

UPC



E6349938

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349938
20 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .276
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.081
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .28764
THE AMR FOR THIS RIFLE IS: 1.179

CENTROIDAL DISTANCES

Ø TO	1	.279946
1 TO	2	.694487
1 TO	3	.437595

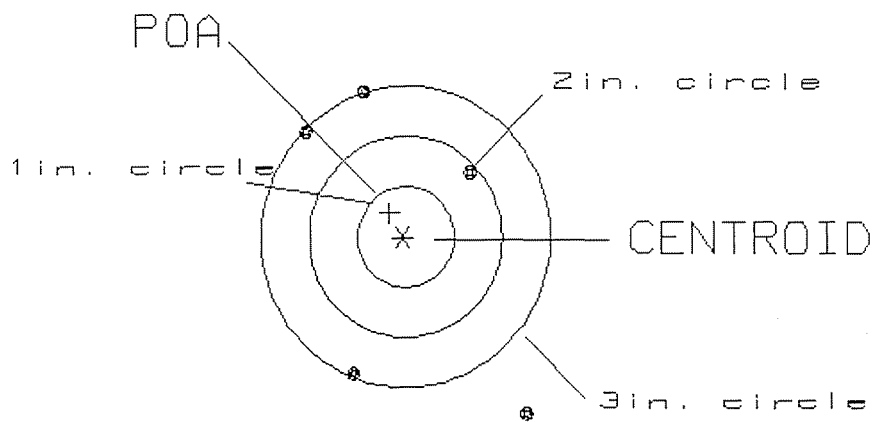
2
+ <----POA
1
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .280
 MIN RADIUS : .900
 MEAN RADIUS : 1.479
 MAX RADIUS : 2.175
 CENTROID X : .139
 CENTROID Y : -.243

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

0

VS= 3.14

1

GS= 3.59

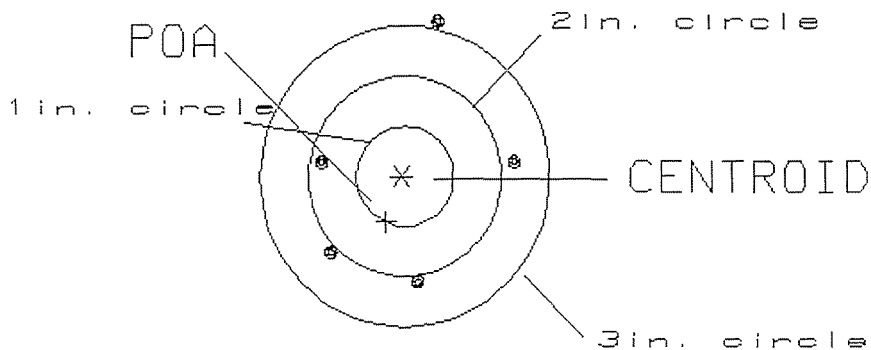
4

PATTERN #: C 2 C
 POA TO CENTROID: .480
 MIN RADIUS : .845
 MEAN RADIUS : 1.143
 MAX RADIUS : 1.565
 CENTROID X : .165
 CENTROID Y : .451

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97
 VS= 2.54
 GS= 2.58

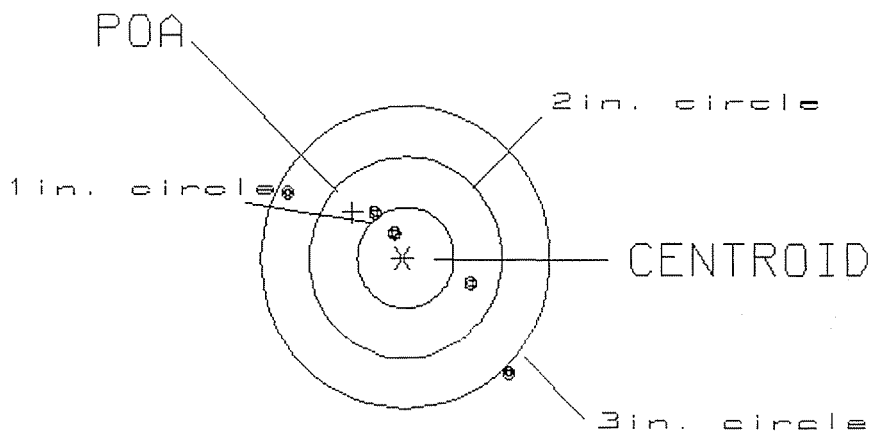
0
 1
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .691
 MIN RADIUS : .274
 MEAN RADIUS : .914
 MAX RADIUS : 1.553
 CENTROID X : .524
 CENTROID Y : -.451

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE "

HS= 2.27
 VS= 1.80
 GS= 2.90

1
 3
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349938
14 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.163667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.117$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.201186$

THE AMR FOR THIS RIFLE IS: 1.361

CENTROIDAL DISTANCES

0	TO	1	.264706
1	TO	2	.506235
1	TO	3	.237261

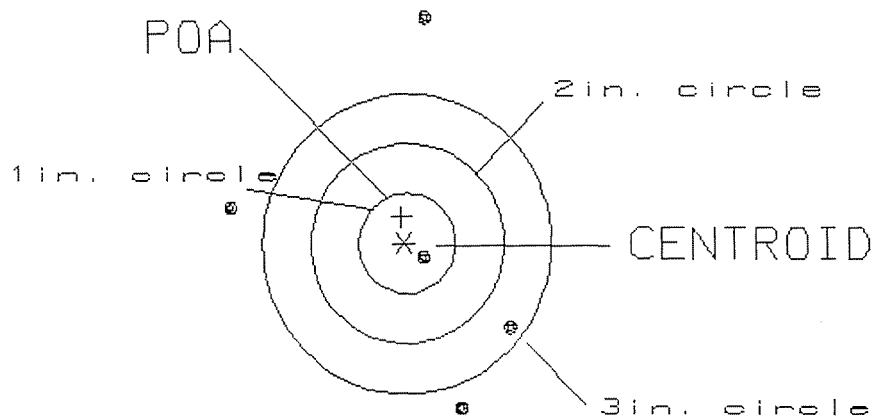
2 3+ <----POA
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .265
 MIN RADIUS : .191
 MEAN RADIUS : 1.481
 MAX RADIUS : 2.269
 CENTROID X : .030
 CENTROID Y : -.263

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.90

1

VS= 3.67

1

GS= 3.89

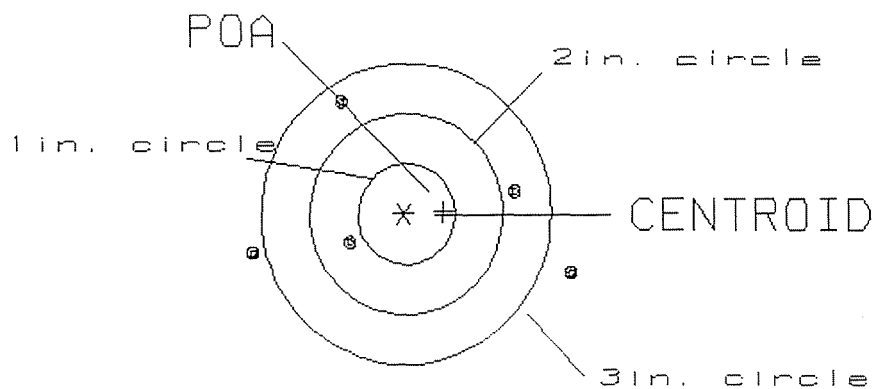
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .413
 MIN RADIUS : .654
 MEAN RADIUS : 1.305
 MAX RADIUS : 1.804
 CENTROID X : -.413
 CENTROID Y : -.018

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 1.67

1

GS= 3.33

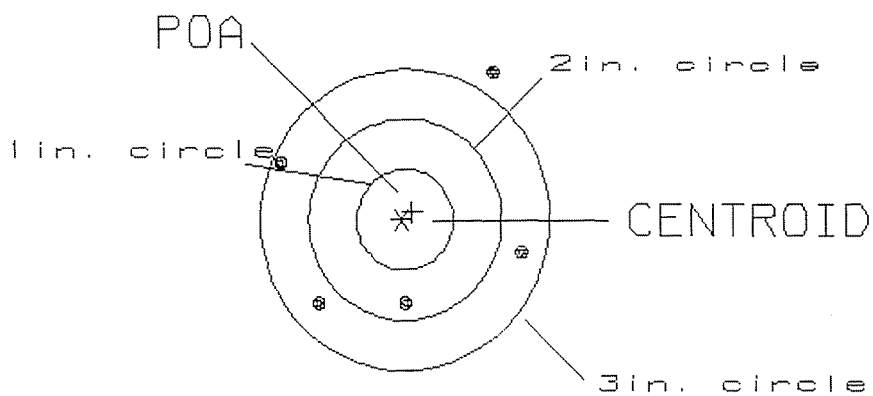
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .129
 MIN RADIUS : .822
 MEAN RADIUS : 1.298
 MAX RADIUS : 1.735
 CENTROID X : -.108
 CENTROID Y : -.070

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349938

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52

0

VS= 2.30

1

GS= 2.95

4

GUN SERIAL #

E634 9938

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	11/7/97	DB
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	11/7/97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.024</u>	11/7/97	DB
	J) ASSEMBLE STOCK		11-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-5-97	CR
	M) IRON SIGHT ALIGNMENT		11-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-5-97	CR
640	GALLERY TEST AND TARGET	L 41 R 89	11/14/97 PB 11-20-97 DB	
	A) MALFUNCTIONS		11/14/97 PB 11-20-97 DB	
	B) PIERCED PRIMERS		11/14/97 PB 11-20-97 DB	
645	INSPECT FOR LIVE AMMO		11/14/97 11-20-97	PTM DB DE
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CIC
	B) TRIGGER PULL	<u>2.49</u> <u>2.48</u> <u>2.41</u> <u>2.45</u> <u>2.36</u>	11-5-97	CR
	C) FUNCTION		12-4-97	CIC
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349938

DATE 10-30-97

TESTER TMA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.48	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.47	2.49	
PULL #3	2.31	2.38	2.48	
PULL #4	2.33	2.43	2.46	
PULL #5	2.39	2.53	2.56	
TOTAL	11.76	12.29	12.54	
AVG.	2.35	2.45	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.15	
PULL #2	3.18	3.27	
PULL #3	2.98	3.24	
PULL #4	3.19	3.13	
PULL #5	3.10	3.23	
TOTAL	15.57	16.02	
AVG.	3.11	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.19		4.17
PULL #2	4.12	4.00		4.09
PULL #3	4.03	4.06		4.04
PULL #4	4.17	4.11		3.99
PULL #5	4.15	4.11		3.96
TOTAL	20.68	20.47		20.25
AVG.	4.13	4.09		4.05

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6349938

owner registration sticker



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Do Not Use

SERIAL NO.



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ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 E6349938