

UPC



E6349935

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349935
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .097
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .160667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .187677

THE AMR FOR THIS RIFLE IS: .8997

CENTROIDAL DISTANCES

0 TO 1	.139291
1 TO 2	.0436005
1 TO 3	.15103

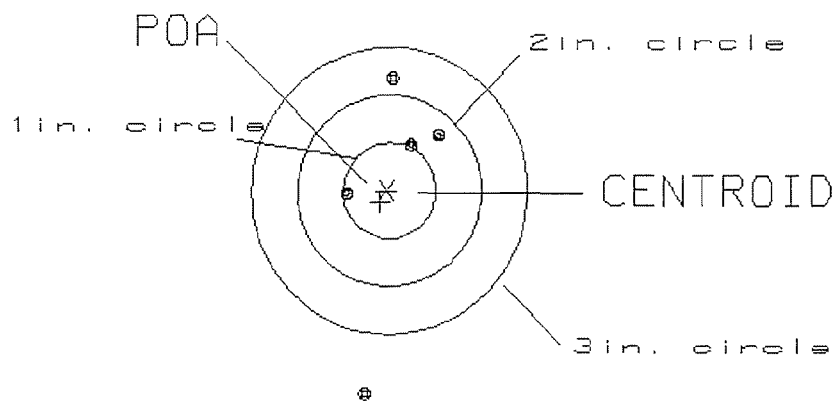
$\bar{x}^3$ <----POA

PATTERN #: 1
 POA TO CENTROID: .139
 MIN RADIUS : .494
 MEAN RADIUS : 1.008
 MAX RADIUS : 2.133
 CENTROID X : .069
 CENTROID Y : .121

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349935

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.00

1

VS= 3.29

3

GS= 3.29

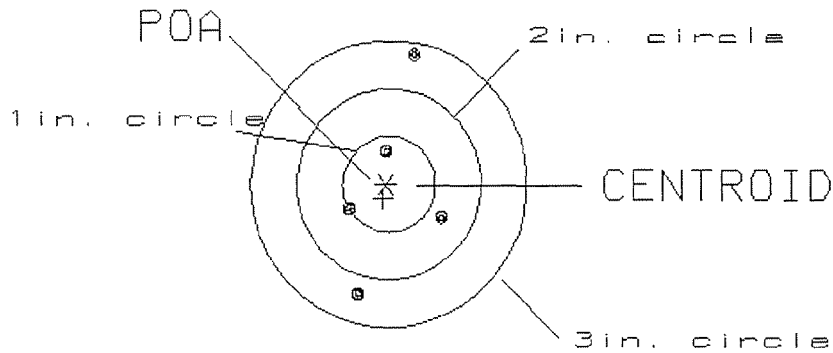
4

PATTERN #: 2
 POA TO CENTROID: .151
 MIN RADIUS : .369
 MEAN RADIUS : .808
 MAX RADIUS : 1.355
 CENTROID X : .034
 CENTROID Y : .147

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349935

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.01
 US= 2.44
 GS= 2.50

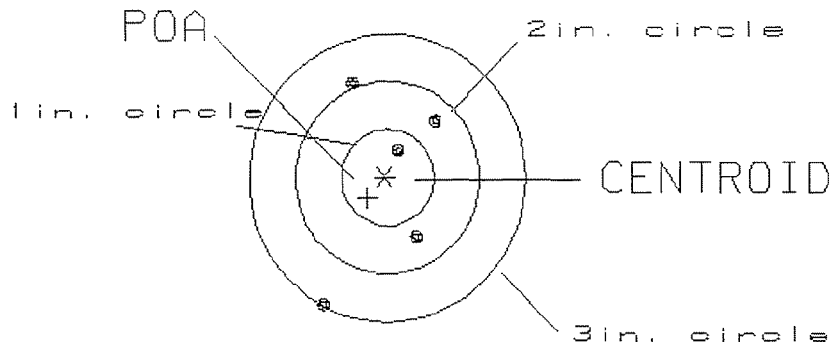
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .285
 MIN RADIUS : .344
 MEAN RADIUS : .883
 MAX RADIUS : 1.501
 CENTROID X : .188
 CENTROID Y : .214

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349935

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.27

1

US= 2.30

3

GS= 2.34

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349935
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .179667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0916667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2017

THE AMR FOR THIS RIFLE IS: 1.373

CENTROIDAL DISTANCES

0 TO 1 .627472
1 TO 2 .929594
1 TO 3 1.07082

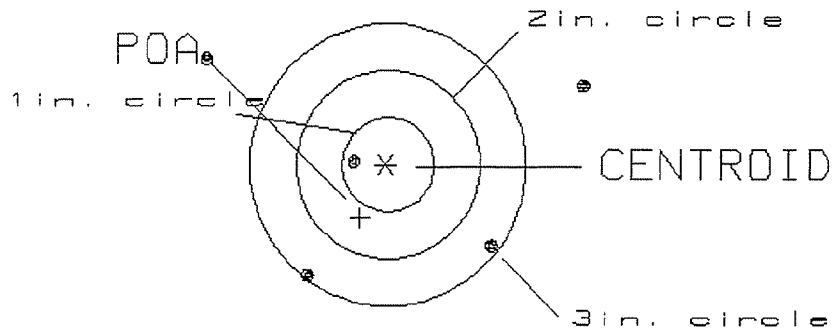
1
+ <----POA
2
3

PATTERN #: 1
 POA TO CENTROID: .627
 MIN RADIUS : .366
 MEAN RADIUS : 1.535
 MAX RADIUS : 2.268
 CENTROID X : .275
 CENTROID Y : .564

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349935

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.04
 VS= 2.26
 GS= 4.05

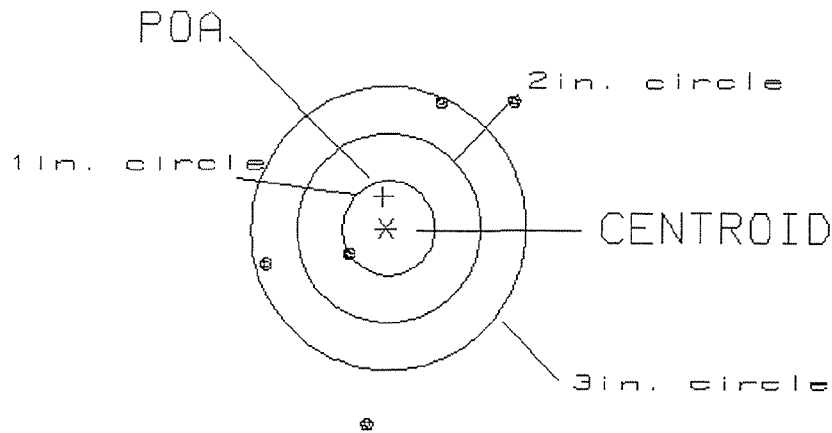
1
 1
 3

PATTERN #: 2
 POA TO CENTROID: .335
 MIN RADIUS : .527
 MEAN RADIUS : 1.469
 MAX RADIUS : 2.060
 CENTROID X : .031
 CENTROID Y : -.333

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349935

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.63
 VS= 3.42
 GS= 3.74

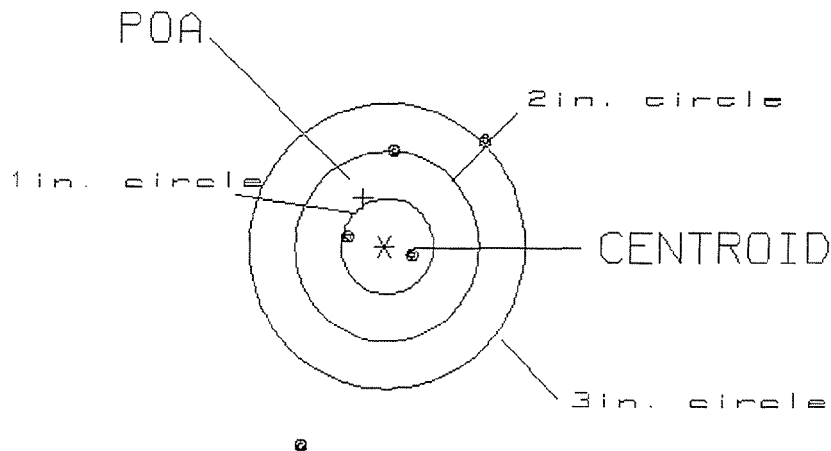
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .557
 MIN RADIUS : .299
 MEAN RADIUS : 1.114
 MAX RADIUS : 2.300
 CENTROID X : .233
 CENTROID Y : -.506

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349935

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04

2

VS= 3.16

2

GS= 3.78

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349935

DATE 7-7-97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.51	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.54	2.52		
PULL #3	2.52	2.52	2.28		
PULL #4	2.50	2.46	2.80		
PULL #5	2.51	2.50	2.20		
TOTAL	12.67	12.53	12.9		
AVG.	2.534	2.506	2.58		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.94	2.89		
PULL #2	2.90	2.86		
PULL #3	2.97	2.86		
PULL #4	2.96	2.85		
PULL #5	2.88	2.92		
TOTAL	14.65	14.38		
AVG.	2.93	2.876		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.21		3.98
PULL #2	4.03	4.08		3.99
PULL #3	3.95	4.12		3.94
PULL #4	3.83	3.82		4.01
PULL #5	3.93	4.09		4.07
TOTAL	19.86	20.32		19.99
AVG.	3.972	4.069		3.998

F6349935

MOD. _____ GA. _____ GUN _____
CAL. _____ # _____

#	DATE	MALFUNCTION/DEFECT	ASSEM.
TEST			#
	1st		
TRAP TM	8/19/99	Closes HARD SOMETIMES (SHAVES BRASS ON SHELL) EJECTOR	
	2nd		
		TRUCK #2	
	3rd		
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG349935

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	WJT
618	POLISH BARREL		3/21/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

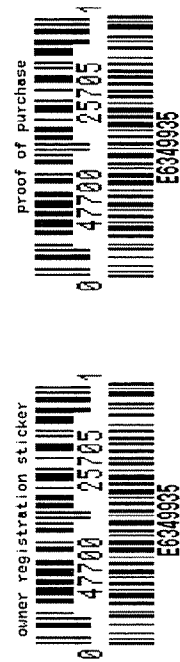
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0205</u> <u>.021</u> <u>.022</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 52 L 98	8/13/97 8-19-97	9W TM
	A) MALFUNCTIONS		8/13/97 8-19-97	9W TM
	B) PIERCED PRIMERS		8/13/97 8-19-97	9W TM
645	INSPECT FOR LIVE AMMO		8/13/97 8-19-97	KT THD
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.65</u> <u>2.55</u> <u>2.50</u> <u>2.52</u> <u>2.49</u>	8-20-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349935

46 ORDER NO.
25705

26WR

5705 E6349935



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349935