

UPC



E6349945

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E6349945

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618.	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	<u>6-3-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4.5</u>	<u>6-3-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	<u>6-3-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-20-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-3-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-3-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-3-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 84</u> <u>Left 66</u>	<u>6-12-97</u>	<u>AW</u>
	A) MALFUNCTIONS		<u>6-12-97</u>	<u>AW</u>
	B) PIERCED PRIMERS		<u>6-12-97</u>	<u>AW</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-20-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.67</u> <u>2.57</u> <u>2.66</u> <u>2.71</u> <u>2.79</u>	<u>6-18-97</u>	<u>CK</u>
	FUNCTION		<u>6-20-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349945
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.031
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.258
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .259856

THE AMR FOR THIS RIFLE IS: 1.218

CENTROIDAL DISTANCES

0 TO 1	.892498
1 TO 2	.0716101
1 TO 3	2.43467

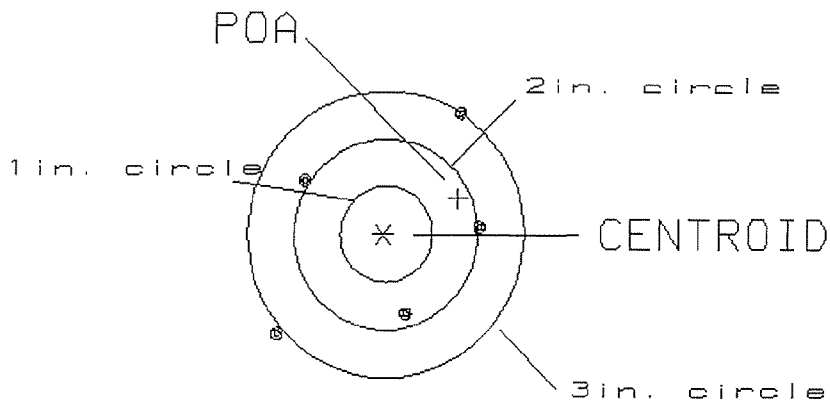
2¹ + <----POA 3

PATTERN #: 1
 POA TO CENTROID: .892
 MIN RADIUS : .910
 MEAN RADIUS : 1.215
 MAX RADIUS : 1.569
 CENTROID X : -.814
 CENTROID Y : -.366

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349945.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.13
 VS= 2.36
 GS= 3.09

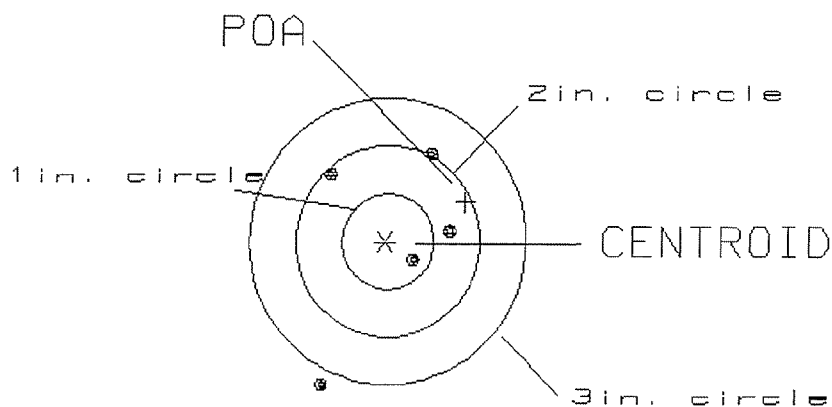
0
 2
 3

PATTERN #: 2
 POA TO CENTROID: .963
 MIN RADIUS : .285
 MEAN RADIUS : .916
 MAX RADIUS : 1.666
 CENTROID X : -.872
 CENTROID Y : -.408

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349945.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.39

1

VS= 2.39

4

GS= 2.65

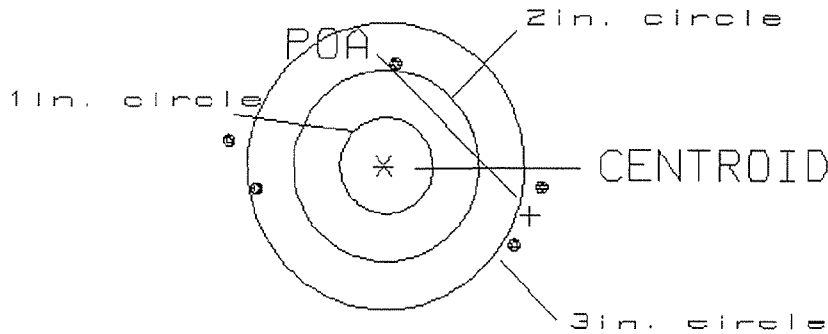
4

PATTERN #: 3
 POA TO CENTROID: 1.678
 MIN RADIUS : 1.052
 MEAN RADIUS : 1.524
 MAX RADIUS : 1.747
 CENTROID X : -1.593
 CENTROID Y : .528

12 Jun 1997

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CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 3.44	0
VS= 1.86	0
GS= 3.48	2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. F6349945

DATE 6-2-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.36	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.37	2.31	
PULL #3	2.54	2.39	2.34	
PULL #4	2.52	2.32	2.32	
PULL #5	2.53	2.40	2.35	
TOTAL	12.58	11.84	11.69	
AVG.	2.52	2.37	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	2.99	
PULL #2	2.98	2.89	
PULL #3	3.01	3.04	
PULL #4	2.94	3.03	
PULL #5	2.97	2.98	
TOTAL	14.89	14.93	
AVG.	2.98	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.01		4.06
PULL #2	4.10	4.10		4.05
PULL #3	4.14	4.09		4.10
PULL #4	4.15	4.14		4.12
PULL #5	3.73	4.11		4.04
TOTAL	20.24	20.45		20.37
AVG.	4.05	4.09		4.07

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

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INSTRUCTION BOOK
ENCASED TO ASSURE
SAFE USE OF THIS
FIREARM

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46 ORDER NO. 25705

26PR

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