

UPC



E6349940

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*1 INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349940
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .144
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .164667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .218749

THE AMR FOR THIS RIFLE IS: 1.057

CENTROIDAL DISTANCES

0 TO 1	.269017
1 TO 2	.8592
1 TO 3	.344884

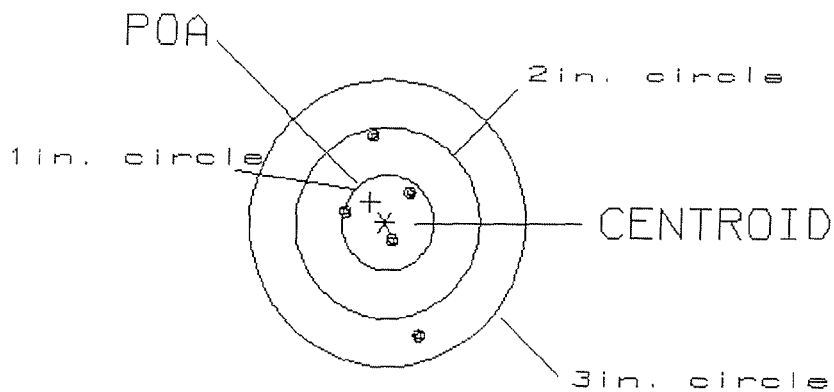
2
43 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .269
 MIN RADIUS : .199
 MEAN RADIUS : .636
 MAX RADIUS : 1.182
 CENTROID X : .159
 CENTROID Y : -.217

25 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349940

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .74
 VS= 2.10
 GS= 2.14

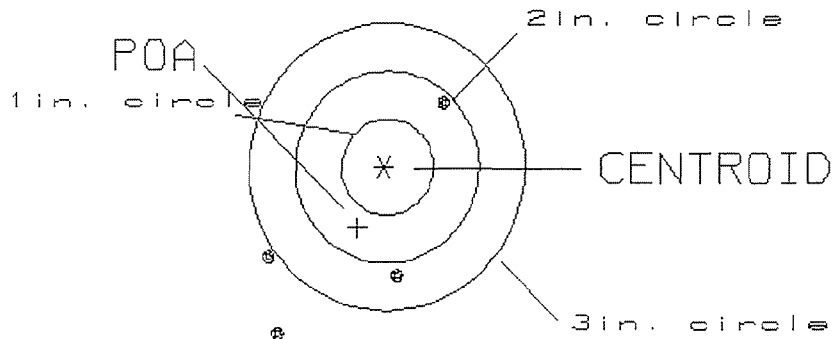
3
 4
 5

PATTERN #: 2
 POA TO CENTROID: .696
 MIN RADIUS : .909
 MEAN RADIUS : 1.890
 MAX RADIUS : 3.648
 CENTROID X : .291
 CENTROID Y : .632

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.03
 VS= 4.96
 GS= 5.76

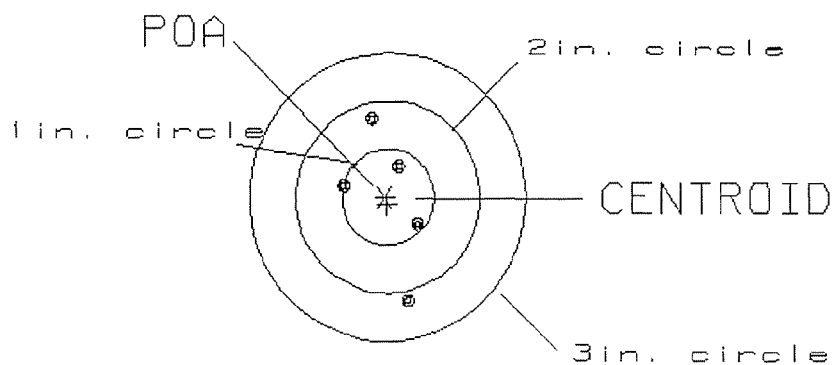
0
 1
 2

PATTERN #: 3
 POA TO CENTROID: .081
 MIN RADIUS : .366
 MEAN RADIUS : .644
 MAX RADIUS : 1.060
 CENTROID X : -.018
 CENTROID Y : .079

25 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .84

2

VS= 1.84

4

GS= 1.90

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E 6349946

DATE 7-31-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.62	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.64	2.59		
PULL #3	2.39	2.69	2.53		
PULL #4	2.51	2.47	2.49		
PULL #5	2.56	2.67	2.60		
TOTAL	12.60	13.09	12.81		
AVG.	2.52	2.62	2.56		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.94		
PULL #2	3.00	2.97		
PULL #3	2.99	2.83		
PULL #4	2.95	3.00		
PULL #5	2.84	2.92		
TOTAL	14.76	14.66		
AVG.	2.95	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.97		3.99
PULL #2	3.88	3.91		3.93
PULL #3	3.99	3.92		4.03
PULL #4	3.94	3.88		3.83
PULL #5	3.80	3.81		4.06
TOTAL	19.64	19.54		19.84
AVG.	3.93	3.91		3.97

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349940

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

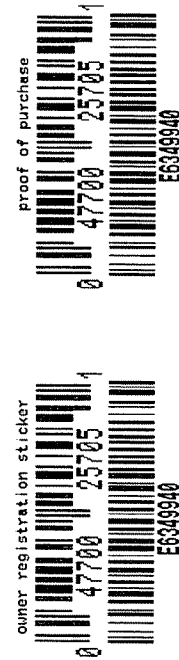
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-1-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-1-97	CR
	M) IRON SIGHT ALIGNMENT		8-1-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-1-97	CR
640	GALLERY TEST AND TARGET	M 89 L 61	8-25-97	KT
	A) MALFUNCTIONS		8-25-97	KT
	B) PIERCED PRIMERS		8-25-97	KT
645	INSPECT FOR LIVE AMMO		8-25-97	JW
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CR
	B) TRIGGER PULL	<u>2.61</u> <u>2.68</u> <u>2.65</u> <u>2.51</u> <u>2.68</u>	9/9/97	TM
	C) FUNCTION		9-10-97	CR
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349940	ORDER NO. 25705
15DR	

5705 E6349940



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MODEL 700™ M24

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