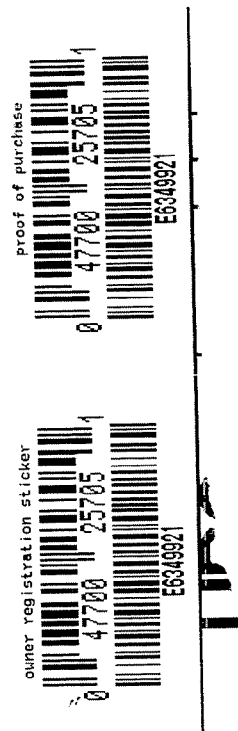
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-23-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-23-97	CK
	M) IRON SIGHT ALIGNMENT		7-23-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-23-97	CK
640	GALLERY TEST AND TARGET	R 53 L 97	8/8/97	JW
	A) MALFUNCTIONS		8/8/97	JW
	B) PIERCED PRIMERS		8/8/97	JW
645	INSPECT FOR LIVE AMMO		8/8/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.73</u> <u>2.74</u> <u>2.75</u> <u>2.70</u>	8-14-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT! Book
instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tar. Off. Patent Registered Marked Duproces

SERIAL NO. E6349921	46	ORDER NO. 25705	26WR
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5705 E6349921

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SERIAL NO.

