

E6349933

REFERENCES

ORDER NO. 25705

BARREL LENGTH 24"

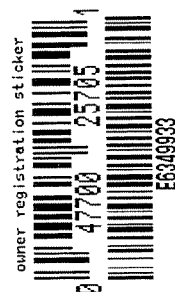
CAPACITY * 6

KINZINGER 1 1/2" CALIBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

Do Not Use

SERIAL NO



E6349933

ORDER 25705
MODEL 700TM M24
UPC



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MODEL 700TM M24
UPC



Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO
E6349933

46 ORDER NO.
25705

26PR

5705 E6349933

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123920

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG349933

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/11/97	WJT
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	6-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	6-10-97	CR
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/26/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/9/97	RP
	M) IRON SIGHT ALIGNMENT		6/9/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/9/97	RP
640	GALLERY TEST AND TARGET	<i>Windege</i> <u>L 68</u> <u>R 82</u>	6-25-97	TM
	A) MALFUNCTIONS		6-25-97	TM
	B) PIERCED PRIMERS		6-25-97	TM
645	INSPECT FOR LIVE AMMO		6-25-97	TAD
655	FINAL INSPECTION A) HEADSPACE		6/26/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.44</u> <u>2.31</u> <u>2.36</u> <u>2.39</u>	6-26-97	CR
	C) FUNCTION		6/26/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349933
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .227333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .135667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .264737

THE AMR FOR THIS RIFLE IS: .899

CENTROIDAL DISTANCES

0 TO 1	.293752
1 TO 2	.47828
1 TO 3	.244182

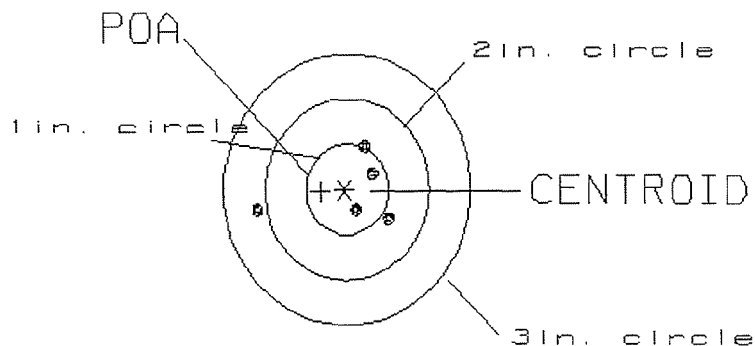
2
+ 1 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .294
 MIN RADIUS : .198
 MEAN RADIUS : .583
 MAX RADIUS : 1.160
 CENTROID X : .293
 CENTROID Y : .021

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349933

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.68
 VS= .83
 GS= 1.68

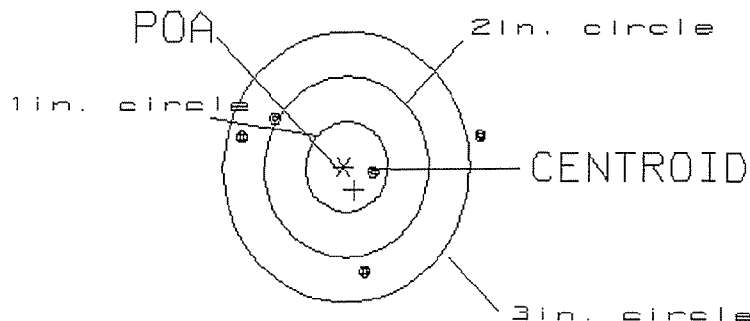
2
 4
 5

PATTERN #: 2
 POA TO CENTROID: .284
 MIN RADIUS : .315
 MEAN RADIUS : 1.109
 MAX RADIUS : 1.642
 CENTROID X : -.123
 CENTROID Y : .257

25 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.92
 VS= 1.75
 GS= 2.92

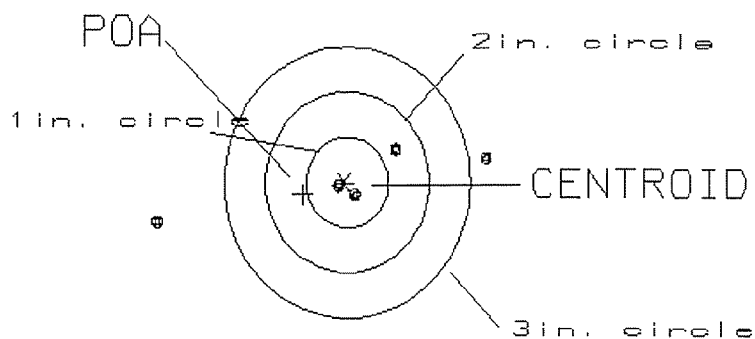
1
 1
 4

PATTERN #: 3
 POA TO CENTROID: .528
 MIN RADIUS : .112
 MEAN RADIUS : 1.005
 MAX RADIUS : 2.339
 CENTROID X : .512
 CENTROID Y : .129

25 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.04
 VS= .73
 GS= 4.09

2
 3
 3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349933DATE 6-4-97TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.20	2.37	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.57	2.43	
PULL #3	2.57	2.65	2.56	
PULL #4	2.45	2.58	2.44	
PULL #5	2.49	2.60	2.49	
TOTAL	12.2	12.77	12.36	
AVG.	2.44	2.554	2.472	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.85	3.02	
PULL #2	2.86	2.96	
PULL #3	2.79	2.98	
PULL #4	3.02	2.94	
PULL #5	2.86	2.94	
TOTAL	14.38	14.84	
AVG.	2.876	2.968	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.92		4.13
PULL #2	4.08	3.89		4.11
PULL #3	4.03	3.98		4.11
PULL #4	4.06	3.94		4.04
PULL #5	4.01	3.91		4.14
TOTAL	20.1	19.64		20.53
AVG.	4.02	3.928		4.106