

UPC



E6349949

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349949
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.211
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0326667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .213514

THE AMR FOR THIS RIFLE IS: 1.091

CENTROIDAL DISTANCES

Ø TO	1	.458444
1 TO	2	.524779
1 TO	3	.516283

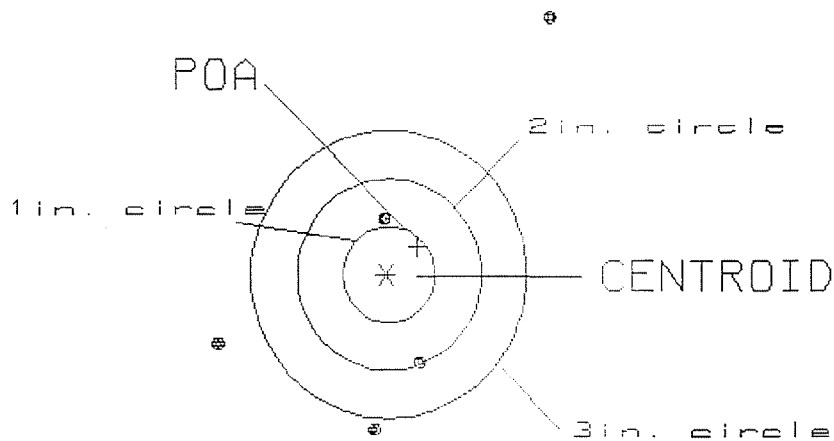
2
+ <----POA
1

PATTERN #: 1
 POA TO CENTROID: .450
 MIN RADIUS : .549
 MEAN RADIUS : 1.681
 MAX RADIUS : 3.195
 CENTROID X : -.348
 CENTROID Y : -.286

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349949

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.61
 VS= 4.35
 GS= 4.93

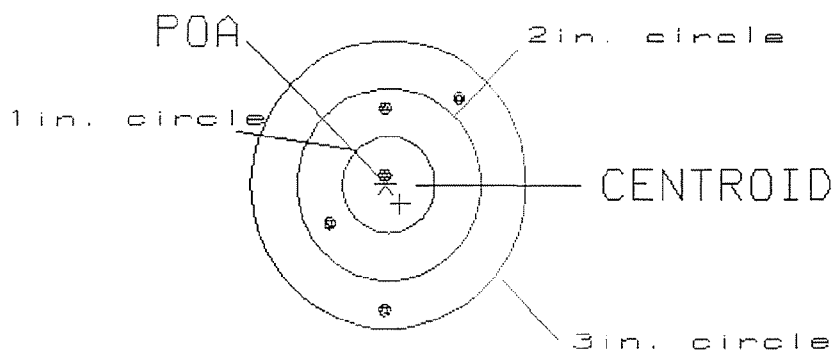
0
 2
 2

PATTERN #: 2
 POA TO CENTROID: .255
 MIN RADIUS : .052
 MEAN RADIUS : .802
 MAX RADIUS : 1.279
 CENTROID X : -.155
 CENTROID Y : .202

4 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.41
 VS= 2.15
 GS= 2.28

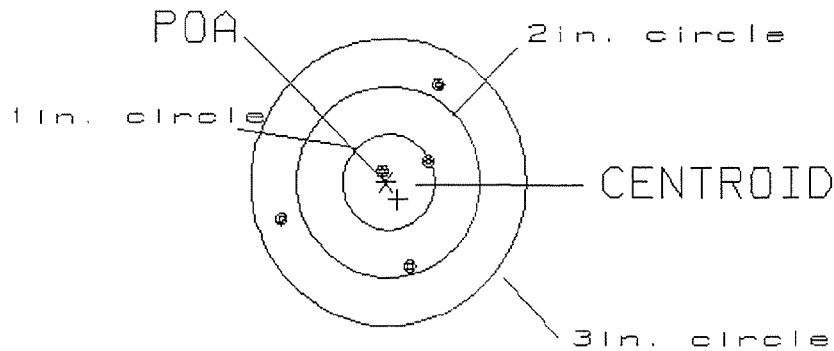
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .224
 MIN RADIUS : .089
 MEAN RADIUS : .789
 MAX RADIUS : 1.255
 CENTROID X : -.130
 CENTROID Y : .182

4 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.76

2

VS= 1.94

3

GS= 2.27

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349949

DATE 8-27-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.57	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.35	2.49	
PULL #3	2.54	2.41	2.34	
PULL #4	2.52	2.52	2.42	
PULL #5	2.56	2.48	2.39	
TOTAL	12.67	12.33	11.97	
AVG.	2.534	2.466	2.394	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.01	
PULL #2	3.23	3.05	
PULL #3	3.09	3.00	
PULL #4	3.02	3.01	
PULL #5	3.01	3.19	
TOTAL	15.41	15.26	
AVG.	3.082	3.052	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.94		4.09
PULL #2	4.08	4.12		3.91
PULL #3	3.99	4.19		3.97
PULL #4	4.20	3.99		4.02
PULL #5	4.16	3.93		3.87
TOTAL	20.56	20.17		19.86
AVG.	4.112	4.034		3.972

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349949

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-8-97	CK
	J) ASSEMBLE STOCK		8-29-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-29-97	CR
	M) IRON SIGHT ALIGNMENT		8-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-29-97	CR
640	GALLERY TEST AND TARGET	R 87 L 63	9-4-97	KT
	A) MALFUNCTIONS		9-4-97	KT
	B) PIERCED PRIMERS		9-4-97	KT
645	INSPECT FOR LIVE AMMO		9-4-97	BWT
655	FINAL INSPECTION A) HEADSPACE		9/11/97	Ru
	B) TRIGGER PULL	<u>2.49</u> <u>2.38</u> <u>2.42</u> <u>2.37</u> <u>2.42</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

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E6349949

46 ORDER NO.
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