

UPC



E6349939

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY *** 6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349939
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .075
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.052
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0912634

THE AMR FOR THIS RIFLE IS: 1.117

CENTROIDAL DISTANCES

Ø TO	1	.145344
1 TO	2	.327365
1 TO	3	.158808

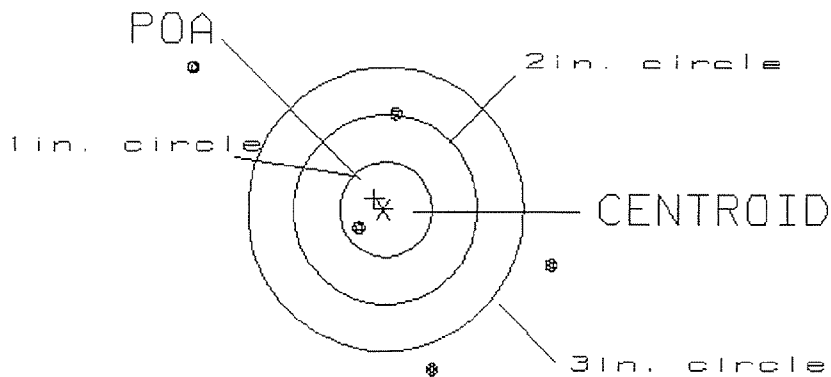
$\begin{matrix} 2 \\ + \\ 1 \end{matrix} 3$ <----POA

PATTERN #: 1
 POA TO CENTROID: .146
 MIN RADIUS : .384
 MEAN RADIUS : 1.504
 MAX RADIUS : 2.526
 CENTROID X : .095
 CENTROID Y : -.110

15 Aug 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.86

1

VS= 3.11

2

GS= 4.37

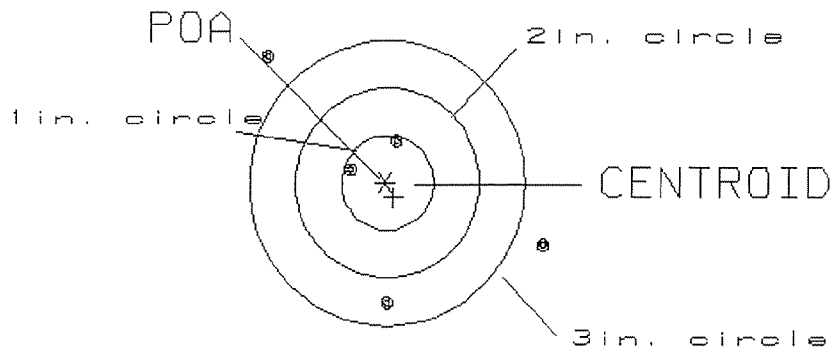
2

PATTERN #: 2
 POA TO CENTROID: .183
 MIN RADIUS : .440
 MEAN RADIUS : 1.157
 MAX RADIUS : 1.850
 CENTROID X : -.093
 CENTROID Y : .158

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.99

2

VS= 2.50

2

GS= 3.50

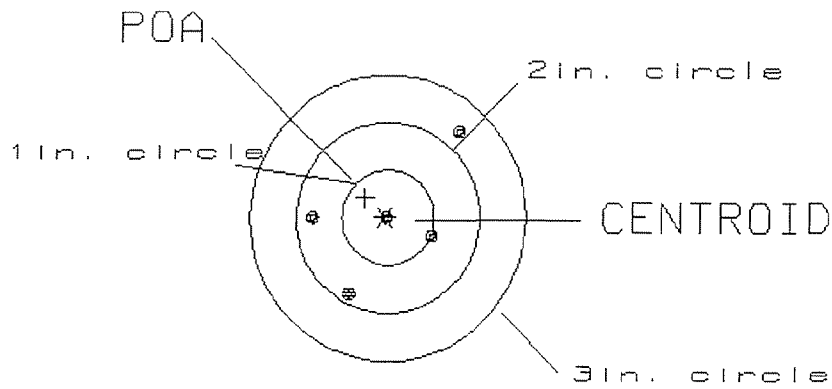
3

PATTERN #: 3
 POA TO CENTROID: .302
 MIN RADIUS : .047
 MEAN RADIUS : .691
 MAX RADIUS : 1.208
 CENTROID X : .223
 CENTROID Y : -.204

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56
 VS= 1.72
 GS= 2.12

2
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349939

DATE 7-30-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.69	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.73	2.45		
PULL #3	2.55	2.62	2.42		
PULL #4	2.55	2.73	2.53		
PULL #5	2.53	2.58	2.40		
TOTAL	12.59	13.35	12.24		
AVG.	2.518	2.670	2.448		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	2.98		
PULL #2	3.06	3.20		
PULL #3	3.20	3.24		
PULL #4	3.20	3.30		
PULL #5	3.25	3.26		
TOTAL	15.84	15.98		
AVG.	3.168	3.196		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.15		4.10
PULL #2	4.20	4.36		4.02
PULL #3	4.33	4.25		4.16
PULL #4	4.25	4.30		3.95
PULL #5	4.19	4.29		4.13
TOTAL	21.08	21.35		20.36
AVG.	4.216	4.270		4.072

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349939

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

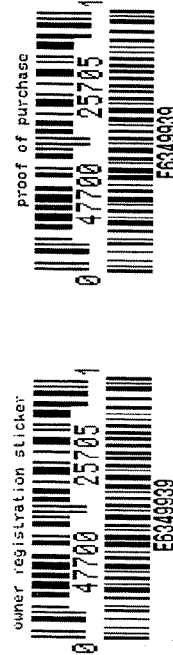
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>3^s</u> <u>4</u>	7-31-97	SW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2^s</u> <u>3</u>	7-31-97	SW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>22^s</u>	7-31-97	SW
	J) ASSEMBLE STOCK		7-30-97	CK
	K) ASSEMBLE SWIVEL STUDS		8 27 97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CK
	M) IRON SIGHT ALIGNMENT		7-30-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CK
640	GALLERY TEST AND TARGET	Win: L <u>84</u> R <u>66</u>	8/5/97	TM
	A) MALFUNCTIONS		8/5/97	TM
	B) PIERCED PRIMERS		8/5/97	TM
645	INSPECT FOR LIVE AMMO		8/5/97	T-D
655	FINAL INSPECTION A) HEADSPACE		8 27 97	RP
	B) TRIGGER PULL	<u>2.31</u> <u>2.36</u> <u>2.31</u> <u>2.37</u> <u>2.38</u>	8-21-97	CK
	C) FUNCTION		8 27 97	RP
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to ensure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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48
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