

UPC



E6349931

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349931
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.48$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.164667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.507459$

THE AMR FOR THIS RIFLE IS: $.8317$

CENTROIDAL DISTANCES

0 TO 1	.991639
1 TO 2	.818081
1 TO 3	.797371

1

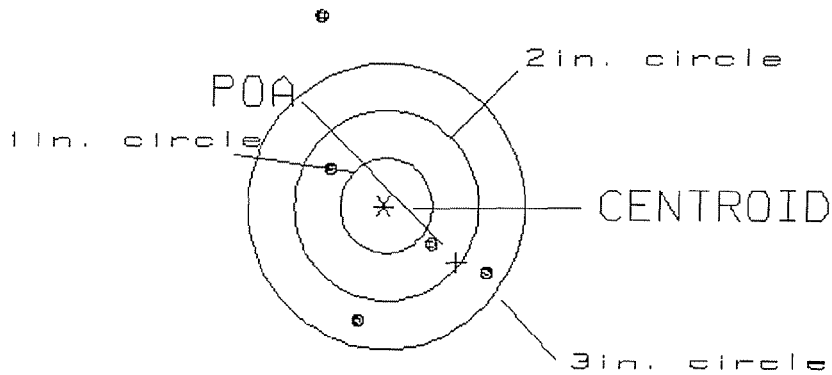
$3^2 +$ <----POA

PATTERN #: 1
 POA TO CENTROID: .992
 MIN RADIUS : .667
 MEAN RADIUS : 1.190
 MAX RADIUS : 2.100
 CENTROID X : -.788
 CENTROID Y : .602

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349931

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 3.17
 GS= 3.22

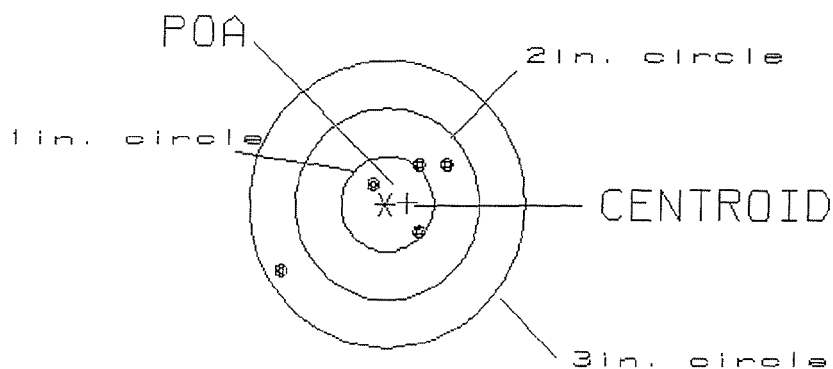
0
 2
 4

PATTERN #: 2
 POA TO CENTROID: .244
 MIN RADIUS : .247
 MEAN RADIUS : .668
 MAX RADIUS : 1.344
 CENTROID X : -.244
 CENTROID Y : -.009

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.79

2

VS= 1.10

4

GS= 2.07

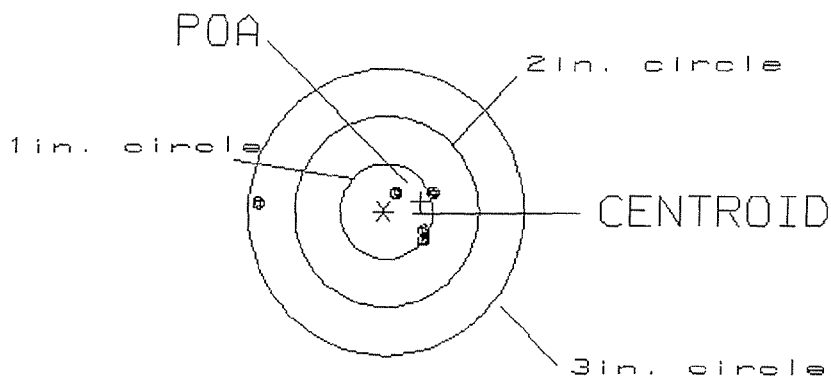
5

PATTERN #: 3
 POA TO CENTROID: .420
 MIN RADIUS : .247
 MEAN RADIUS : .637
 MAX RADIUS : 1.422
 CENTROID X : -.408
 CENTROID Y : -.099

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90

2

VS= .55

4

GS= 1.91

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349931

DATE 7-9-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.66	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.58	2.59	
PULL #3	2.63	2.68	2.53	
PULL #4	2.55	2.44	2.57	
PULL #5	2.62	2.52	2.54	
TOTAL	12.91	12.88	12.86	
AVG.	2.582	2.576	2.572	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.01	
PULL #2	2.98	2.97	
PULL #3	3.07	2.93	
PULL #4	2.95	3.04	
PULL #5	2.90	2.99	
TOTAL	14.9	14.94	
AVG.	2.98	2.988	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.11		3.99
PULL #2	4.01	4.16		4.08
PULL #3	3.97	4.04		4.03
PULL #4	3.98	3.85		4.09
PULL #5	3.88	4.08		4.01
TOTAL	19.84	20.24		20.2
AVG.	3.968	4.048		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349931

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

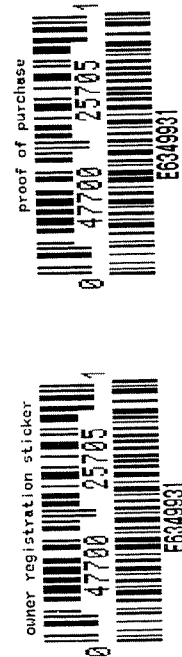
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>25</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.021</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-17-97	CR
	M) IRON SIGHT ALIGNMENT		7-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-17-97	CR
640	GALLERY TEST AND TARGET	R 75 L 75	8-13-97	KT
	A) MALFUNCTIONS		8-13-97	KT
	B) PIERCED PRIMERS		8-13-97	KT
645	INSPECT FOR LIVE AMMO		8-13-97	SW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.55</u> <u>2.60</u> <u>2.60</u> <u>2.58</u>	8-19-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Remington-Union.

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