

UPC



E6349929

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

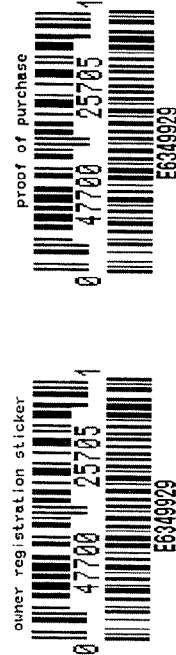
* INCLUDES 1 IN POUCH

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to insure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6349929

46 ORDER NO.
25705

23PR

5705 E6349929

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MODEL 700™ M24

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SERIAL NO.



E6349929

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9929

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/25/97	WJT
618	POLISH BARREL		3/25/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4</u> <u>4.5</u>	6-2-97	JW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-2-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>21</u>	6-2-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/12/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET	R- 73 L- 73 "	6/9/97 6/9/97	JW
	A) MALFUNCTIONS		"	JW
	B) PIERCED PRIMERS		"	JW
645	INSPECT FOR LIVE AMMO		6/9/97	NF
655	FINAL INSPECTION A) HEADSPACE		6/12/97	TRP
	B) TRIGGER PULL	<u>2.38</u> <u>2.29</u> <u>2.45</u> <u>2.50</u> <u>2.72</u>	6-11-97	CK
	C) FUNCTION		6/12/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349929

9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0953333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0946667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .134351

THE AMR FOR THIS RIFLE IS: 1.212

CENTROIDAL DISTANCES

Ø TO 1	.199023
1 TO 2	.366521
1 TO 3	.403113

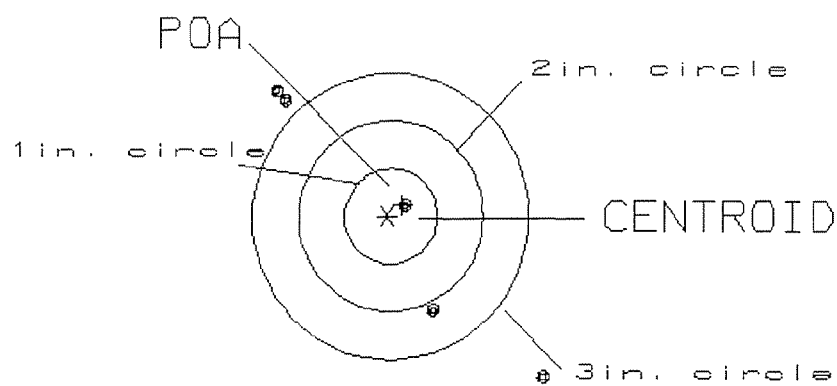
2
1 + <----POA
3

PATTERN #: 010
 POA TO CENTROID: .199
 MIN RADIUS : .218
 MEAN RADIUS : 1.417
 MAX RADIUS : 2.366
 CENTROID X : -.161
 CENTROID Y : -.117

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349929

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.90

1

VS= 2.97

1

GS= 4.15

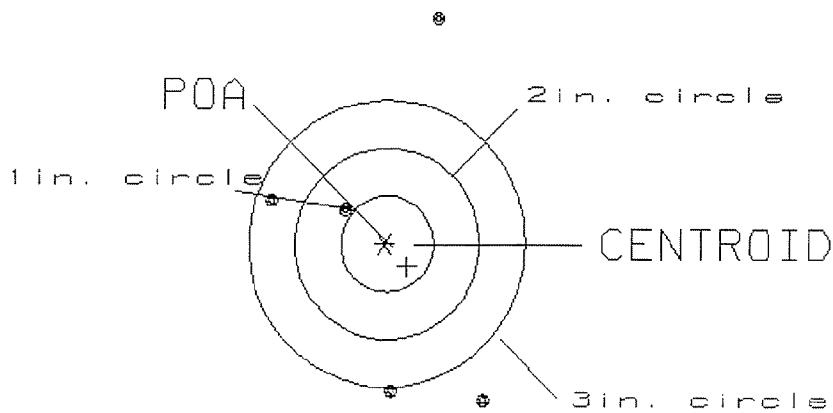
2

PATTERN #: 2
 POA TO CENTROID: .342
 MIN RADIUS : .532
 MEAN RADIUS : 1.565
 MAX RADIUS : 2.464
 CENTROID X : -.244
 CENTROID Y : .240

9 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.34

0

VS= 4.01

1

GS= 4.04

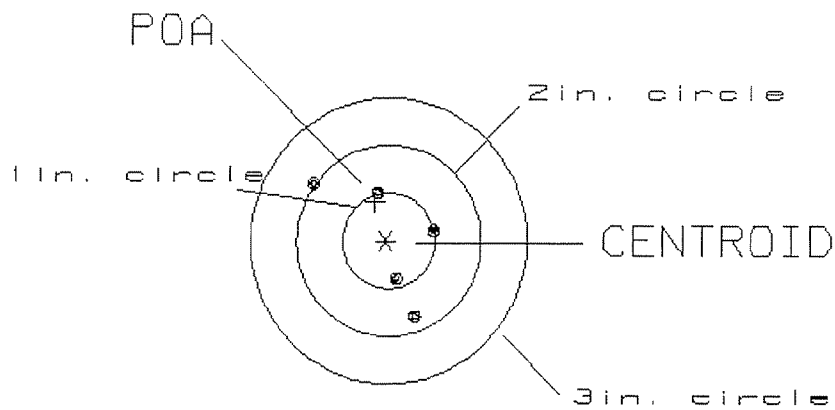
2

PATTERN #: 3
 POA TO CENTROID: .424
 MIN RADIUS : .399
 MEAN RADIUS : .653
 MAX RADIUS : .966
 CENTROID X : .119
 CENTROID Y : -.407

9 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.27

2

VS= 1.37

5

GS= 1.75

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349929

DATE 6-2-97

TESTER G.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.48	2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.50	2.54	
PULL #3	2.42	2.50	2.49	
PULL #4	2.50	2.49	2.26	
PULL #5	2.42	2.27	2.57	
TOTAL	12.25	12.24	12.06	
AVG.	2.45	2.448	2.412	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.75		
PULL #2	2.95	2.75		
PULL #3	2.90	2.99		
PULL #4	2.87	2.99		
PULL #5	2.93	2.92		
TOTAL	14.66	14.4		
AVG.	2.932	2.88		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.11		3.77
PULL #2	3.70	4.09		3.91
PULL #3	4.03	3.94		3.87
PULL #4	4.03	4.01		3.86
PULL #5	4.11	4.14		3.83
TOTAL	19.99	20.29		19.24
AVG.	3.998	4.058		3.848