

UPC



E6349951

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349951
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0646667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.136$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.150591$
THE AMR FOR THIS RIFLE IS: $.9207$

CENTROIDAL DISTANCES

0 TO 1	.331151
1 TO 2	.386619
1 TO 3	.359707

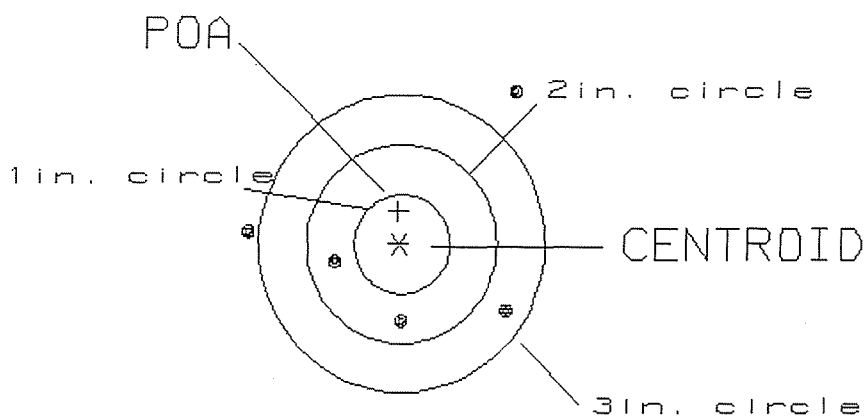
2 +3 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .331
 MIN RADIUS : .738
 MEAN RADIUS : 1.265
 MAX RADIUS : 1.933
 CENTROID X : .010
 CENTROID Y : -.331

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349951

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.81
 VS= 2.28
 GS= 3.12

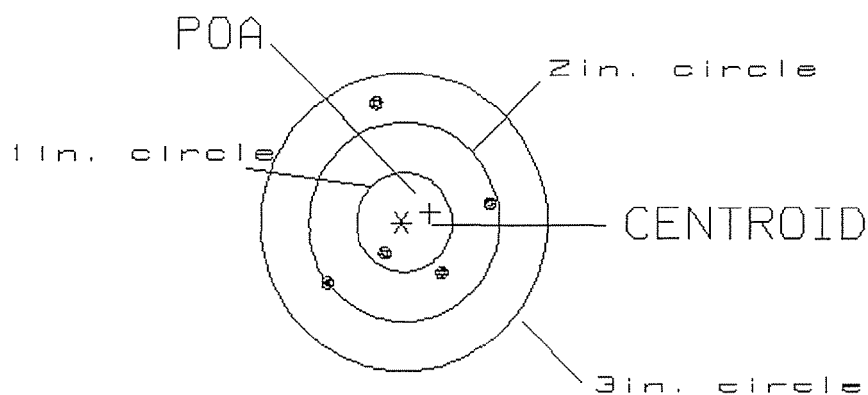
0
 2
 3

PATTERN #: 2
 POA TO CENTROID: .312
 MIN RADIUS : .379
 MEAN RADIUS : .843
 MAX RADIUS : 1.267
 CENTROID X : -.297
 CENTROID Y : -.096

14 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 1.82

3

GS= 1.91

5

REMINGTON CENTERFIRE ACCURACY TEST

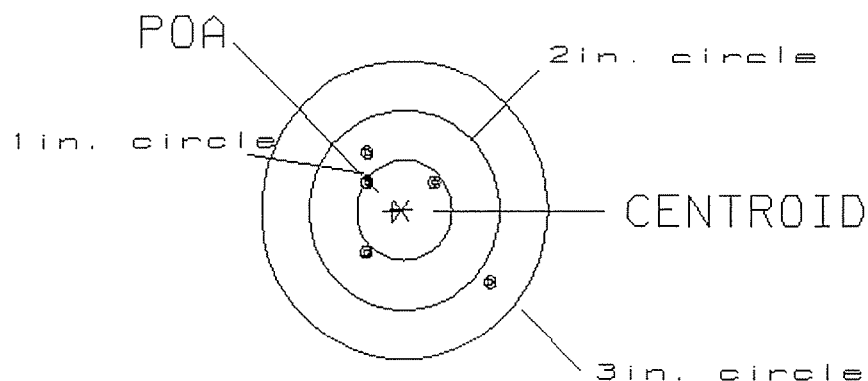
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .095
 MIN RADIUS : .369
 MEAN RADIUS : .654
 MAX RADIUS : 1.173
 CENTROID X : .093
 CENTROID Y : .019

14 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.31
 VS= 1.33
 GS= 1.84

1
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. F6349951
DATE 7-29-97
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.68	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.56	2.61	
PULL #3	2.70	2.36	2.55	
PULL #4	2.73	2.37	2.54	
PULL #5	2.66	2.53	2.64	
TOTAL	13.46	12.50	13.02	
AVG.	2.69	2.50	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.96	
PULL #2	3.00	3.02	
PULL #3	3.10	2.93	
PULL #4	3.07	2.87	
PULL #5	3.03	2.91	
TOTAL	15.23	14.69	
AVG.	3.05	2.94	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.30		4.34
PULL #2	4.04	4.09		4.32
PULL #3	4.09	4.28		4.42
PULL #4	4.28	4.20		4.27
PULL #5	4.28	4.18		4.40
TOTAL	20.91	21.05		21.75
AVG.	4.18	4.21		4.35

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9951

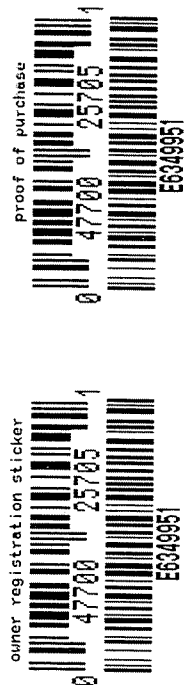
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>47</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>225</u> <u>22</u> <u>225</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CK
	M) IRON SIGHT ALIGNMENT		7-30-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CK
640	GALLERY TEST AND TARGET	R 82 L 68	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	K
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.38</u> <u>2.39</u> <u>2.45</u> <u>2.38</u> <u>2.45</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
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46
ORDER NO
25705

26WR



5705 E6349951