

UPC



E6349942

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349942

21 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.022

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.100667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .103043

THE AMR FOR THIS RIFLE IS: 1.1

CENTROIDAL DISTANCES

0 TO 1 .135831

1 TO 2 .26162

1 TO 3 .180569

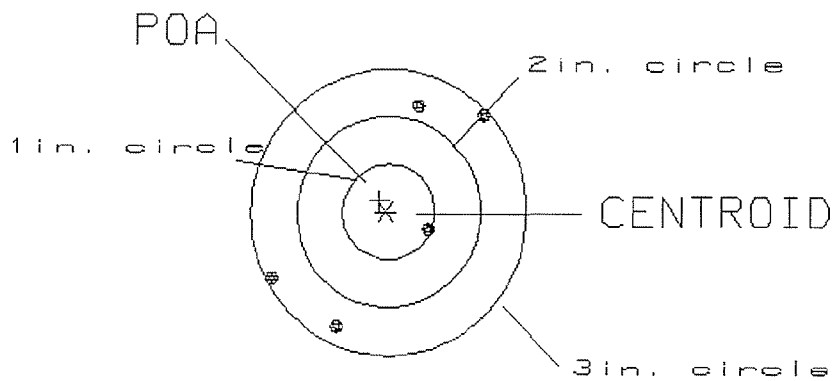
2₊
1
3 <----POA

PATTERN #: 1
 POA TO CENTROID: .136
 MIN RADIUS : .461
 MEAN RADIUS : 1.167
 MAX RADIUS : 1.472
 CENTROID X : .069
 CENTROID Y : -.117

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349942

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.34
 VS= 2.26
 GS= 2.90

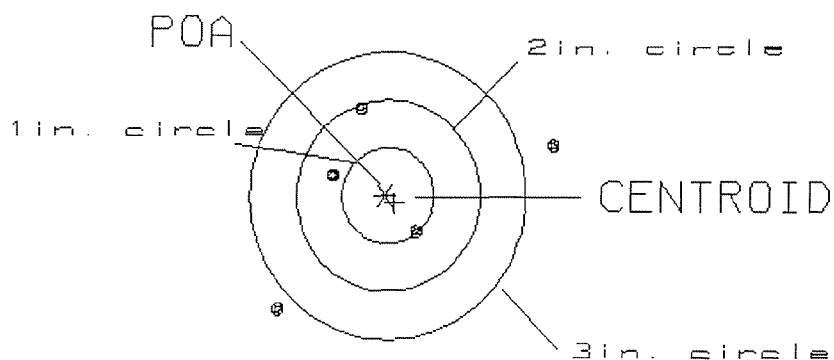
1
 1
 5

PATTERN #: 2
 POA TO CENTROID: .130
 MIN RADIUS : .531
 MEAN RADIUS : 1.138
 MAX RADIUS : 1.885
 CENTROID X : -.102
 CENTROID Y : .081

21 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.06

0

VS= 2.04

3

GS= 3.49

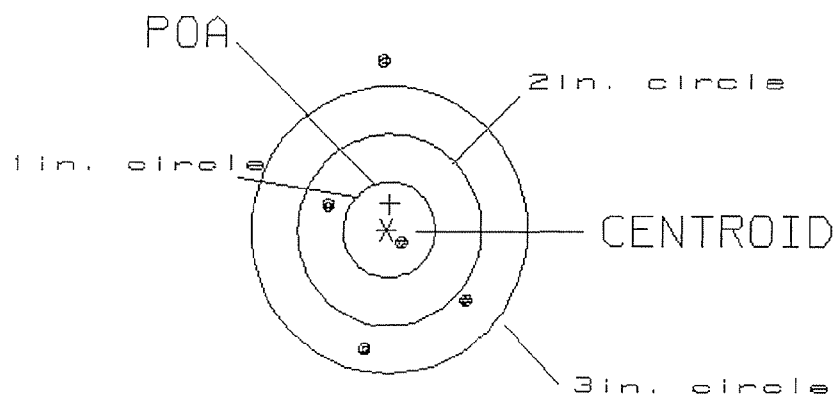
3

PATTERN #: 3
 POA TO CENTROID: .268
 MIN RADIUS : .222
 MEAN RADIUS : .996
 MAX RADIUS : 1.747
 CENTROID X : -.033
 CENTROID Y : -.266

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349942

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 VS= 2.94
 GS= 2.95

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349942

DATE 7-29-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.48	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.45	2.35	
PULL #3	2.41	2.43	2.53	
PULL #4	2.43	2.44	2.45	
PULL #5	2.41	2.40	2.56	
TOTAL	12.09	12.20	12.45	
AVG.	2.418	2.440	2.490	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.08	
PULL #2	2.91	3.13	
PULL #3	3.09	3.13	
PULL #4	3.06	3.05	
PULL #5	3.16	3.10	
TOTAL	15.33	15.49	
AVG.	3.066	3.098	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.14		4.11
PULL #2	4.16	4.16		3.96
PULL #3	3.90	3.97		3.93
PULL #4	4.15	4.09		4.07
PULL #5	4.14	4.18		3.99
TOTAL	20.53	20.54		20.06
AVG.	4.106	4.108		4.012

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6349942

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

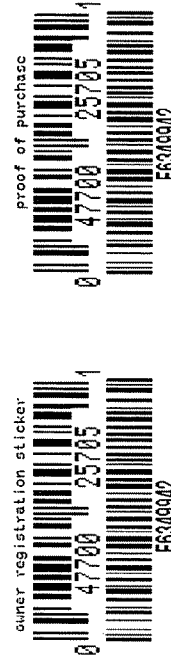
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.021</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-31-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-27-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CK
	M) IRON SIGHT ALIGNMENT		7-31-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CK
640	GALLERY TEST AND TARGET	WIN: <u>L 25</u> <u>R 25</u>	8-21-97	TM
	A) MALFUNCTIONS		8-21-97	TM
	B) PIERCED PRIMERS		8-21-97	TM
645	INSPECT FOR LIVE AMMO		8-21-97	TRD
655	FINAL INSPECTION A) HEADSPACE		8-27-97	RP
	B) TRIGGER PULL	<u>2.71</u> <u>2.76</u> <u>2.75</u> <u>2.77</u> <u>2.70</u>	8/24/97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO



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MODEL 700™ M24
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VERY IMPORTANT
Inclusion - Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Mark Registered Marque Deposited

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46
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