

UPC



E6349928

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Trademark Deposited.

SERIAL NO.
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46 ORDER NO.
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26WR

5705 E6349928



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MODEL 700™ M24

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SERIAL NO.



E6349928

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349928
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.37133
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 1.223
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.83747

THE AMR FOR THIS RIFLE IS: 1.234

CENTROIDAL DISTANCES

0	TO	1	.766677
1	TO	2	1.07798
1	TO	3	2.21848

2

1

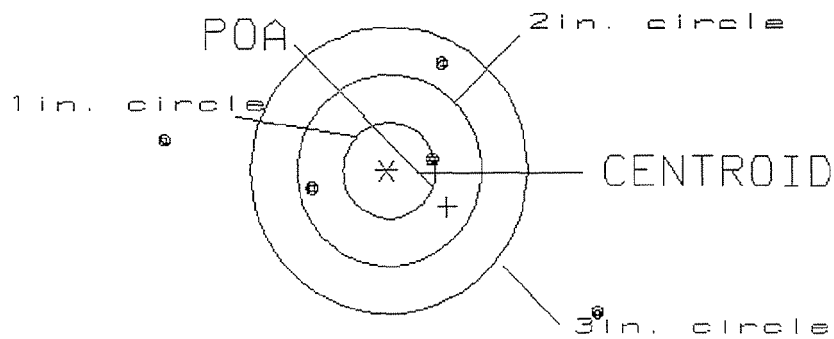
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .767
 MIN RADIUS : .478
 MEAN RADIUS : 1.566
 MAX RADIUS : 2.708
 CENTROID X : -.663
 CENTROID Y : .385

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349928

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.70
 VS= 2.64
 GS= 5.04

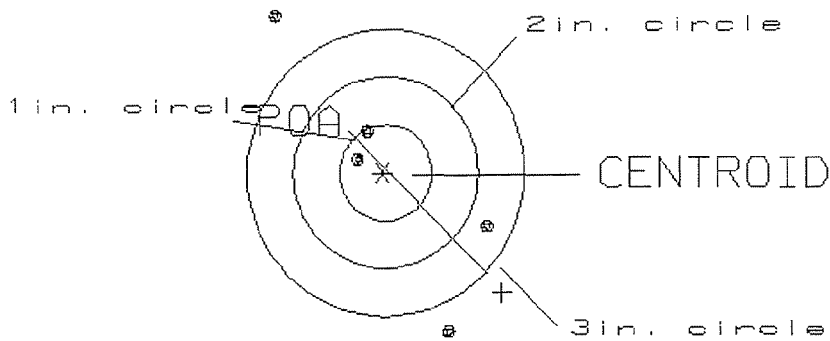
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: 1.805
 MIN RADIUS : .352
 MEAN RADIUS : 1.175
 MAX RADIUS : 2.035
 CENTROID X : -1.294
 CENTROID Y : 1.259

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349928

CENTERFIRE PATTERN # 2



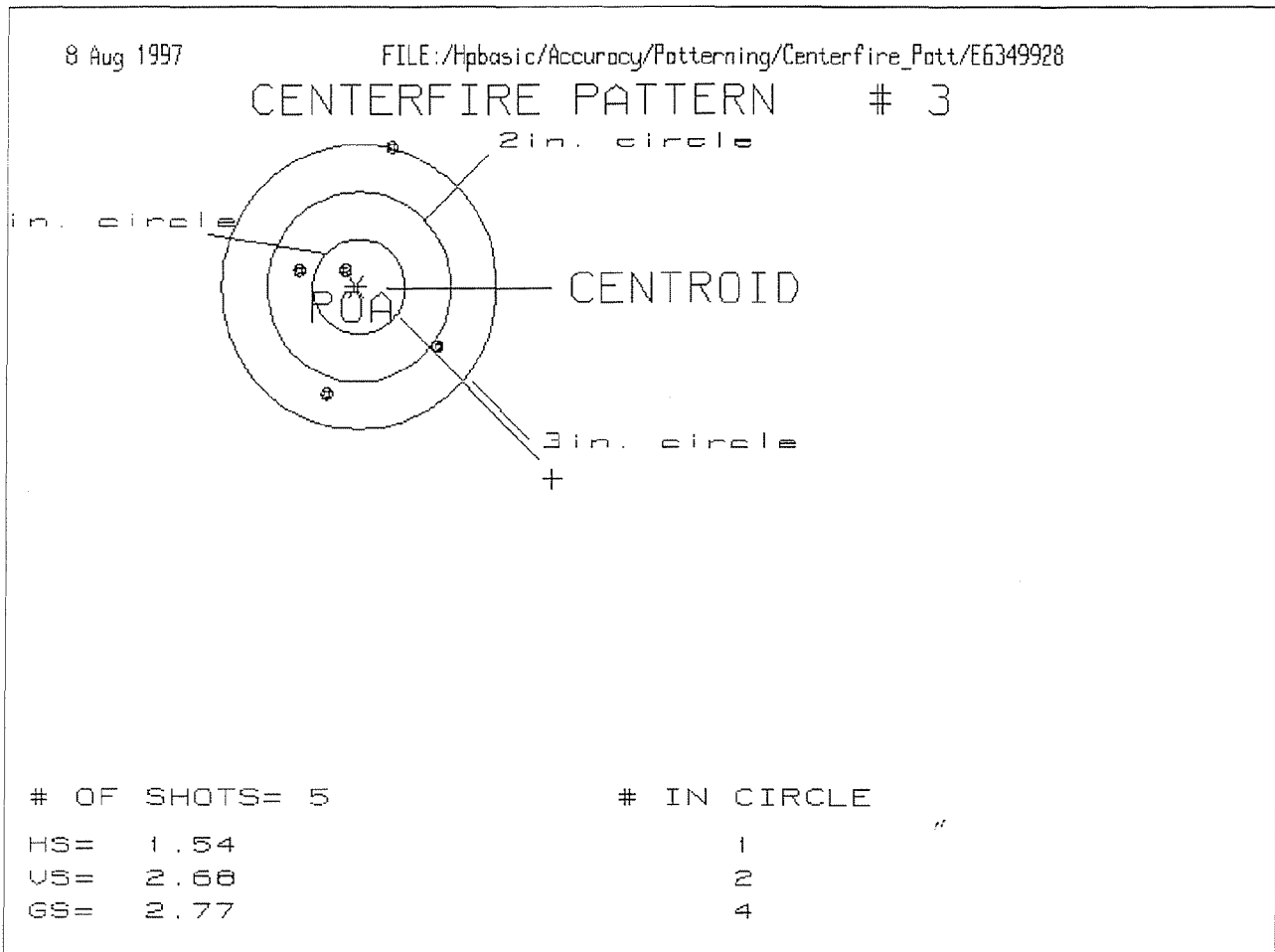
OF SHOTS= 5

IN CIRCLE

HS= 2.34
 US= 3.24
 GS= 3.76

2
 2
 3

PATTERN #: 3
 POA TO CENTROID: 2.958
 MIN RADIUS : .247
 MEAN RADIUS : .960
 MAX RADIUS : 1.551
 CENTROID X : -2.157
 CENTROID Y : 2.025



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349928

DATE 7-15-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.90	2.83	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.87	2.60	
PULL #3	2.96	2.85	2.65	
PULL #4	2.79	2.76	2.59	
PULL #5	2.84	2.83	2.60	
TOTAL	14.00	14.40	13.06	
AVG.	2.80	2.88	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.28	
PULL #2	3.17	3.24	
PULL #3	3.26	3.25	
PULL #4	3.09	3.16	
PULL #5	3.31	3.12	
TOTAL	15.91	16.05	
AVG.	3.18	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.18
PULL #2	3.99	3.96		4.19
PULL #3	4.03	4.07		3.87
PULL #4	3.66	4.07		3.46
PULL #5	4.02	4.06		4.23
TOTAL	19.74	20.20		19.93
AVG.	3.95	4.04		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349928

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CK
	M) IRON SIGHT ALIGNMENT		7-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CK
640	GALLERY TEST AND TARGET	R86 66 664	8/8/97	LT
	A) MALFUNCTIONS		8/8/97	LT
	B) PIERCED PRIMERS		8/8/97	LT
645	INSPECT FOR LIVE AMMO		8/8/97	SW
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.79</u> <u>2.36</u> <u>2.29</u> <u>2.71</u> <u>2.74</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			