

UPC



E6349944

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349944
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0916667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.518667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.526705$

THE AMR FOR THIS RIFLE IS: 1.232

CENTROIDAL DISTANCES

Ø TO	1	.84046
1 TO	2	.450405
1 TO	3	.873227

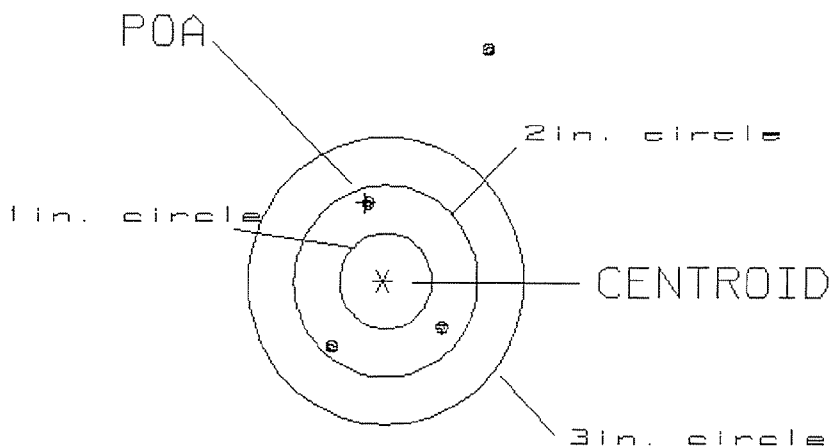
 + <----POA
 3 2
 1

PATTERN #: 1
 POA TO CENTROID: .840
 MIN RADIUS : .801
 MEAN RADIUS : 1.508
 MAX RADIUS : 2.693
 CENTROID X : .193
 CENTROID Y : -.818

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349944

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.04

0

VS= 4.52

3

GS= 4.96

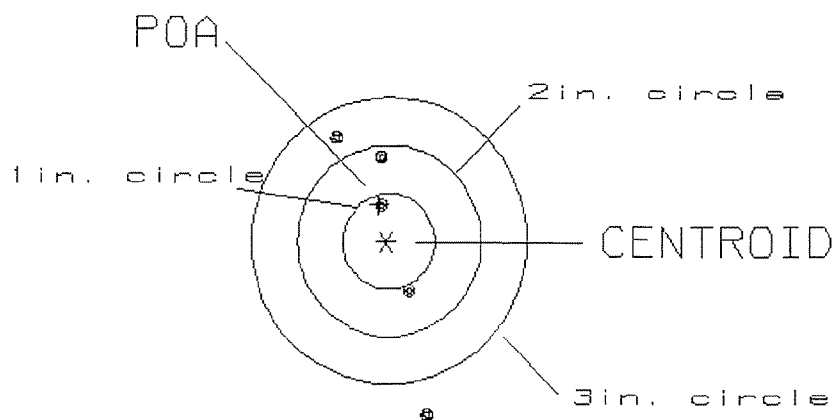
3

PATTERN #: 2
 POA TO CENTROID: .390
 MIN RADIUS : .347
 MEAN RADIUS : .982
 MAX RADIUS : 1.872
 CENTROID X : .080
 CENTROID Y : -.382

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349944

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .98

1

VS= 2.90

3

GS= 3.06

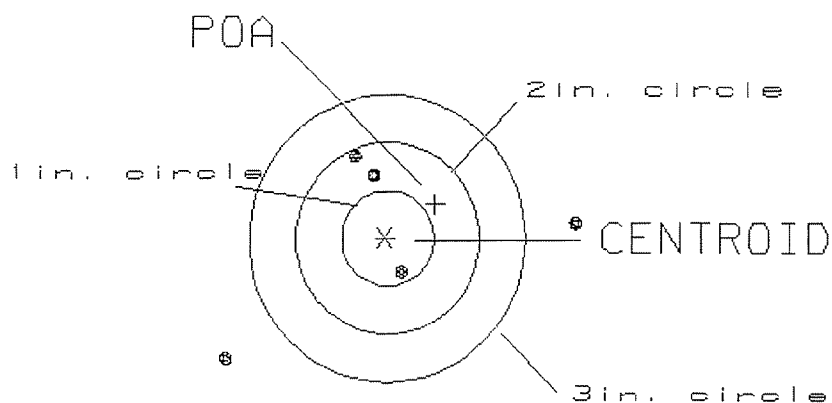
4

PATTERN #: 3
 POA TO CENTROID: .653
 MIN RADIUS : .365
 MEAN RADIUS : 1.207
 MAX RADIUS : 2.113
 CENTROID X : -.548
 CENTROID Y : -.356

25 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.77

1

VS= 2.04

3

GS= 4.00

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349944

DATE 5-17-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.65	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.69	2.73	
PULL #3	2.60	2.68	2.79	
PULL #4	2.59	2.73	2.71	
PULL #5	2.65	2.72	2.79	
TOTAL	13.16	13.47	13.72	
AVG.	2.63	2.69	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.21	
PULL #2	3.01	2.97	
PULL #3	3.06	2.98	
PULL #4	3.12	2.98	
PULL #5	3.09	3.12	
TOTAL	15.24	15.26	
AVG.	3.05	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.21		4.09
PULL #2	4.18	4.13		4.12
PULL #3	4.20	4.19		4.04
PULL #4	4.17	4.10		4.03
PULL #5	4.23	4.24		4.07
TOTAL	20.85	20.87		20.35
AVG.	4.17	4.17		4.07

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349944

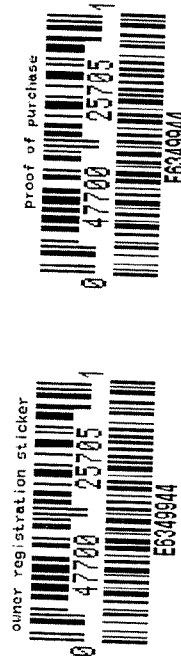
OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	<u>6-6-97</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>6-6-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.021</u> <u>.020</u> <u>.020</u>	<u>6-6-97</u>
	J) ASSEMBLE STOCK		<u>6-6-97</u>
	K) ASSEMBLE SWIVEL STUDS		<u>7-13-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-6-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-6-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-6-97</u>
640	GALLERY TEST AND TARGET	<u>R 74</u> <u>L 74</u>	<u>7/25/97</u> <u>K+</u>
	A) MALFUNCTIONS		<u>7/25/97</u> <u>K+</u>
	B) PIERCED PRIMERS		<u>7/25/97</u> <u>K+</u>
645	INSPECT FOR LIVE AMMO		<u>7/25/97</u> <u>90</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>8-13-97</u>
	B) TRIGGER PULL	<u>2.60</u> <u>2.44</u> <u>2.66</u> <u>2.61</u> <u>2.67</u>	<u>8-7-97</u>
	FUNCTION		<u>8-13-97</u>
660	PACK		

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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46 ORDER NO.
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