

UPC



E6349948

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

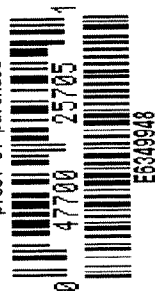
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

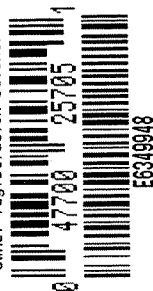
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349948

46

ORDER NO.
25705

24PR

5705 E6349948

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349948

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 634 9948

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	6-2-97	9w
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	6-2-97	9w
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>21</u>	6-2-97	9w
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-4-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLERY TEST AND TARGET	L-76 R-74	6-10-97	1F
	A) MALFUNCTIONS	R. 69 L-81	6-17-97	9w
	B) PIERCED PRIMERS		"	1F
			6-17-97	9w
			"	1F
645	INSPECT FOR LIVE AMMO		6-17-97	9w
			6-17-97	9w
655	FINAL INSPECTION			
	A) HEADSPACE		6-18-97	RP
	B) TRIGGER PULL	<u>2.73</u> <u>2.60</u> <u>2.63</u> <u>2.71</u> <u>2.71</u>	6-18-97	CK
	FUNCTION		6-18-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

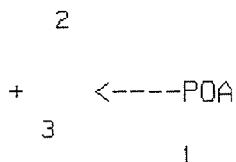
Centroidal distance calculations for Rifle # E6349948
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .553
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0666667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .557004

THE AMR FOR THIS RIFLE IS: 1.28

CENTROIDAL DISTANCES

Ø TO	1	1.22148
1 TO	2	1.23242
1 TO	3	.952702

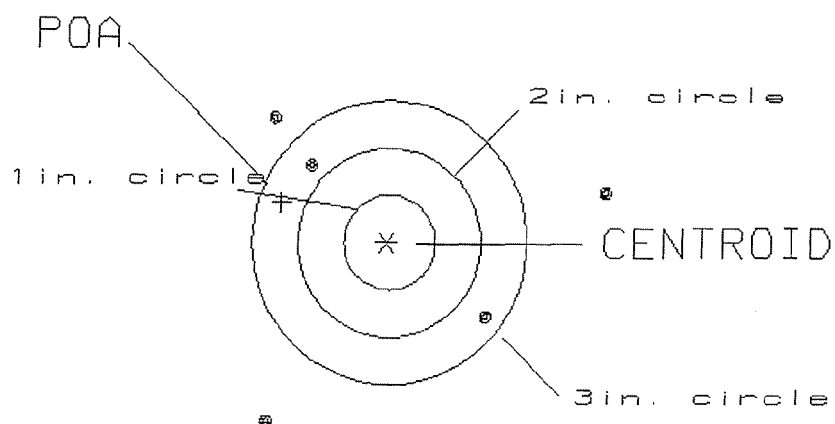


PATTERN #: 1
 POA TO CENTROID: 1.221
 MIN RADIUS : 1.181
 MEAN RADIUS : 1.789
 MAX RADIUS : 2.385
 CENTROID X : 1.147
 CENTROID Y : -.420

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6349948

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.65

0

VS= 3.20

0

GS= 4.35

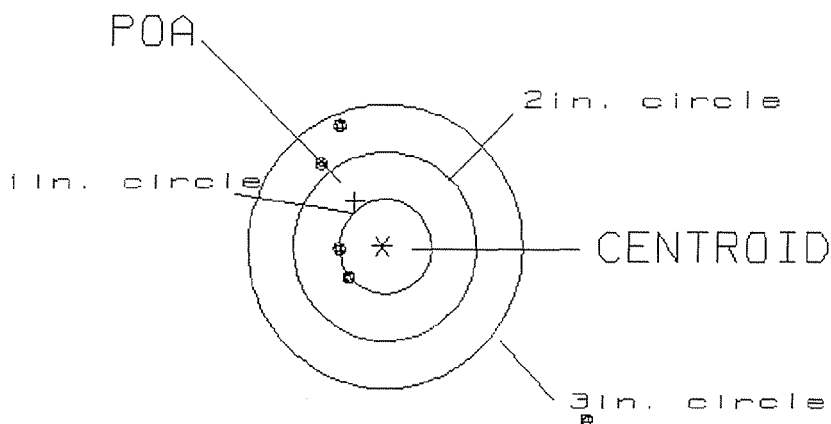
2

PATTERN #: 2
 POA TO CENTROID: .567
 MIN RADIUS : .543
 MEAN RADIUS : 1.302
 MAX RADIUS : 2.848
 CENTROID X : .304
 CENTROID Y : -.479

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6349948

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.94
 VS= 3.13
 GS= 4.12

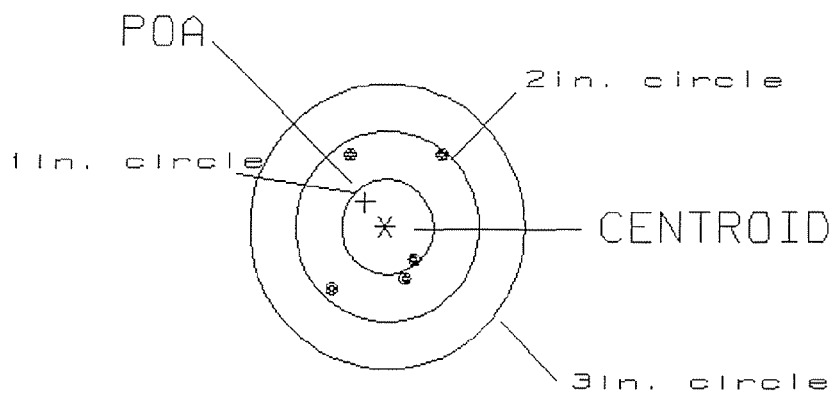
0
 2
 4

PATTERN #: 3
 POA TO CENTROID: .332
 MIN RADIUS : .453
 MEAN RADIUS : .747
 MAX RADIUS : .963
 CENTROID X : .208
 CENTROID Y : -.259

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6349948

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 1.40

5

GS= 1.85

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349948
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.218
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .464333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.30351

THE AMR FOR THIS RIFLE IS: 1.665

CENTROIDAL DISTANCES

Ø TO	1	1.49534
1 TO	2	.529258
1 TO	3	.345365

3
1 2
+ <----POA

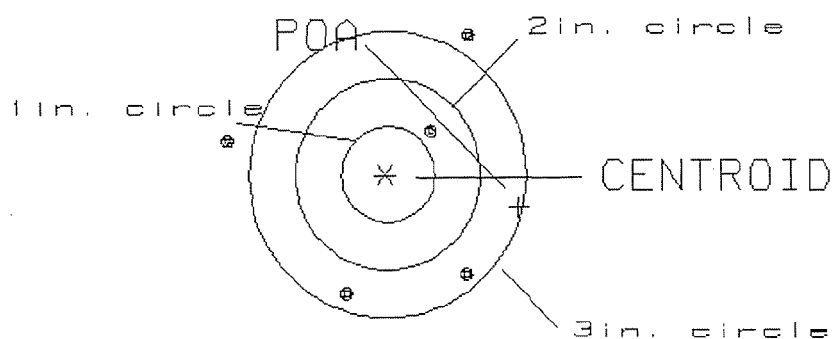
PATTERN #: 010

POA TO CENTROID: 1.495
 MIN RADIUS : .649
 MEAN RADIUS : 1.339
 MAX RADIUS : 1.761
 CENTROID X : -1.455
 CENTROID Y : .345

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349948

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.57

0

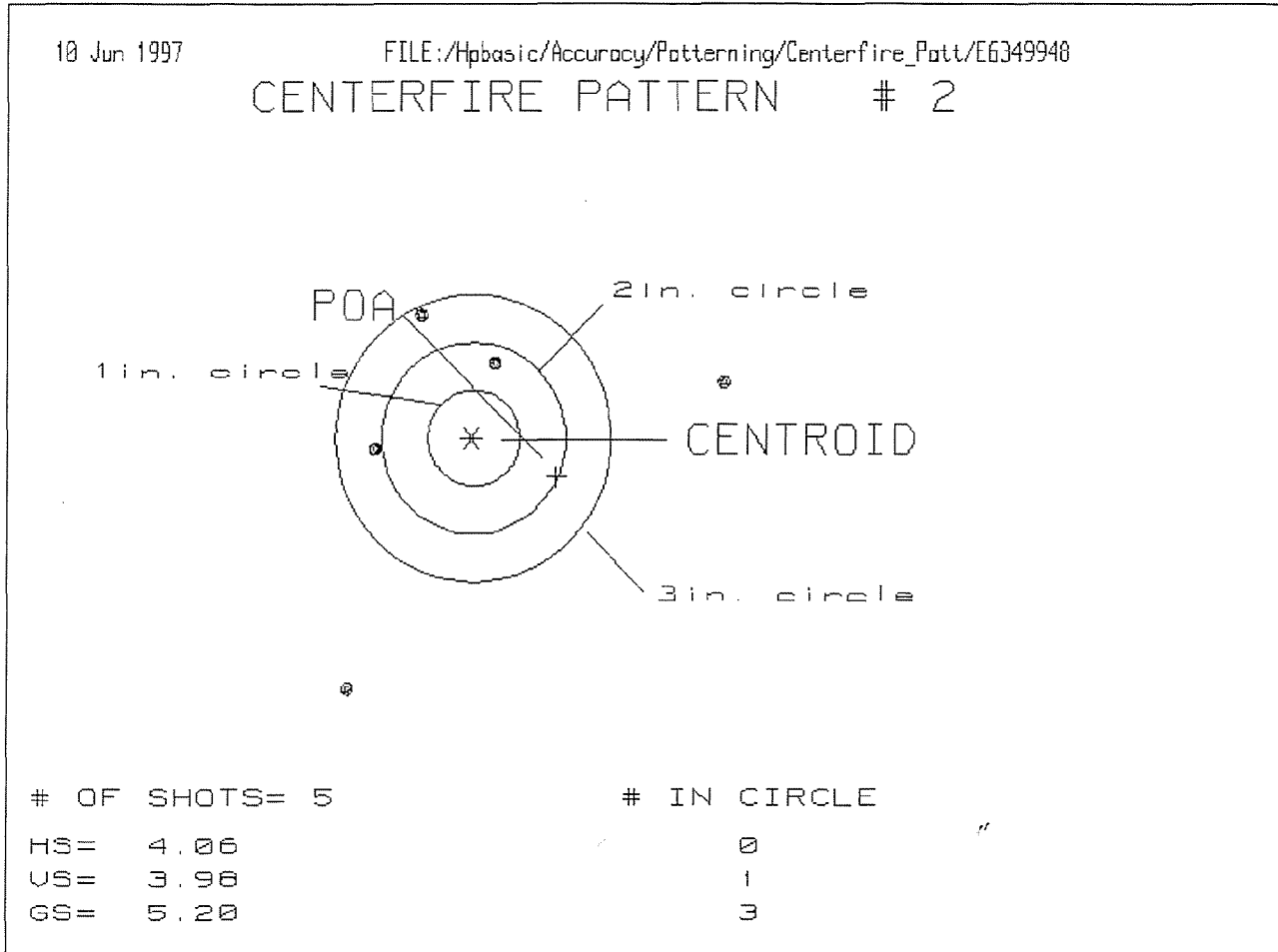
VS= 2.66

1

GS= 2.94

3

PATTERN #: 2
 POA TO CENTROID: 1.017
 MIN RADIUS : .853
 MEAN RADIUS : 1.814
 MAX RADIUS : 2.978
 CENTROID X : -.930
 CENTROID Y : .412

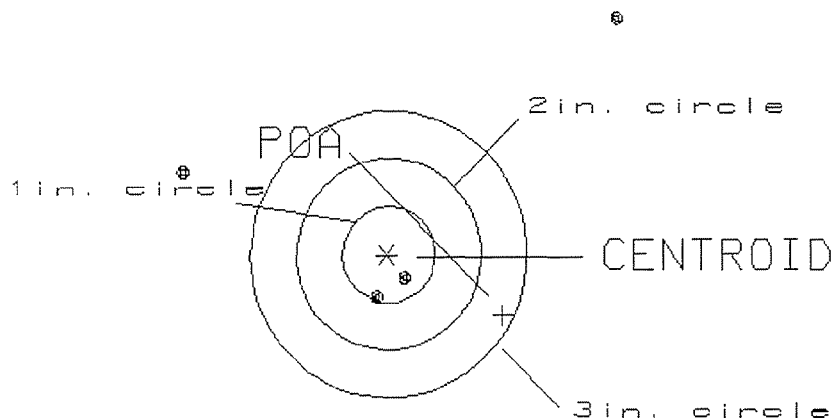


PATTERN #: E 3 E
 POA TO CENTROID: 1.420
 MIN RADIUS : .269
 MEAN RADIUS : 1.841
 MAX RADIUS : 3.452
 CENTROID X : -1.269
 CENTROID Y : .636

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349948

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.66

2

VS= 5.12

2

GS= 5.79

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349948

DATE 5-19-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.39	2.89	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.49	2.78	
PULL #3	2.49	2.36	2.86	
PULL #4	2.13	2.56	2.76	
PULL #5	2.56	2.82	2.87	
TOTAL	11.84	12.62	14.16	
AVG.	2.37	2.52	2.83	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.11		
PULL #2	3.07	3.13		
PULL #3	3.21	3.25		
PULL #4	3.29	3.07		
PULL #5	3.21	3.24		
TOTAL	15.91	15.80		
AVG.	3.18	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.98		4.16
PULL #2	4.01	4.11		4.13
PULL #3	4.00	4.18		4.24
PULL #4	4.12	4.01		4.03
PULL #5	3.96	4.15		3.97
TOTAL	20.00	20.43		20.53
AVG.	4.00	4.09		4.11