

UPC



E6349950

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. AUGMENT

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349950
20 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.124667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.001$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.124671$

THE AMR FOR THIS RIFLE IS: $.9307$

CENTROIDAL DISTANCES

Ø TO	1	.0822922
1 TO	2	.224644
1 TO	3	.176051

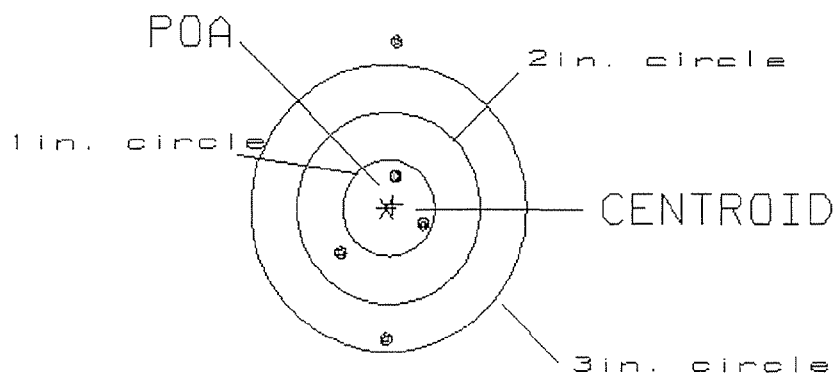
2
3 1+ <----POA

PATTERN #: 1
 POA TO CENTROID: .082
 MIN RADIUS : .320
 MEAN RADIUS : .928
 MAX RADIUS : 1.771
 CENTROID X : -.074
 CENTROID Y : -.036

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349950

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .91
 VS= 3.18
 GS= 3.18

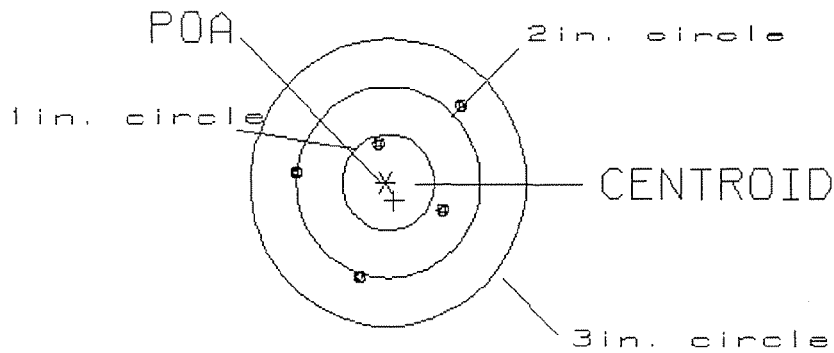
2
 3
 4

PATTERN #: 1 2 3
 POA TO CENTROID: .209
 MIN RADIUS : .384
 MEAN RADIUS : .857
 MAX RADIUS : 1.150
 CENTROID X : -.091
 CENTROID Y : .188

20 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83
 VS= 1.84
 GS= 2.16

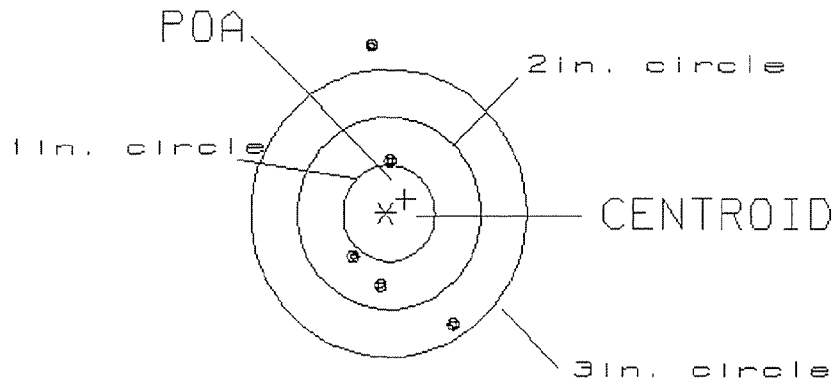
1
 2
 5

PATTERN #: 3
 POA TO CENTROID: .257
 MIN RADIUS : .563
 MEAN RADIUS : 1.007
 MAX RADIUS : 1.782
 CENTROID X : -.209
 CENTROID Y : -.149

20 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.09
 VS= 2.92
 GS= 3.06

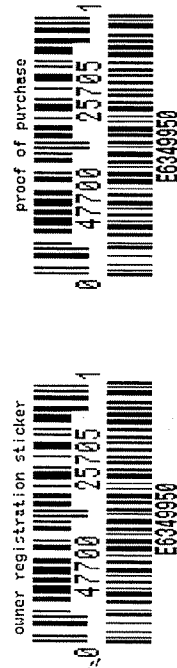
0
 3
 4

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

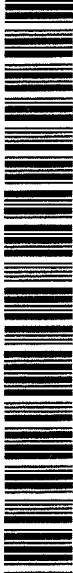
Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Deposited

SERIAL NO
E6349950

46
ORDER NO
25705

08DR

5705 E6349950



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MODEL 700™ M24

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SERIAL NO



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349950
DATE 7-30-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.51	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.55	2.59	
PULL #3	2.39	2.50	2.70	
PULL #4	2.43	2.39	2.75	
PULL #5	2.39	2.40	2.69	
TOTAL	12.29	12.35	13.33	
AVG.	2.458	2.470	2.666	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.02		
PULL #2	3.14	3.21		
PULL #3	3.22	3.08		
PULL #4	3.05	3.07		
PULL #5	3.29	3.24		
TOTAL	15.80	15.62		
AVG.	3.160	3.124		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	3.96		4.09
PULL #2	4.25	4.09		3.99
PULL #3	4.41	4.14		4.39
PULL #4	4.39	3.93		4.22
PULL #5	4.30	4.34		4.31
TOTAL	21.58	20.46		21.00
AVG.	4.316	4.092		4.200

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349950

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-6-97	K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	8-6-97	K
	J) ASSEMBLE STOCK		7/31/97	CR
	K) ASSEMBLE SWIVEL STUDS		8/27/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/31/97	CR
	M) IRON SIGHT ALIGNMENT		7/31/97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/31/97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 59</u> <u>R 91</u>	8-20-97	TM
	A) MALFUNCTIONS		8-20-97	TM
	B) PIERCED PRIMERS		8-20-97	TM
645	INSPECT FOR LIVE AMMO		8-20-97	WAD
655	FINAL INSPECTION A) HEADSPACE		8/27/97	TRP
	B) TRIGGER PULL	<u>2.57</u> <u>2.44</u> <u>2.53</u> <u>2.58</u> <u>2.56</u>	8/6/97	TM
	C) FUNCTION		8/27/97	TRP
660	PACK			