

UPC



E6349943

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349943
26 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0823333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0713333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.108937$

THE AMR FOR THIS RIFLE IS: 1.261

CENTROIDAL DISTANCES

0	TO	1	.243578
1	TO	2	.38421
1	TO	3	.559732

$^3_2 + ^1$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

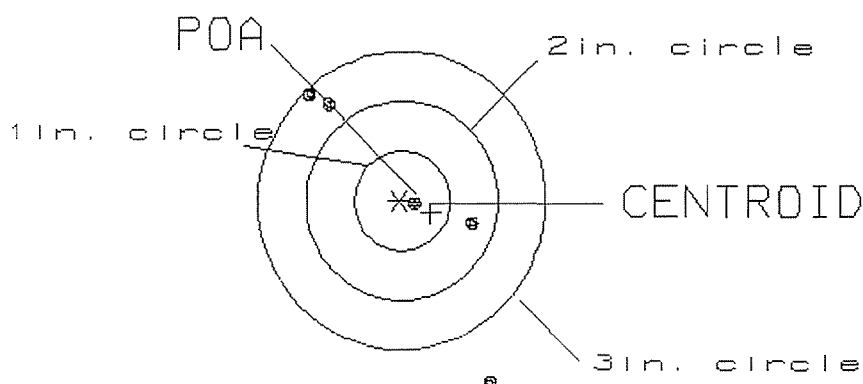
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .352
 MIN RADIUS : .179
 MEAN RADIUS : 1.120
 MAX RADIUS : 2.006
 CENTROID X : -.329
 CENTROID Y : .127

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.91
 VS= 2.63
 GS= 3.42

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

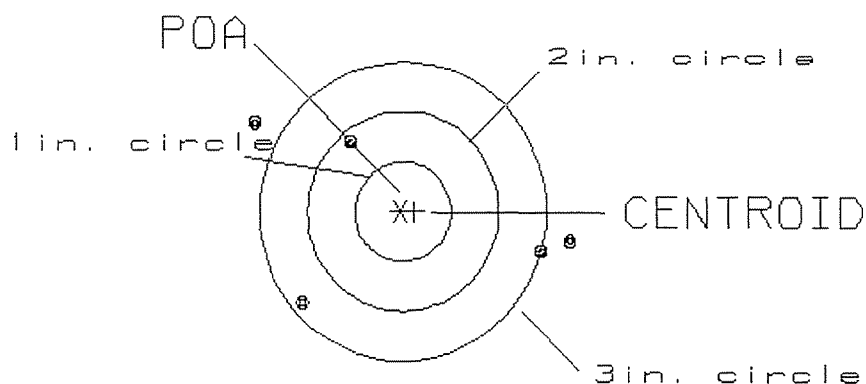
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .147
 MIN RADIUS : .894
 MEAN RADIUS : 1.452
 MAX RADIUS : 1.761
 CENTROID X : -.147
 CENTROID Y : .004

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

VS= 1.74

1

GS= 3.46

3

REMINGTON CENTERFIRE ACCURACY TEST

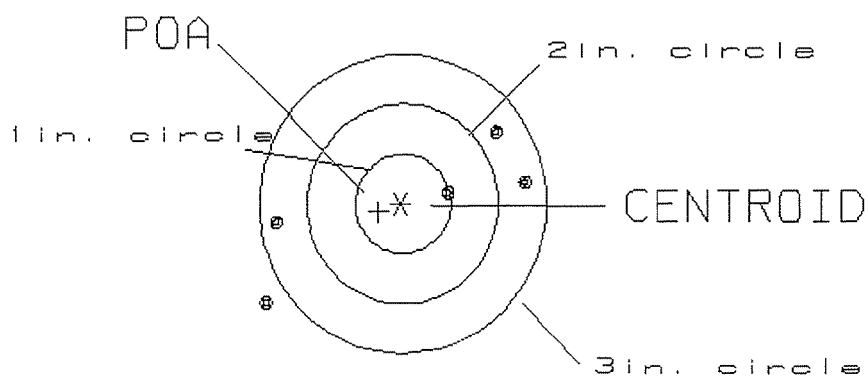
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .243
 MIN RADIUS : .482
 MEAN RADIUS : 1.211
 MAX RADIUS : 1.731
 CENTROID X : .229
 CENTROID Y : .083

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.74
 VS= 1.68
 GS= 2.97

1
 1
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349943
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .056
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0956667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .110852

THE AMR FOR THIS RIFLE IS: 1.392

CENTROIDAL DISTANCES

0 TO 1	.233266
1 TO 2	.546879
1 TO 3	.517097

3 + 1 <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

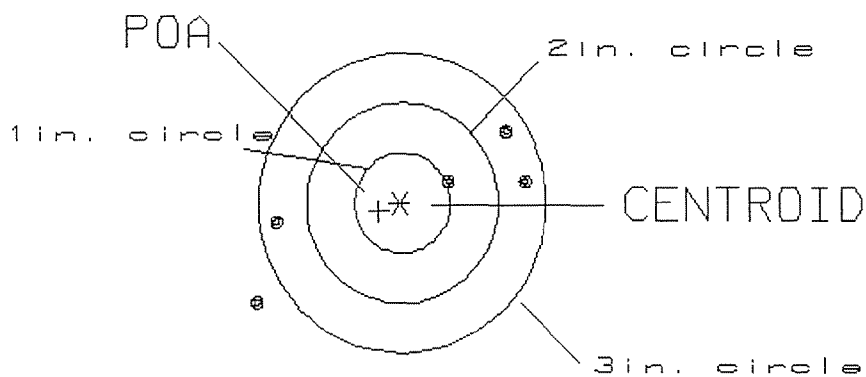
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .233
 MIN RADIUS : .470
 MEAN RADIUS : 1.255
 MAX RADIUS : 1.817
 CENTROID X : .218
 CENTROID Y : .083

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.81
 VS= 1.79
 GS= 3.14

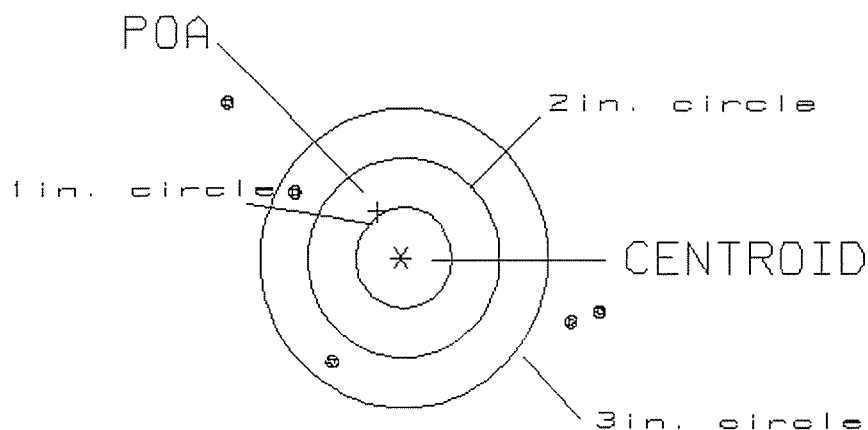
1
 1
 4

PATTERN #: 2
 POA TO CENTROID: .526
 MIN RADIUS : 1.278
 MEAN RADIUS : 1.804
 MAX RADIUS : 2.437
 CENTROID X : .249
 CENTROID Y : -.463

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.88

0

VS= 2.64

0

GS= 4.45

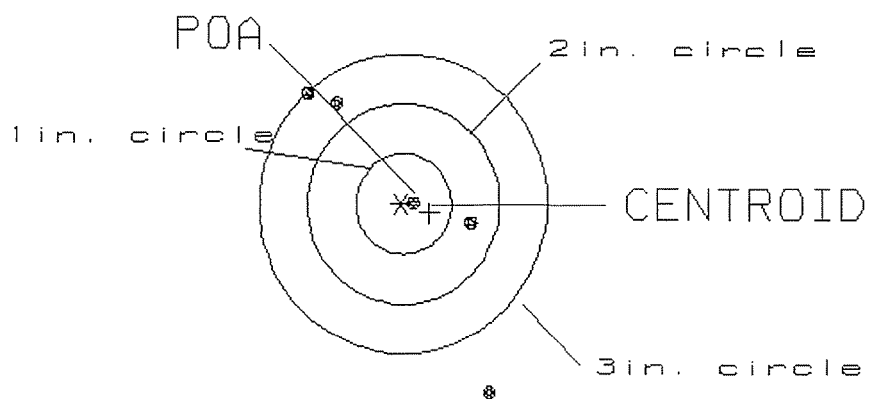
2

PATTERN #: 3
 POA TO CENTROID: .313
 MIN RADIUS : .099
 MEAN RADIUS : 1.118
 MAX RADIUS : 2.053
 CENTROID X : -.299
 CENTROID Y : .093

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349943

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= 2.92
 GS= 3.48

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6349943
DATE 8-1-97
TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.59	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.72	2.60	
PULL #3	2.69	2.78	2.52	
PULL #4	2.67	2.72	2.56	
PULL #5	2.70	2.70	2.54	
TOTAL	13.39	13.51	12.78	
AVG.	2.678	2.702	2.556	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	2.80	
PULL #2	3.01	3.02	
PULL #3	3.14	2.97	
PULL #4	3.08	3.13	
PULL #5	3.17	3.12	
TOTAL	15.48	15.04	
AVG.	3.096	3.008	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.97		4.11
PULL #2	4.04	4.00		3.97
PULL #3	3.99	4.05		3.97
PULL #4	4.02	3.73		3.92
PULL #5	4.03	3.94		4.02
TOTAL	20.14	19.69		19.99
AVG.	4.028	3.938		3.998

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6349943

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-5-97	A
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	8-5-97	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.023</u>	8-5-97	A
	J) ASSEMBLE STOCK		8-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/8/97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-97	CR
	M) IRON SIGHT ALIGNMENT		8-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-4-97	CR
640	GALLERY TEST AND TARGET	R 77 L 75	8/25/97	WB
	A) MALFUNCTIONS		8/25/97	WB
	B) PIERCED PRIMERS		8/25/97	WB
645	INSPECT FOR LIVE AMMO		8/25/97	WB
655	FINAL INSPECTION A) HEADSPACE		9/8/97	RP
	B) TRIGGER PULL	<u>2.72</u> <u>2.70</u> <u>2.60</u> <u>2.53</u> <u>2.53</u>	9-6-97	C/K
	C) FUNCTION		9/8/97	TCP
660	PACK			

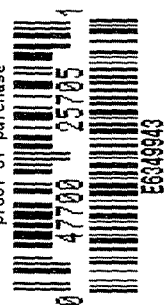
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

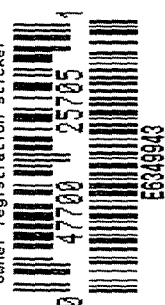
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO.



E6349943

ORDER 25705
MODEL 700™ M24
UPC



01 47700 1 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349943

46

ORDER NO.

25705



5705 E6349943

15DR